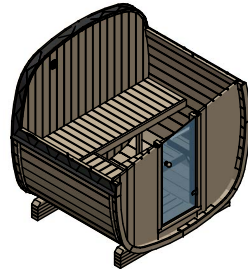
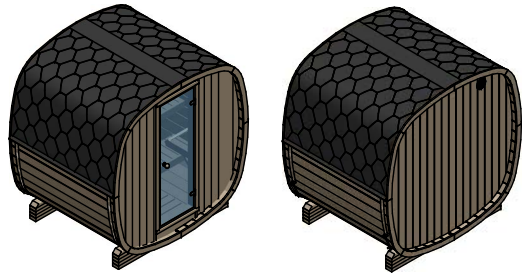
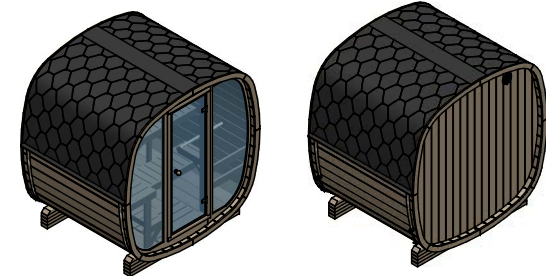


BUS 160 ϕ 200



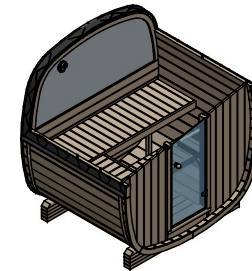
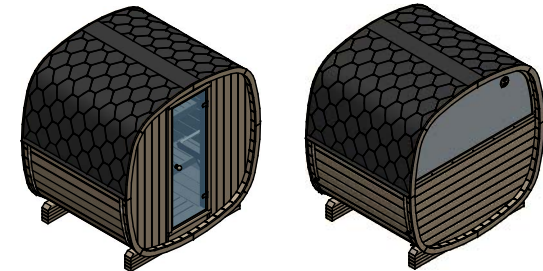
Basic



Extra 1

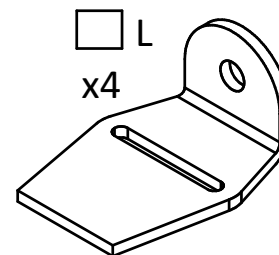
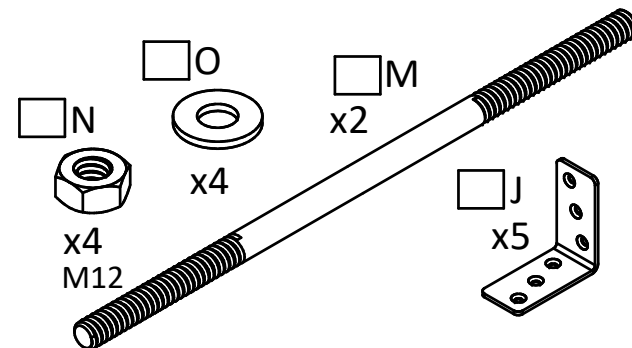
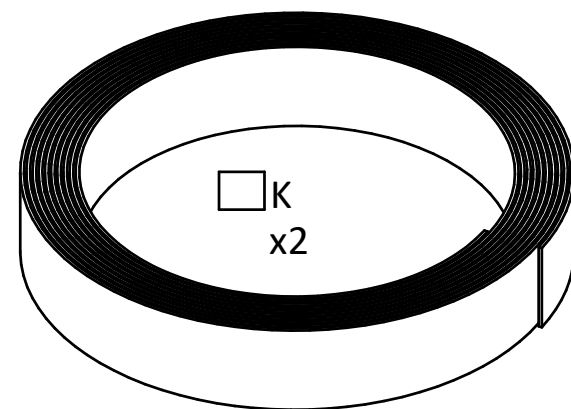
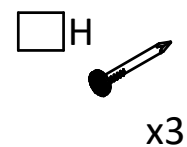
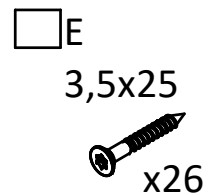
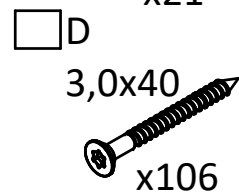
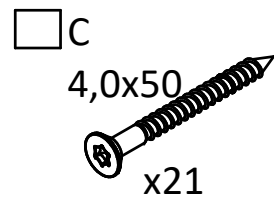
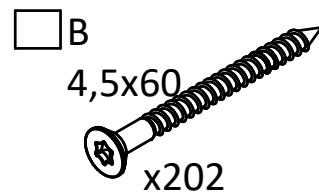
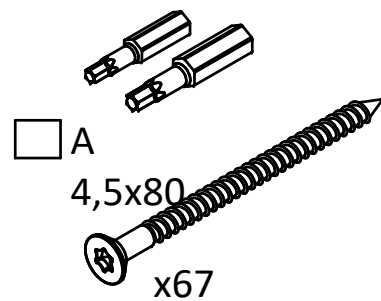
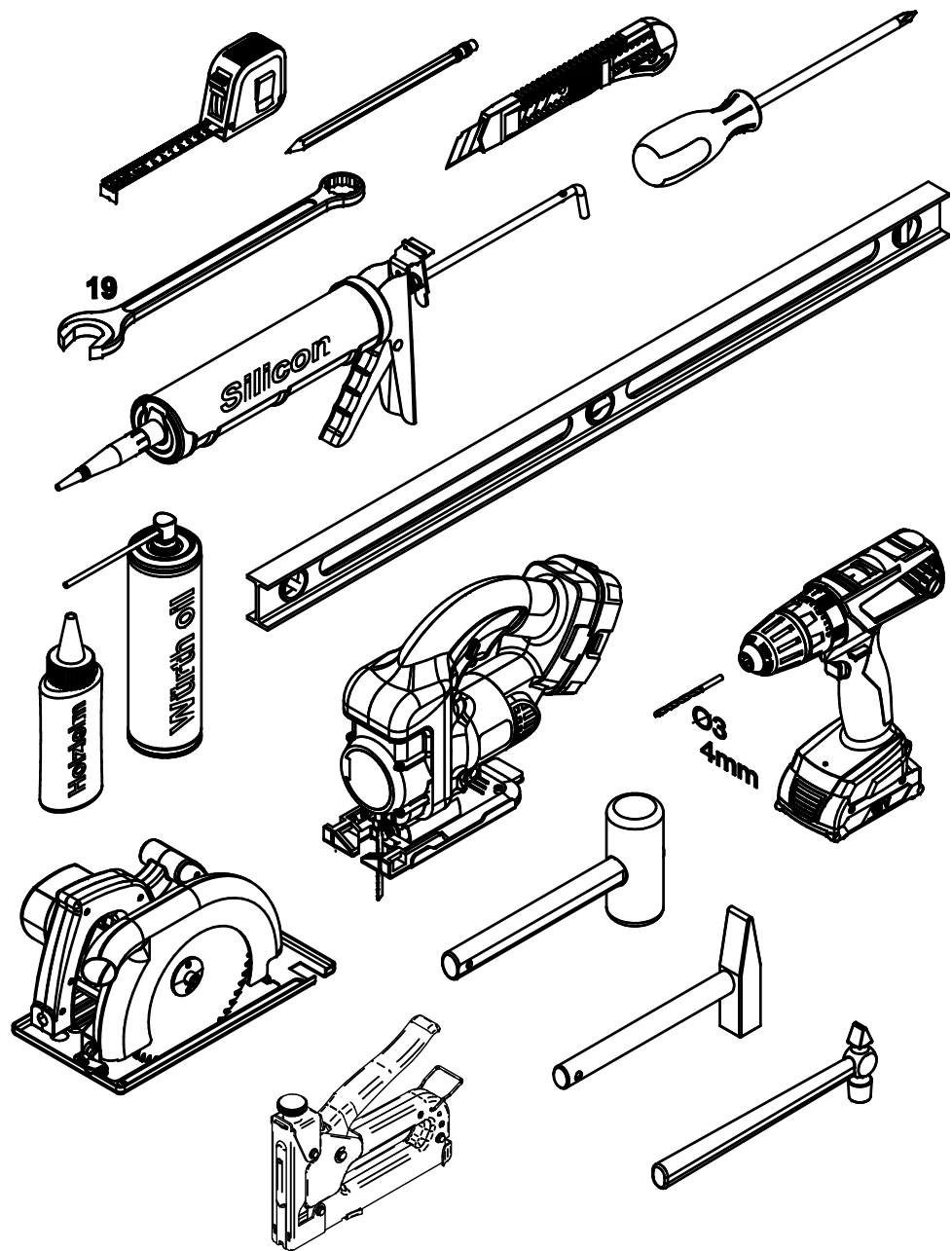


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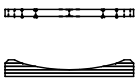
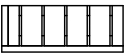
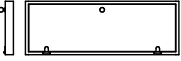
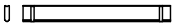
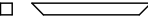

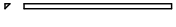
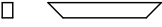





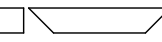
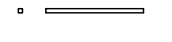
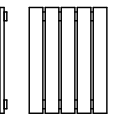
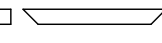
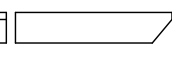

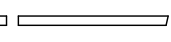
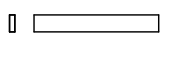
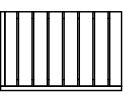
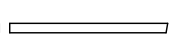
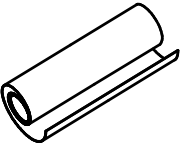

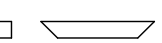



Extra 3

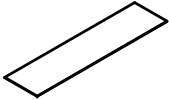




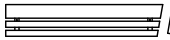
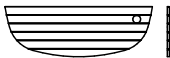



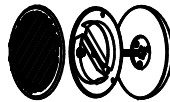
Werkzeuge, die Ihren Aufbau erleichtern.
Nicht im Lieferumfang enthalten.

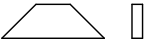


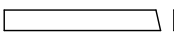
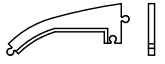

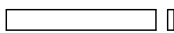

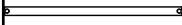


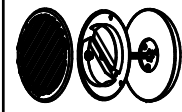





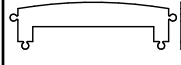

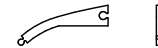


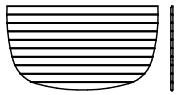


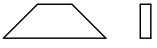


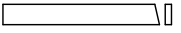


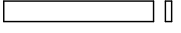





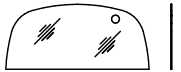
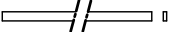
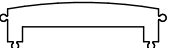


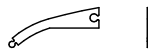



BASE

No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
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3	1600x103x42	67		87	530x44x44	2		102	1670x45x15	2	
4	1600x44x44	2		91	300x40x28	1		103	660x45x15	2	
21	D24x687	2		92	120x44x44	4		104	1690x28x28	2	
22	D24x60	2		93	250x44x44	1		105	646x28x28	2	
71	700x514	1		94	420x44x44	1		121	460x90x28	1	
81	1940x600	1		95	708x44x44	1		122	655x90x28	1	
82	800x520	1		96	746x44x44	2		141	5000x1100	1	
83	1415x350	1		99	300x44x44	1		142	L1000x320	50	




BASE

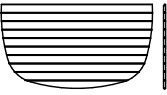


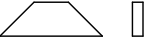

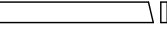

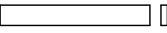

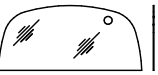
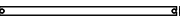

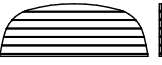

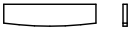

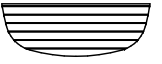
BASE				Basic				Optional			
No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
143	L1000x250	2		511	1955x675x28	1		85	1920x210x56	1	
151	680x68x28	16		512	2000x680x28	1		86	1340x210x56	1	
				513	1955x675x28	1					
				611	1960x695x28	1					
				612	610x145x28	2					
				613	1960x695x28	1					
				Q	Lüftungsgitter	1					

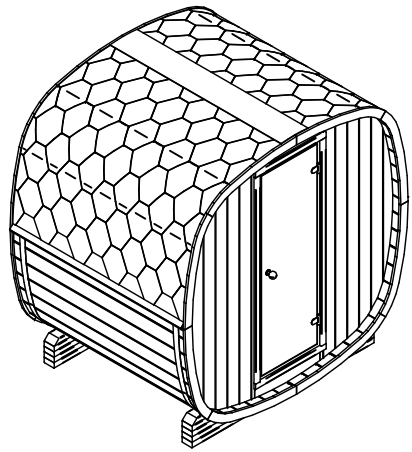
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No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
97	271x90x28	1		622	Sperrholz	2		633	Sperrholz	2	
98	690x90x28	1		623	Sperrholz	2		634	Sperrholz	2	
122	655x90x28	2		624	Sperrholz	2		635	Sperrholz	2	
161	Glas	2		625	Sperrholz	2		Q	Lüftungsgitter	1	
511	1955x675x28	1		626	Sperrholz	2					
512	2000x680x28	1		627	Sperrholz	2					
513	1955x675x28	1		631	Sperrholz	2					
621	Sperrholz	2		632	Sperrholz	4					

Extra 2				Extra 2				Extra 2			
No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
52	1995x1112x28	1		523	Sperrholz	1		623	Sperrholz	2	
97	271x90x28	1		524	Sperrholz	1		624	Sperrholz	2	
98	690x90x28	1		525	Sperrholz	2		625	Sperrholz	2	
122	655x90x28	2		526	Sperrholz	1		626	Sperrholz	2	
161	Glas	2		527	Sperrholz	1		627	Sperrholz	2	
162	Glas	1		528	Sperrholz	1		631	Sperrholz	2	
521	Sperrholz	1		621	Sperrholz	2		632	Sperrholz	4	
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Extra 2

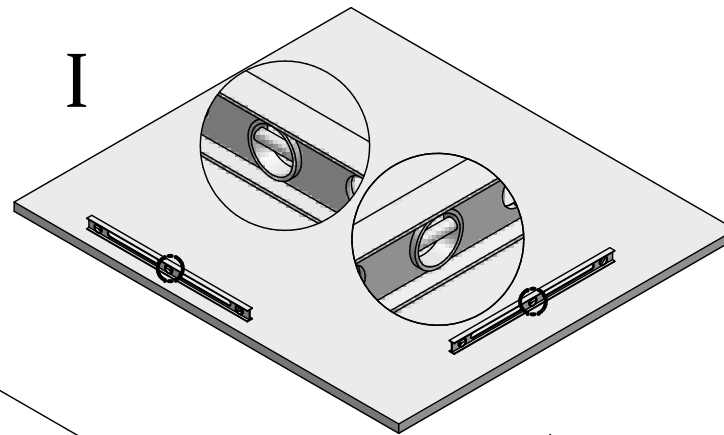
No.	L x W x H	Qt	
634	Sperrholz	1	
635	Sperrholz	2	
R	Lüftungsgitter	1	

Extra 3				Extra 3				Extra 3			
No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
52	1995x1112x28	1		524	Sperrholz	1		R	Lüftungsgitter	1	
97	271x90x28	1		525	Sperrholz	2					
98	690x90x28	1		526	Sperrholz	1					
122	655x90x28	2		527	Sperrholz	1					
162	Glas	1		528	Sperrholz	1					
521	Sperrholz	1		611	1960x695x28	1					
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523	Sperrholz	1		613	1960x695x28	1					

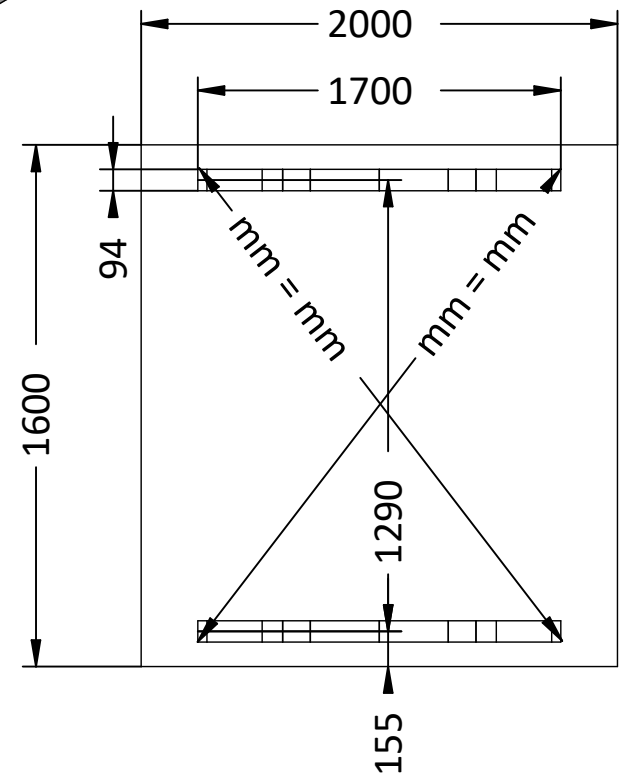
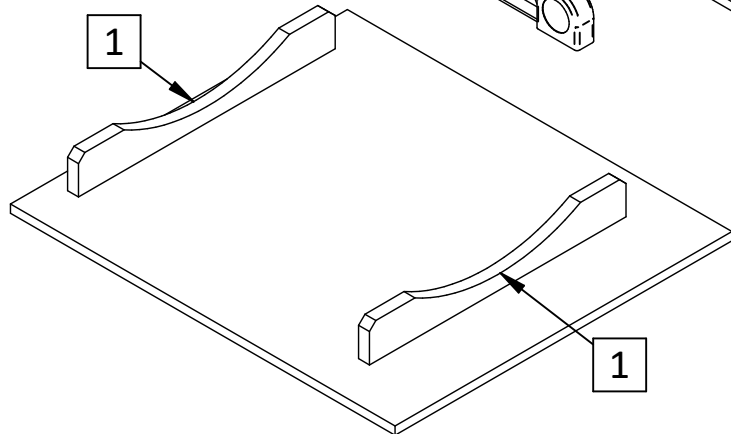
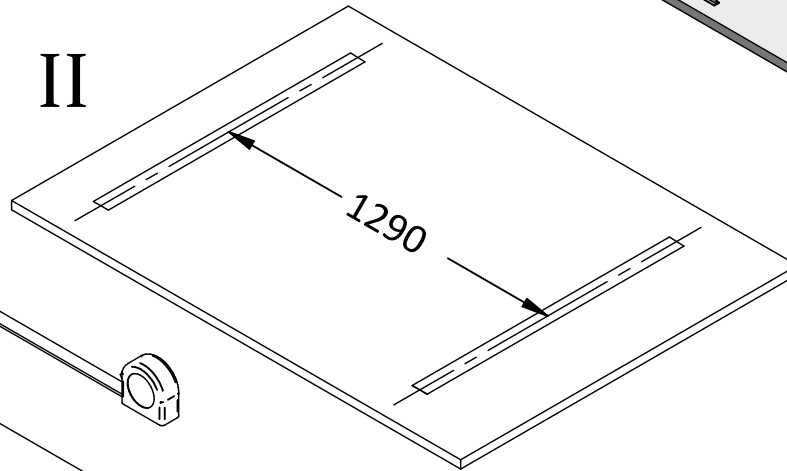


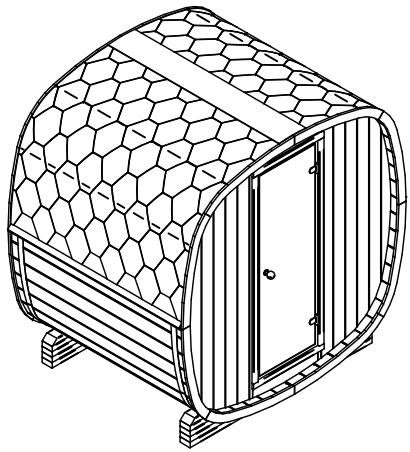
FUNDAMENTPLAN

Benutzen
Sie eine
Wasserwaage

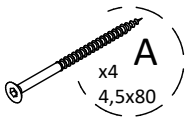
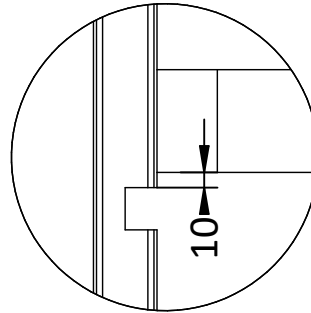
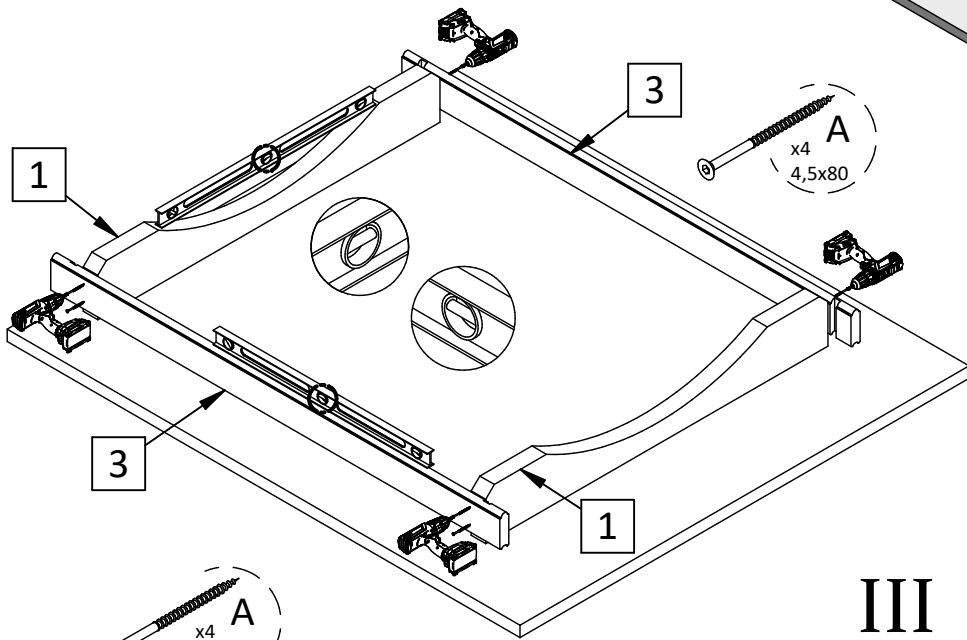
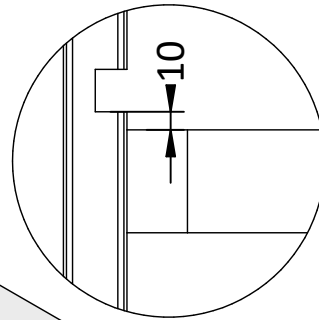
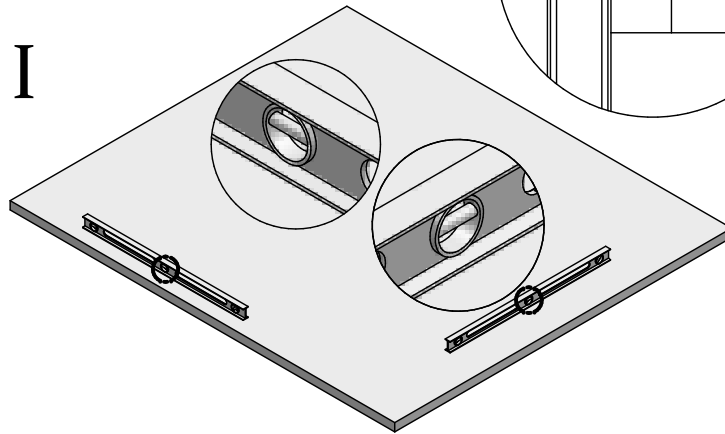


II

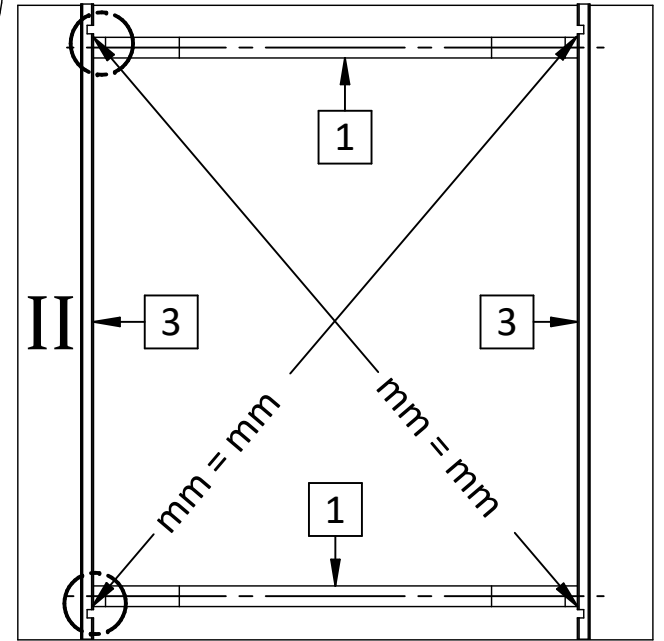


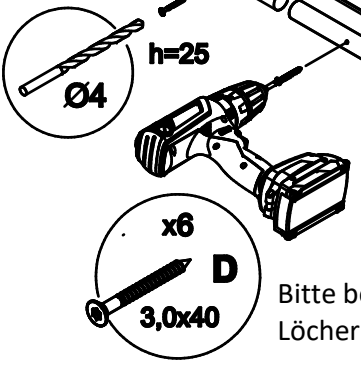
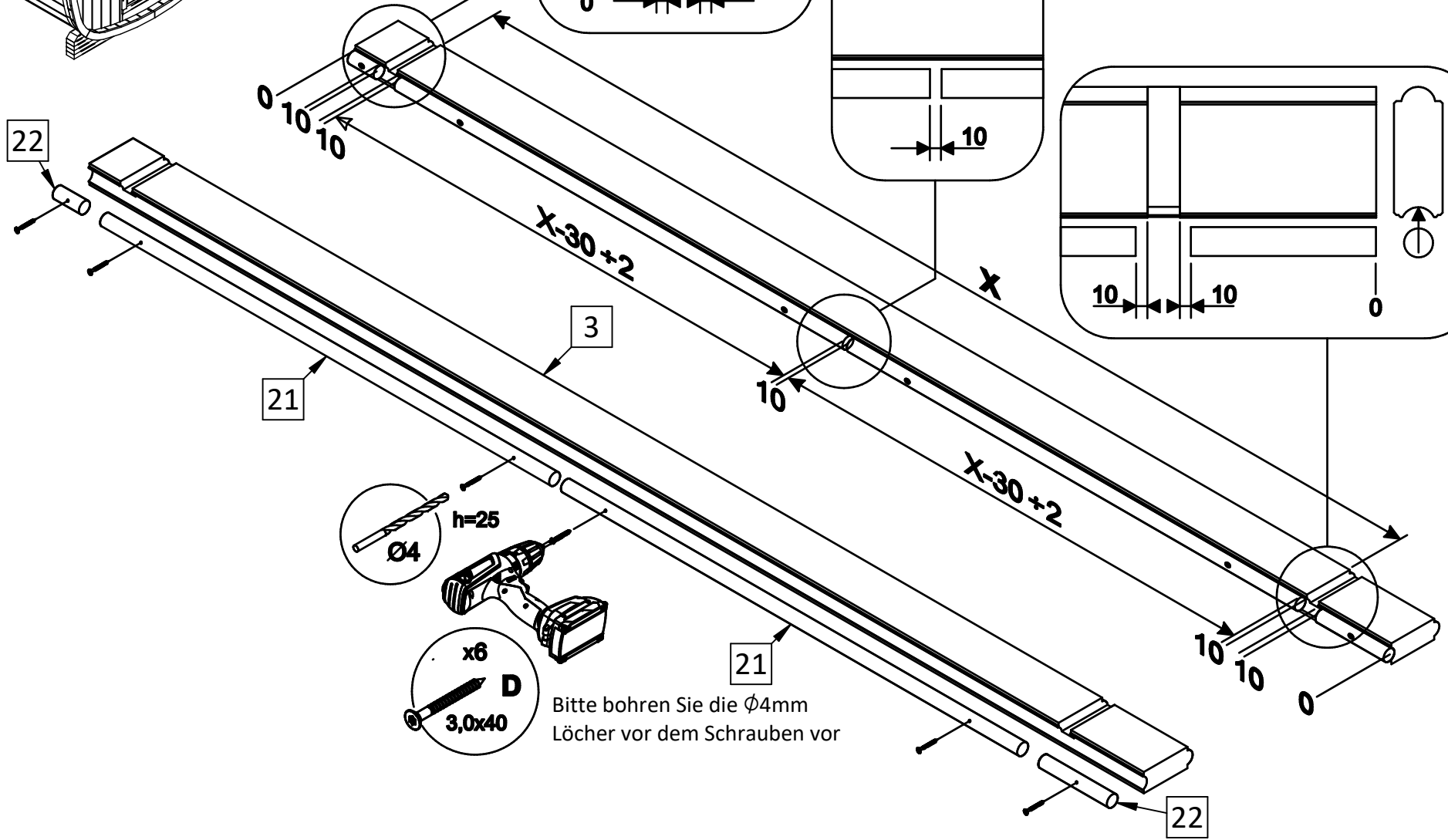
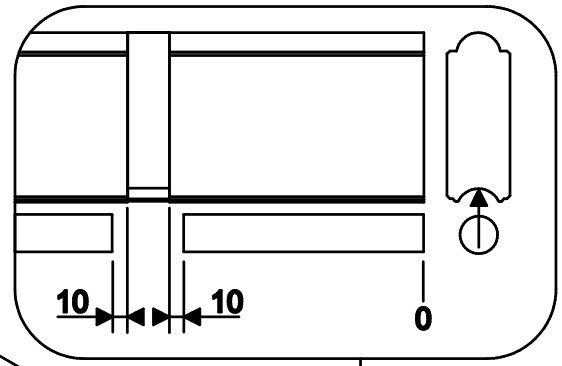
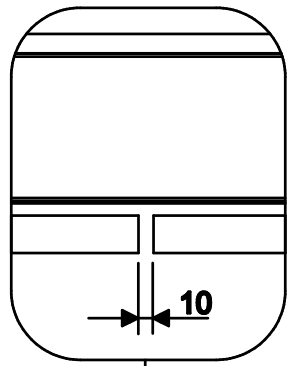
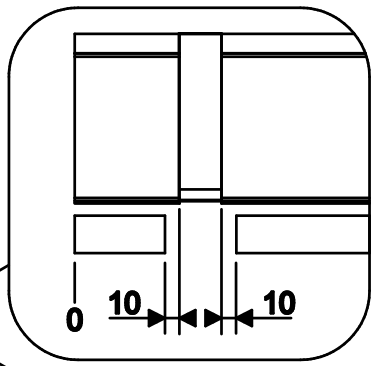
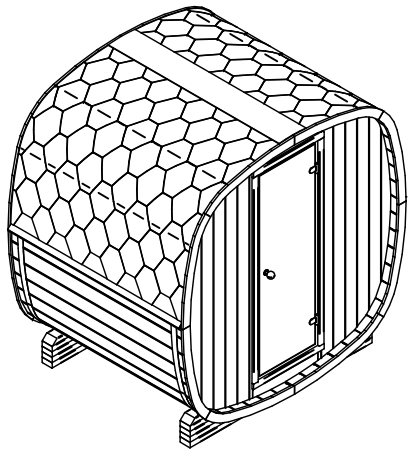


I

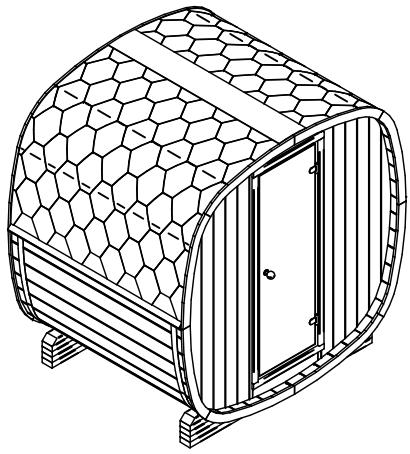


III

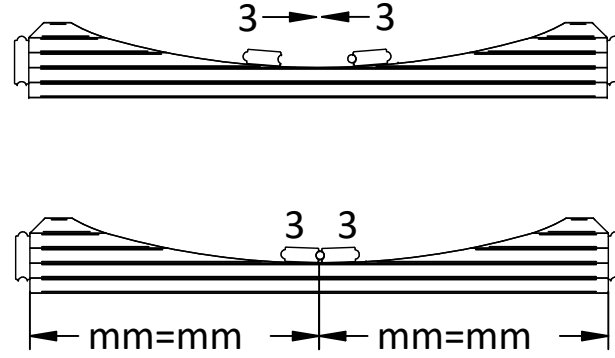




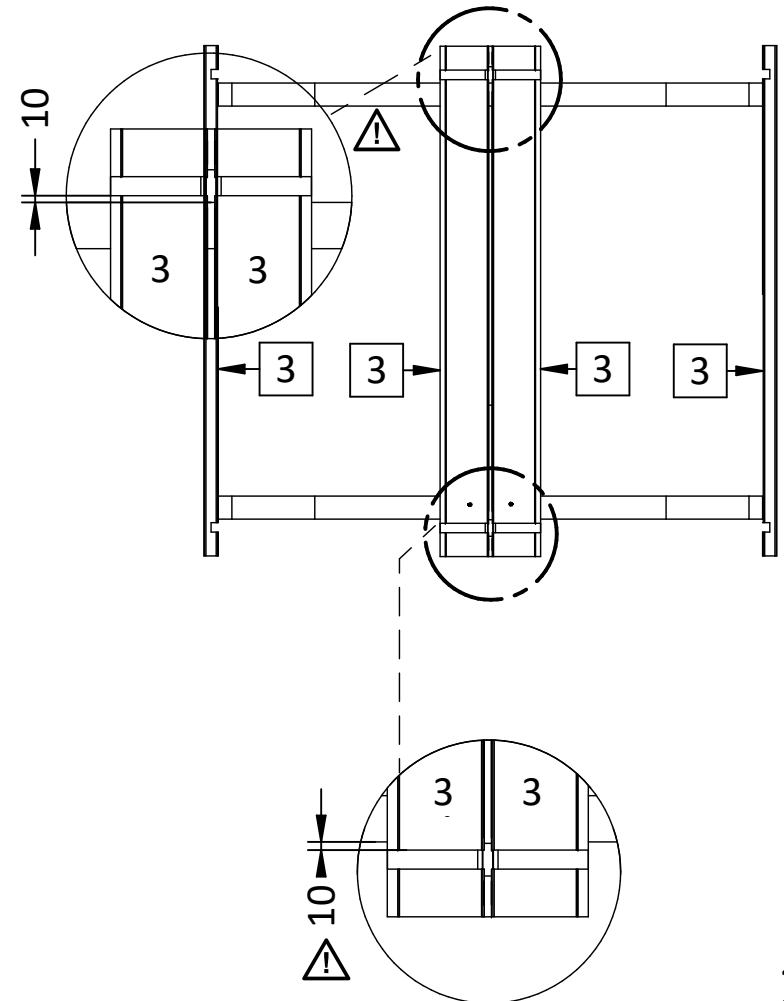
Bitte bohren Sie die $\phi 4$ mm
Löcher vor dem Schrauben vor



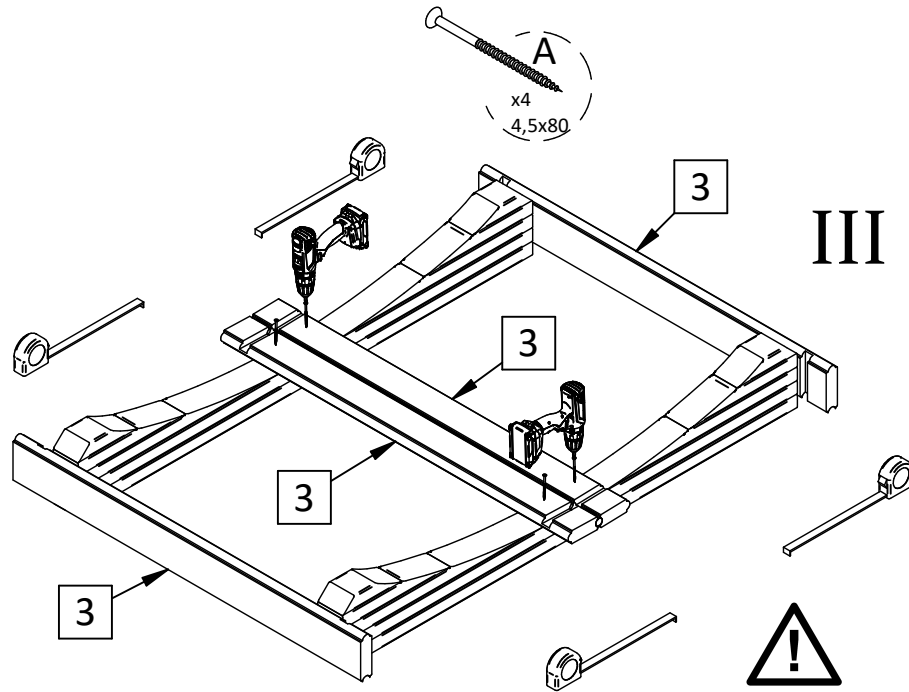
II

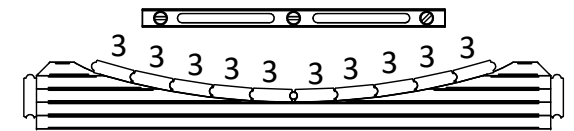
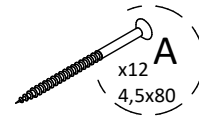
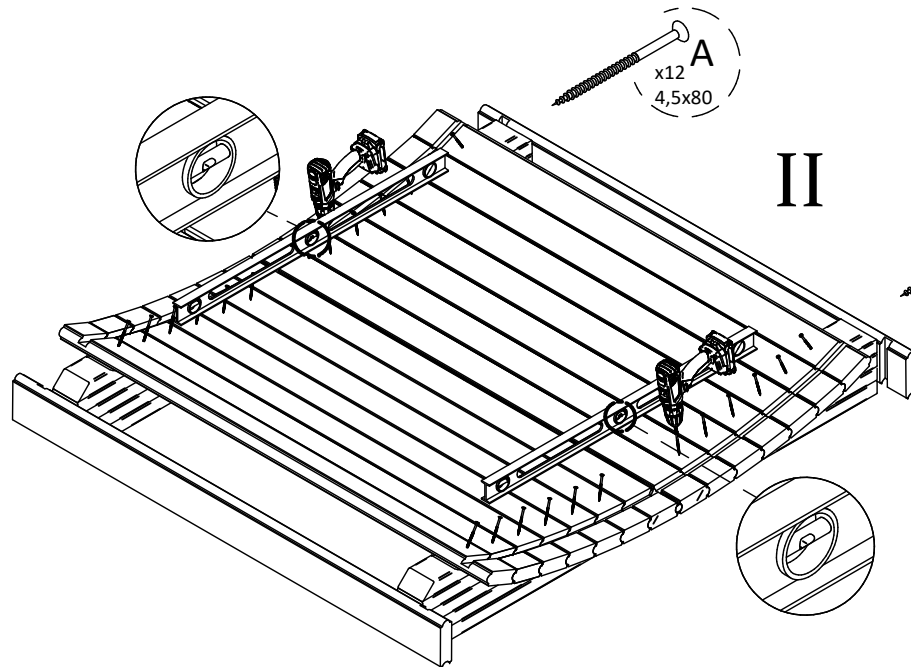
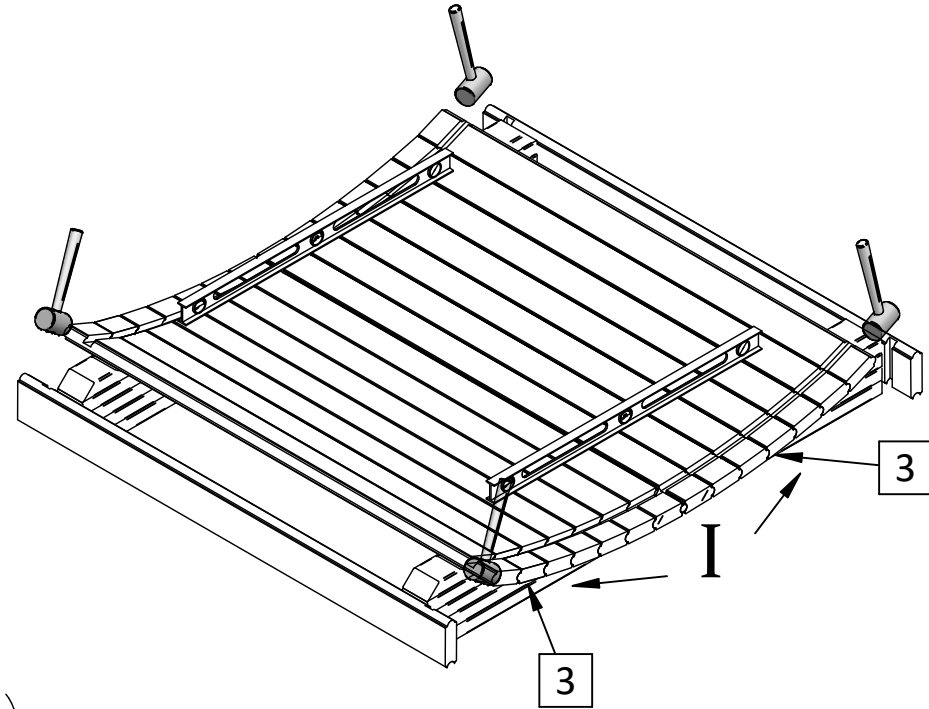
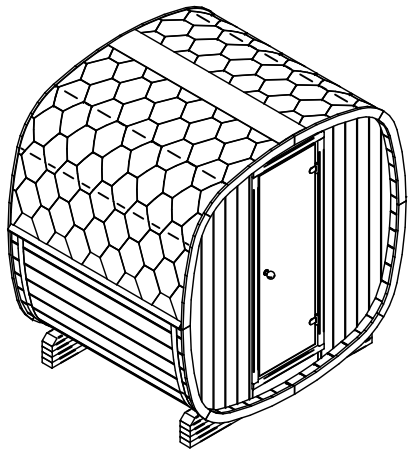


I

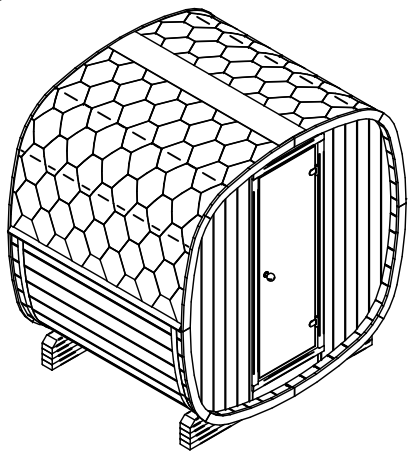


III



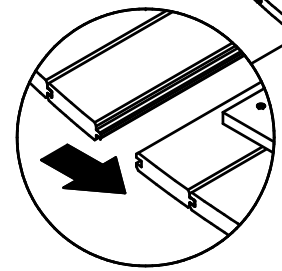


Basic / Extra 1

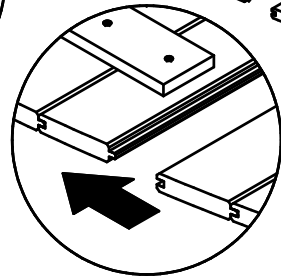


511

I

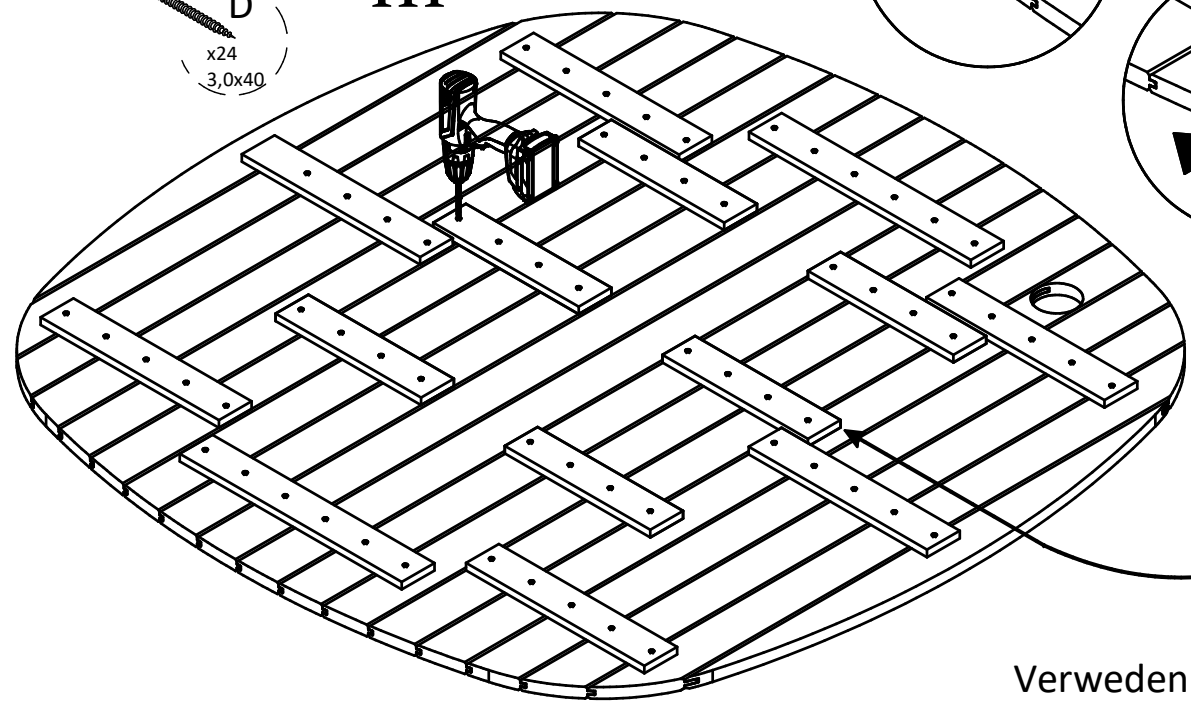
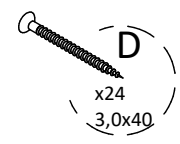


512



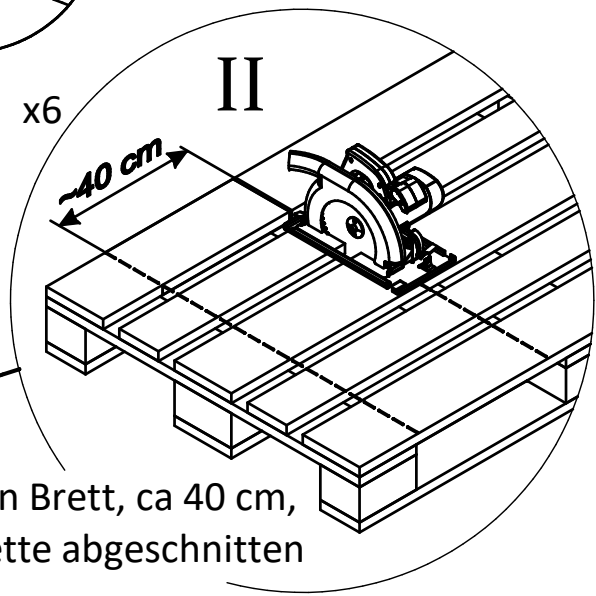
513

III



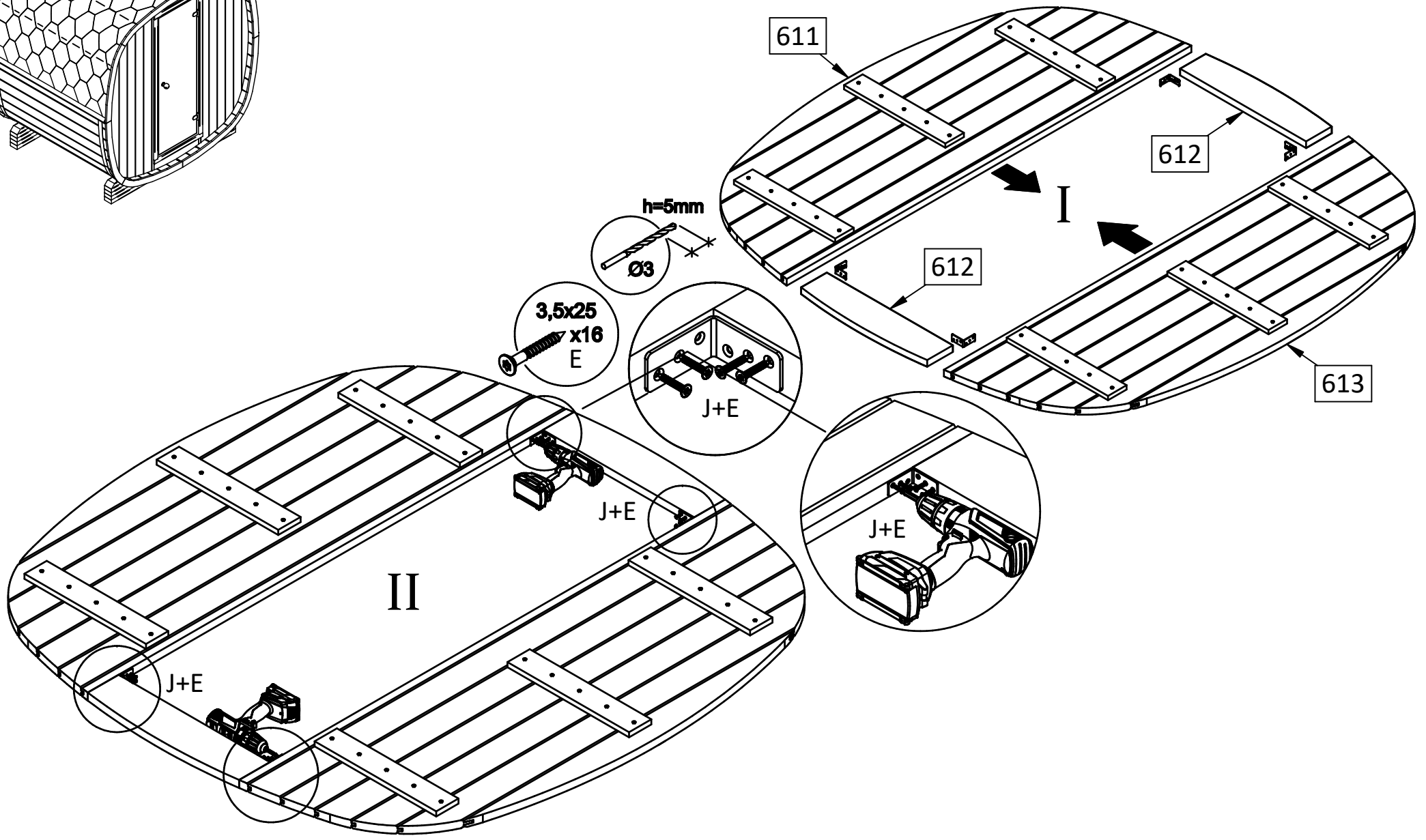
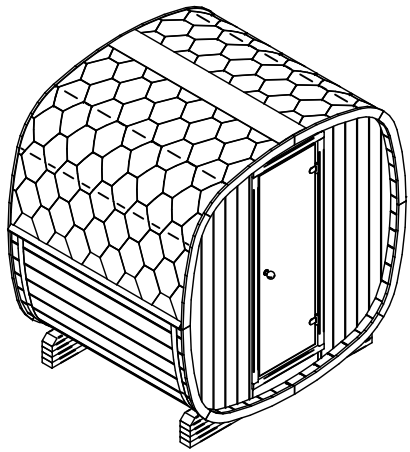
x6

II

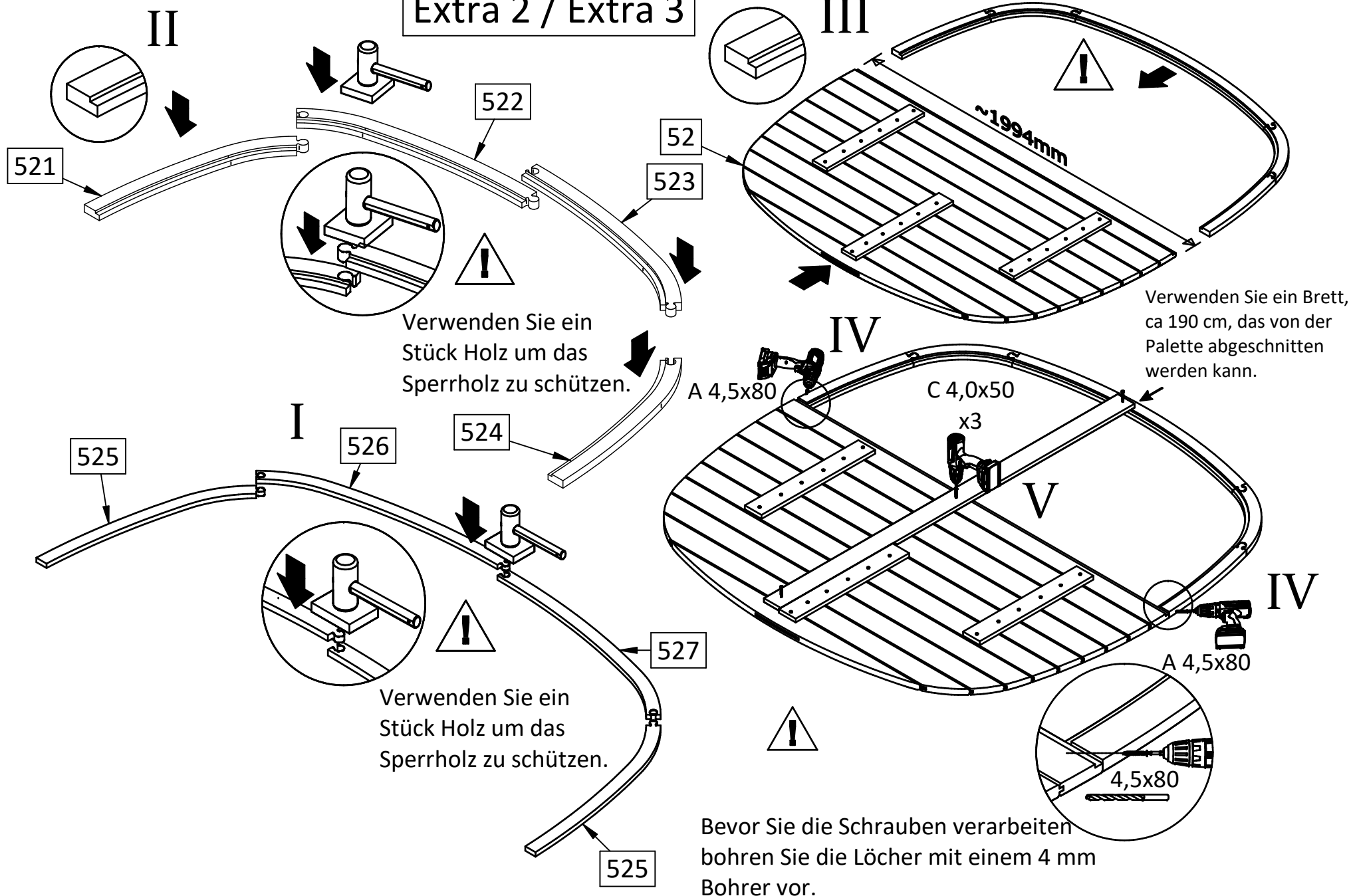


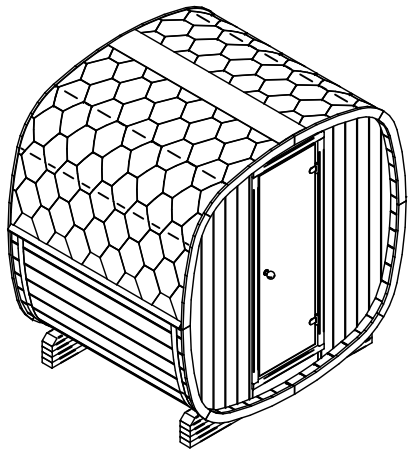
Verwenden Sie ein Brett, ca 40 cm,
das von der Palette abgeschnitten
werden kann.

Basic / Extra 3




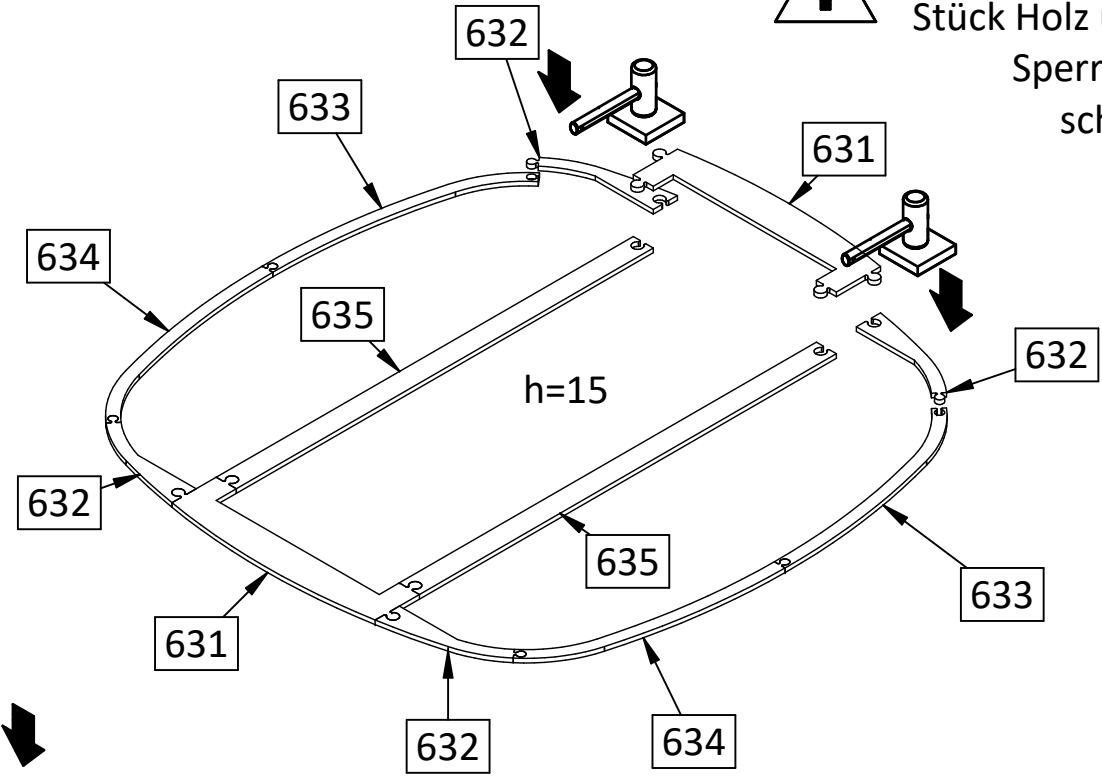
Extra 2 / Extra 3




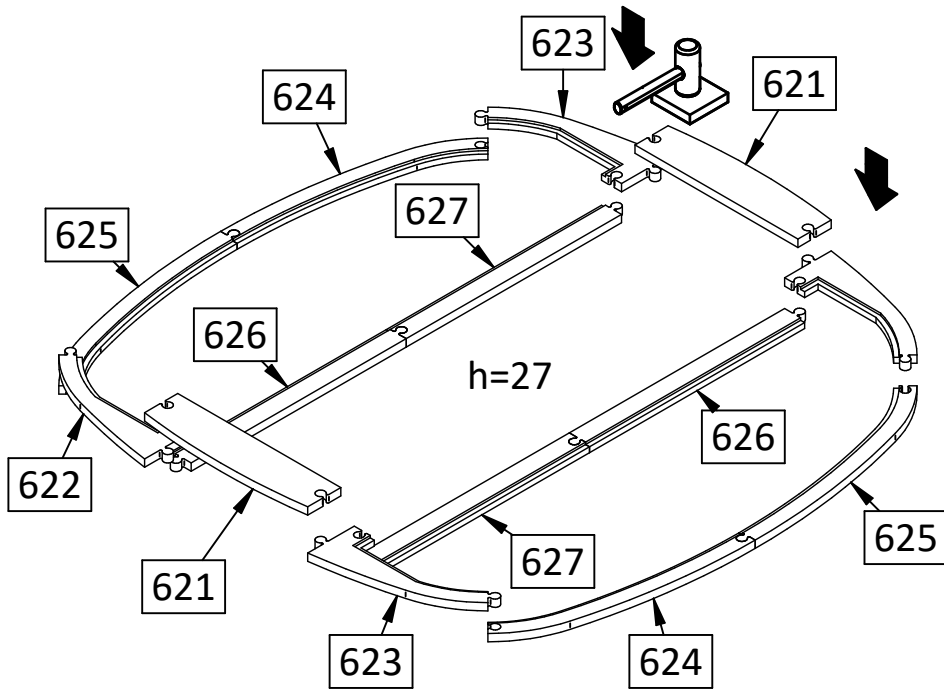


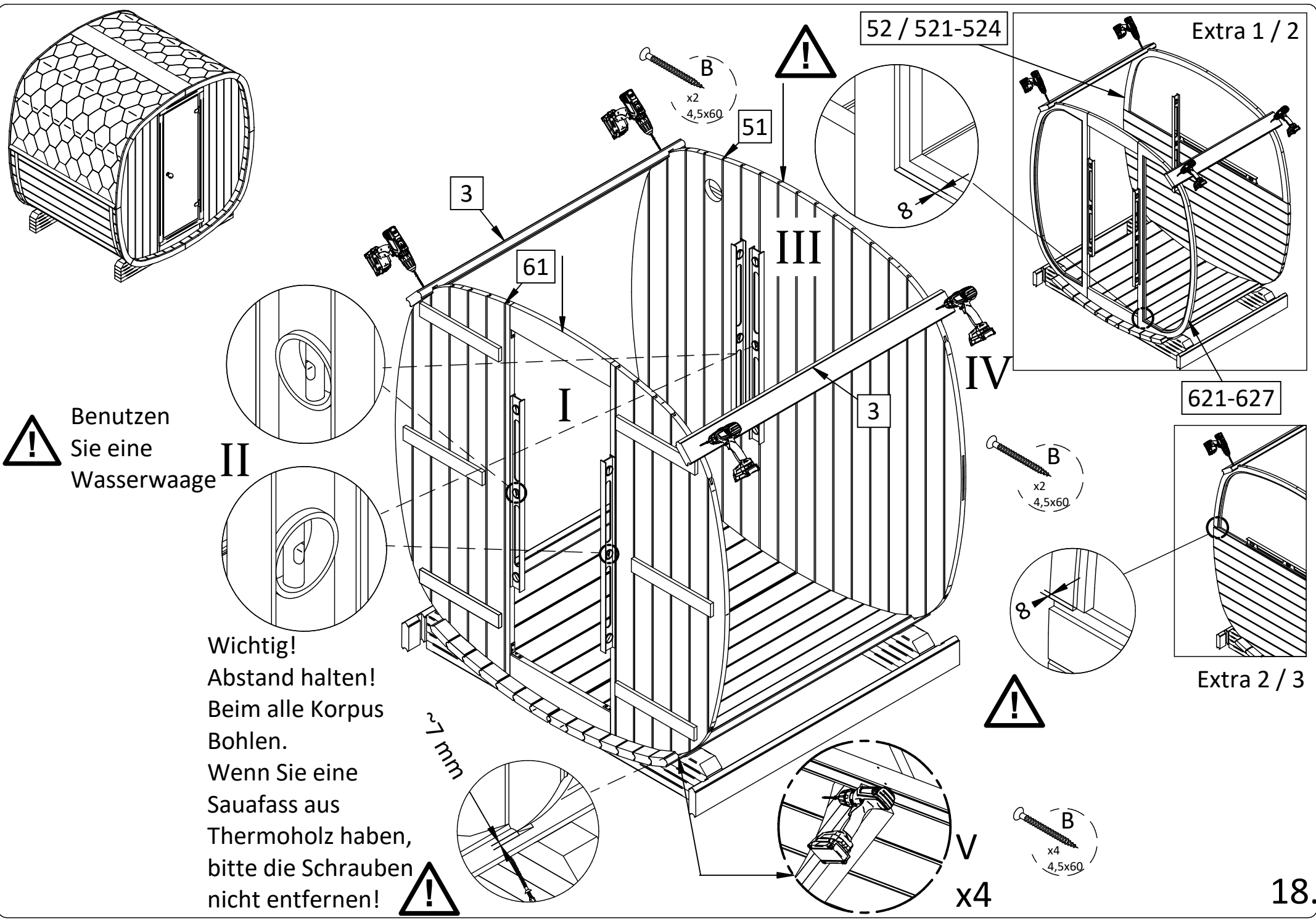
Extra 1 / Extra 2

 Verwenden Sie ein Stück Holz um das Sperrholz zu schützen.



Verwenden Sie ein Stück Holz um das Sperrholz zu schützen.






Benutzen Sie eine Wasserwaage

II

Wichtig!
 Abstand halten!
 Beim alle Korpus Bohlen.
 Wenn Sie eine Sauafass aus Thermoholz haben, bitte die Schrauben nicht entfernen!

~7 mm

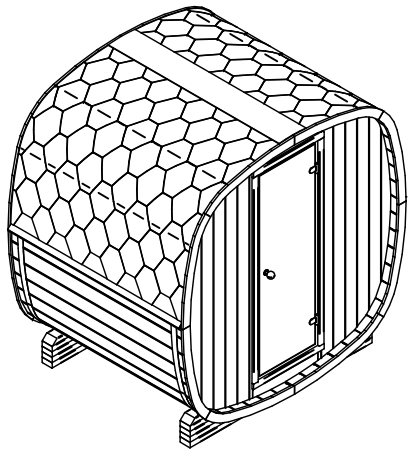
52 / 521-524

Extra 1 / 2

621-627

Extra 2 / 3

x4



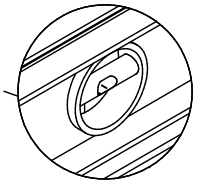
Die Schrauben entfernen

III

Wichtig! Entfernen Sie die Schrauben und benutzen Sie diese bei der weiteren Montage

III

Die Schrauben entfernen



Benutzen Sie eine Wasserwaage

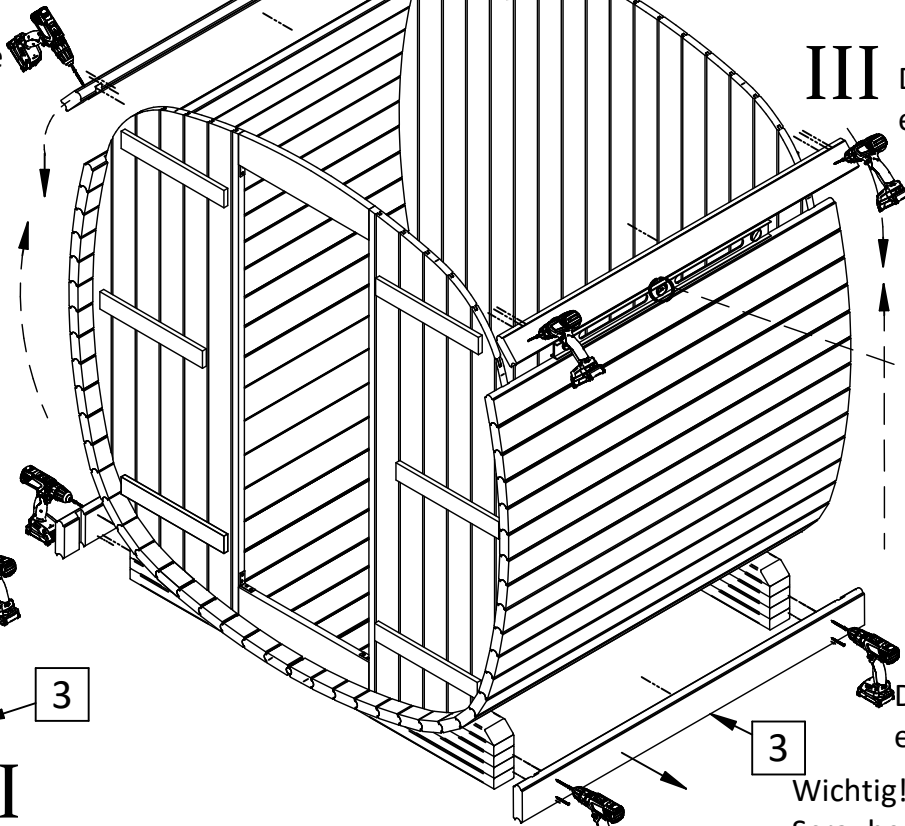
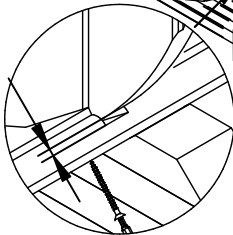
B
x28
4,5x60

II

3

Wichtig! Abstand halten! Beim alle Korpus Bohlen. Wenn Sie eine Sauafass aus Thermoholz haben, bitte die Schrauben nicht entfernen!

~7 mm



3

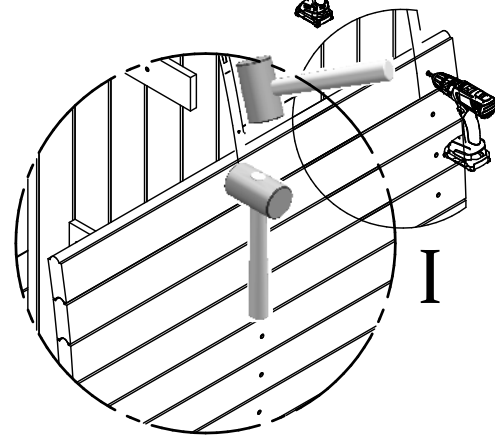
I

B
x28
4,5x60

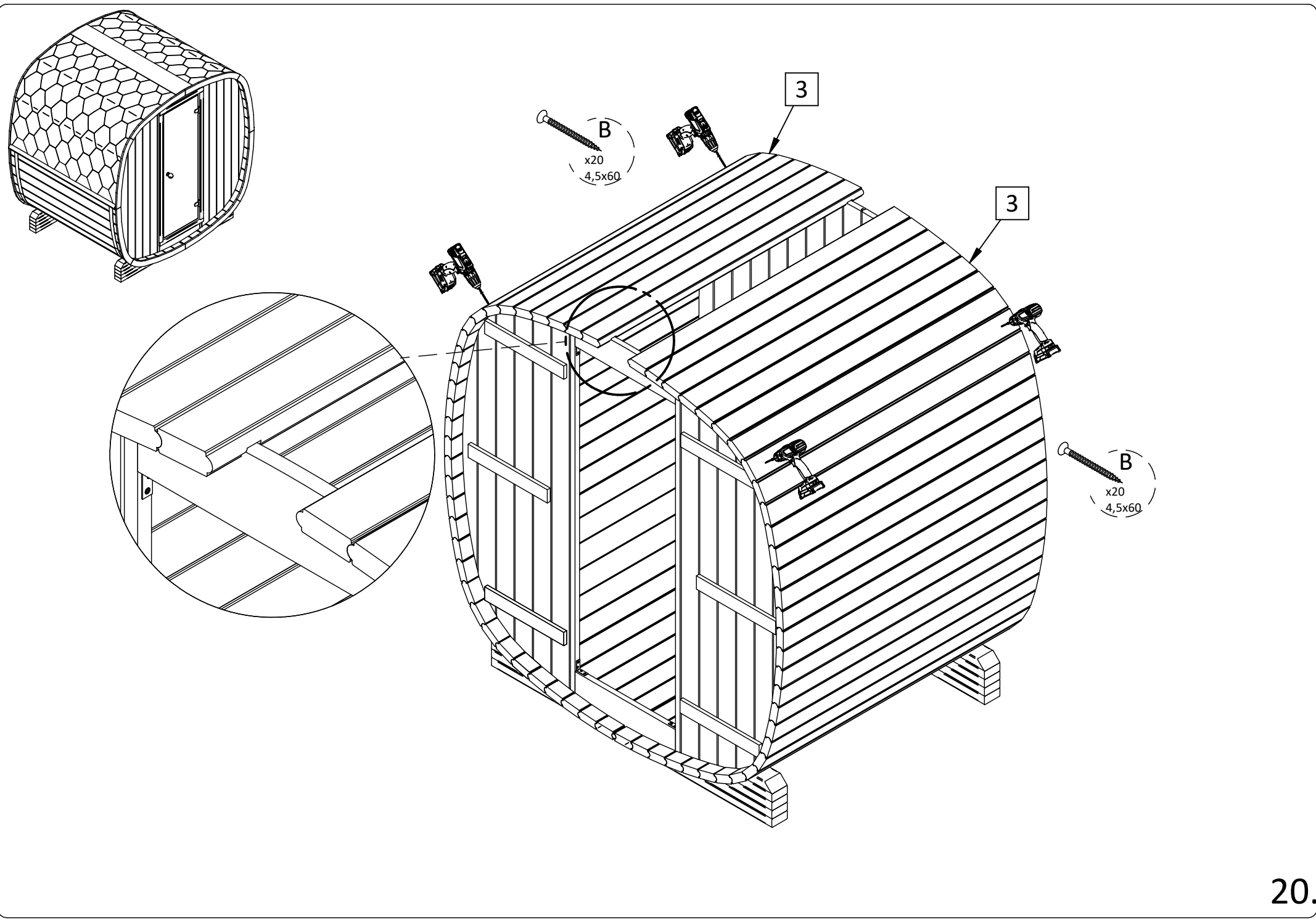
Die Schrauben entfernen IV

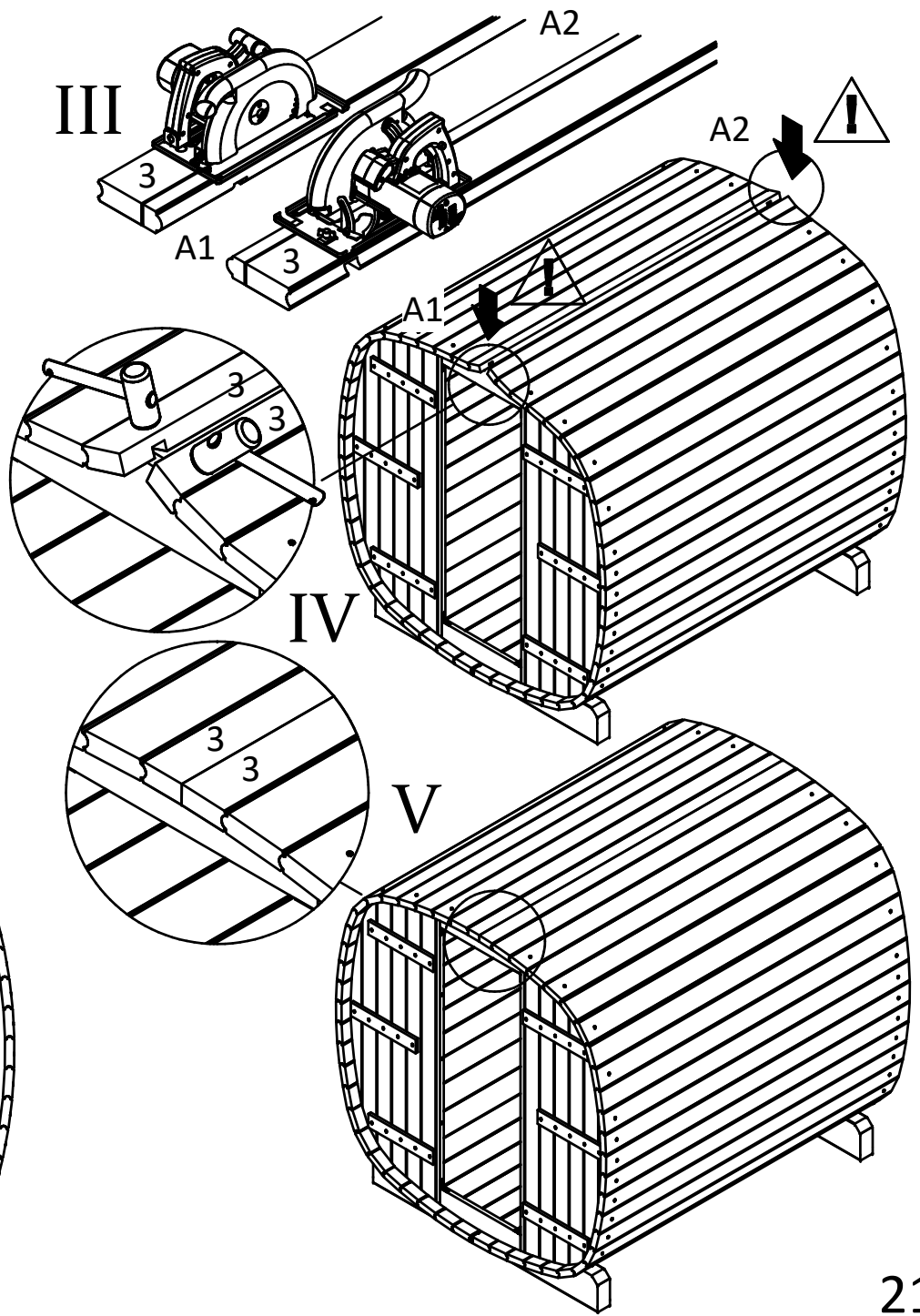
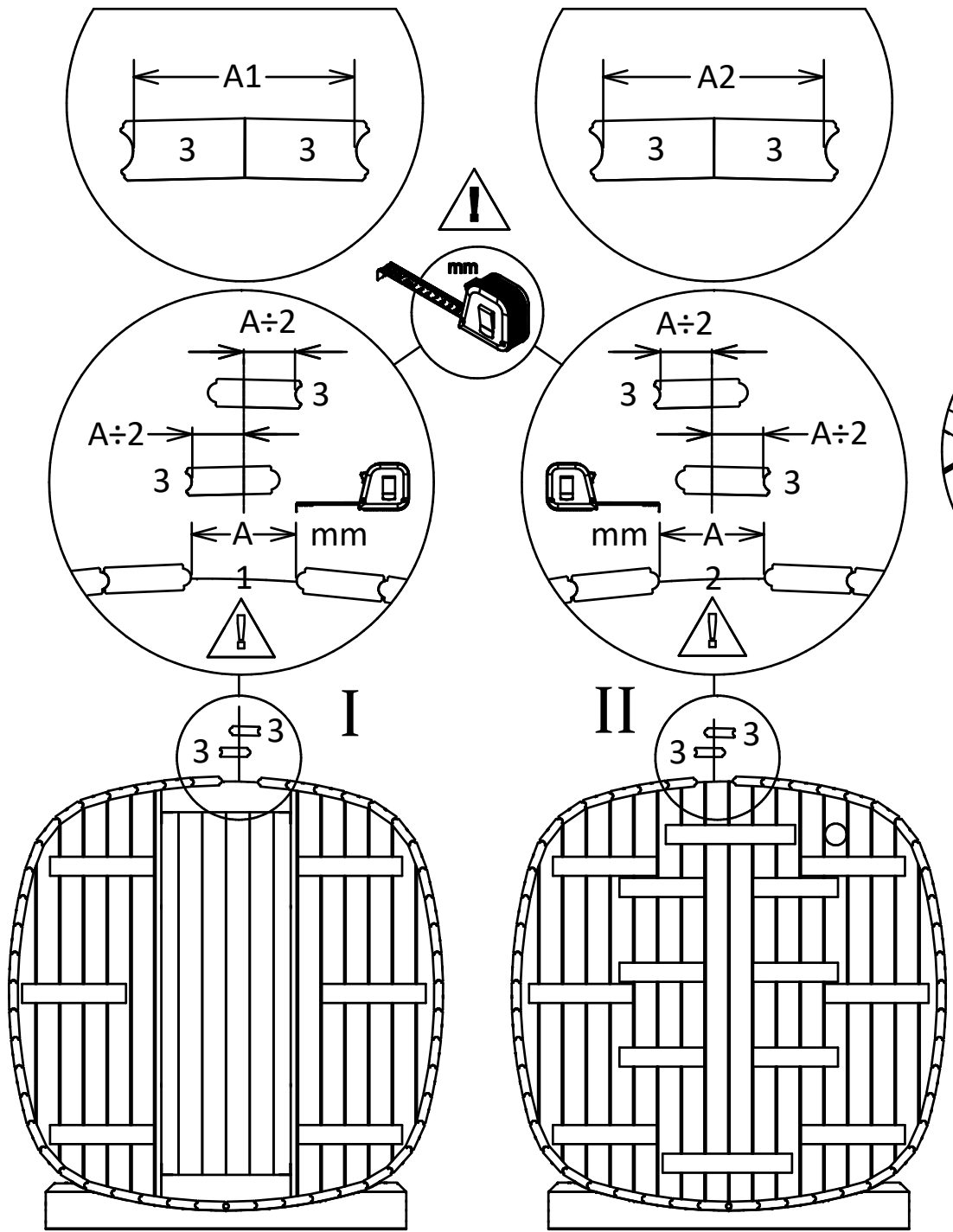
3

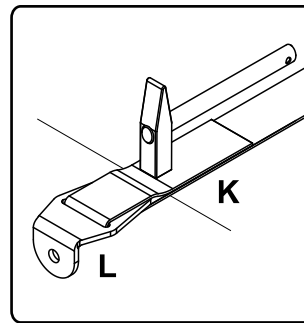
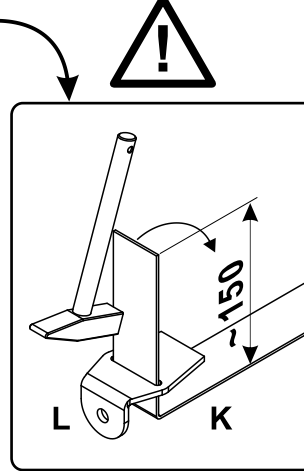
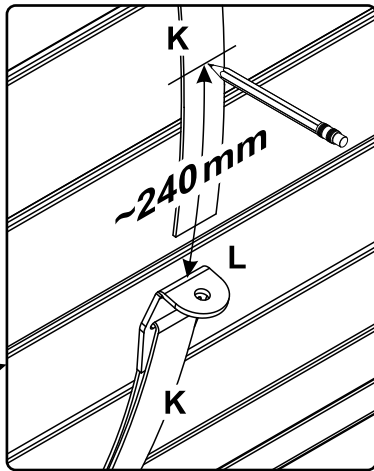
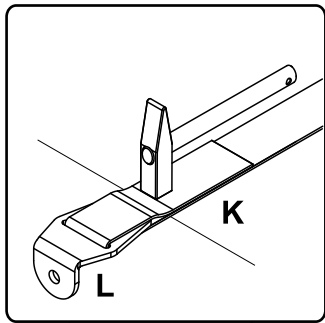
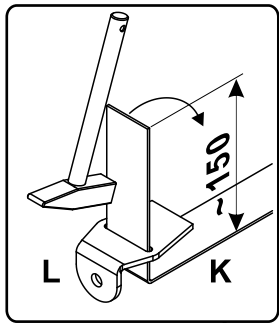
Wichtig! Entfernen Sie die Schrauben und benutzen Sie diese bei der weiteren Montage



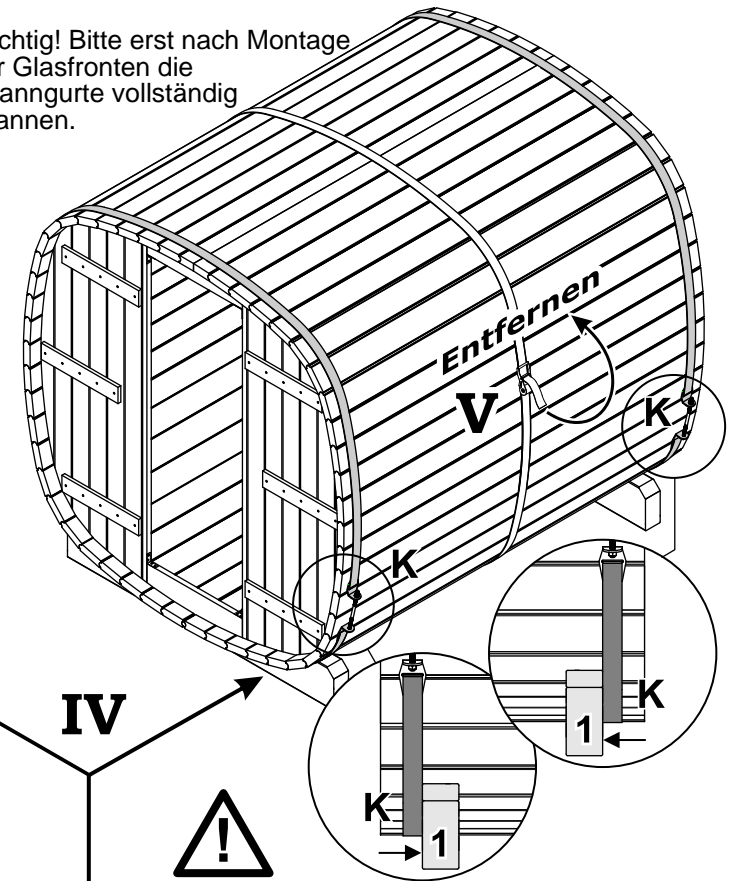
I







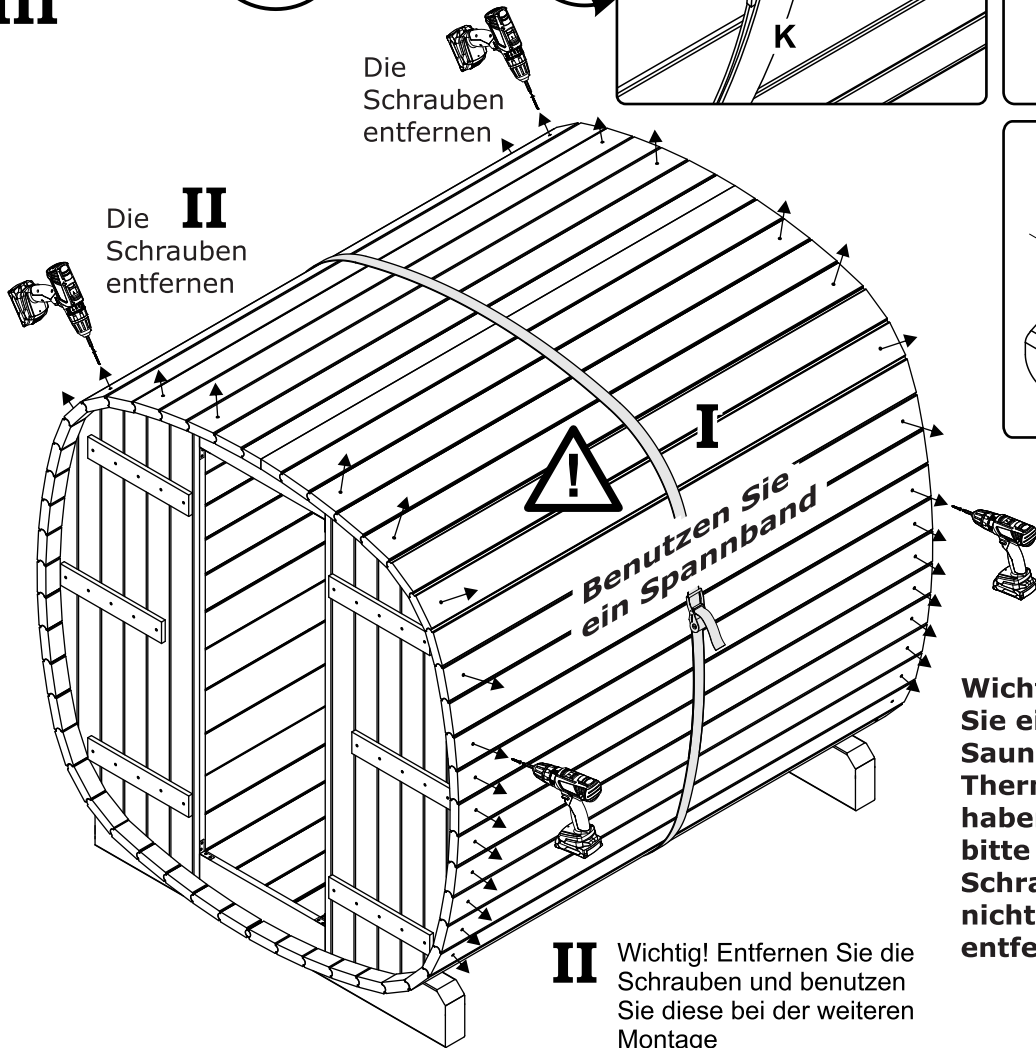
Wichtig! Bitte erst nach Montage der Glasfronten die Spanngurte vollständig spannen.



III

Die Schrauben entfernen

Die **II** Schrauben entfernen



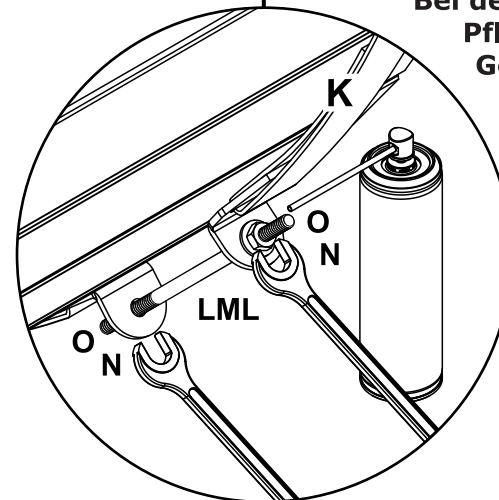
II Wichtig! Entfernen Sie die Schrauben und benutzen Sie diese bei der weiteren Montage

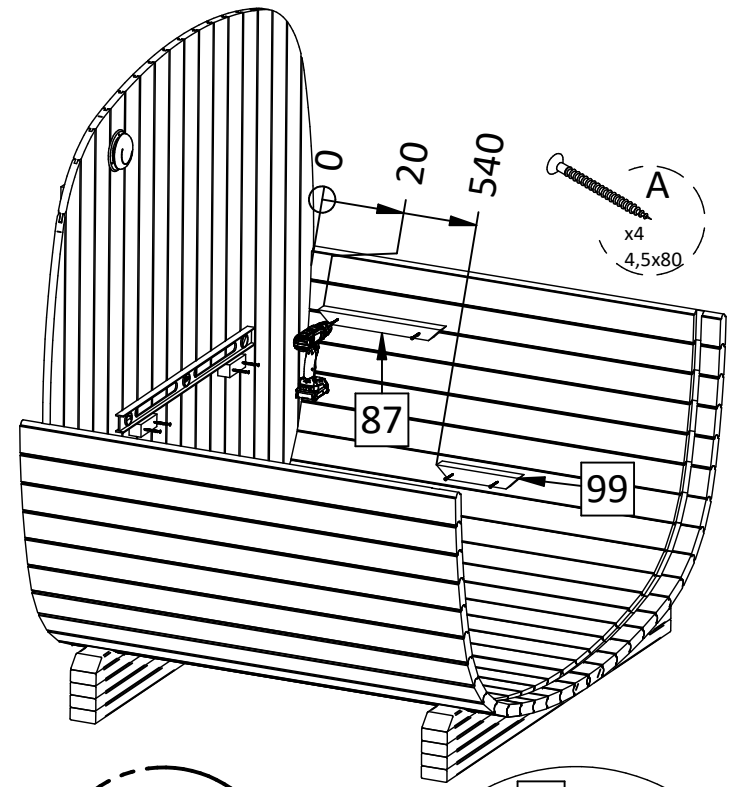
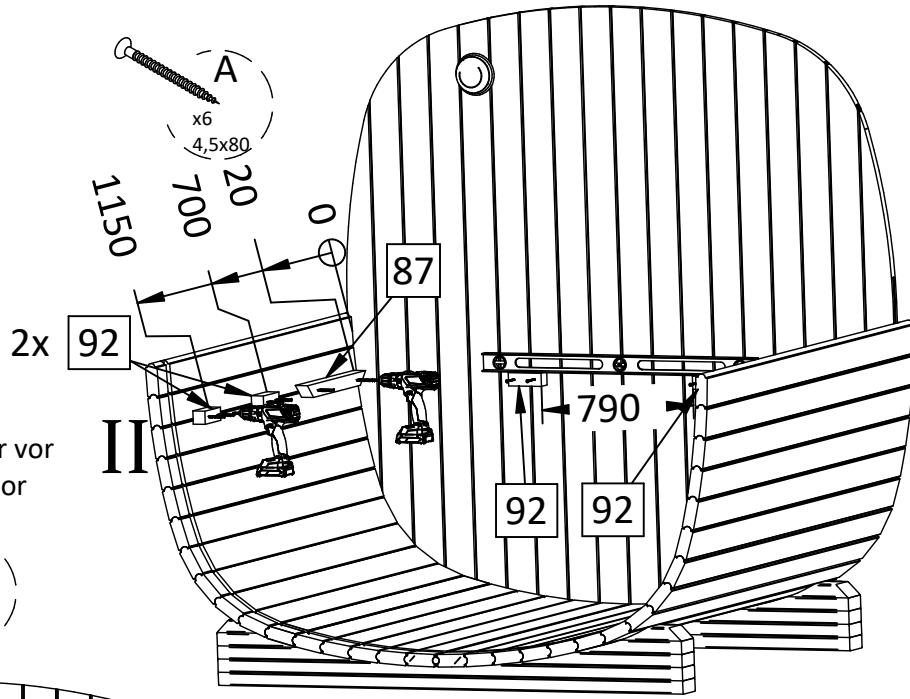
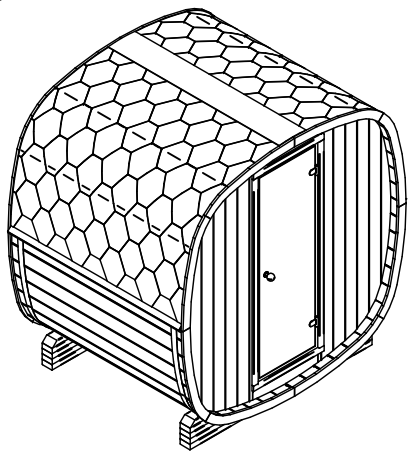
Wichtig! Wenn Sie eine Saunafass aus Thermoholz haben, bitte die Schrauben nicht entfernen!

IV

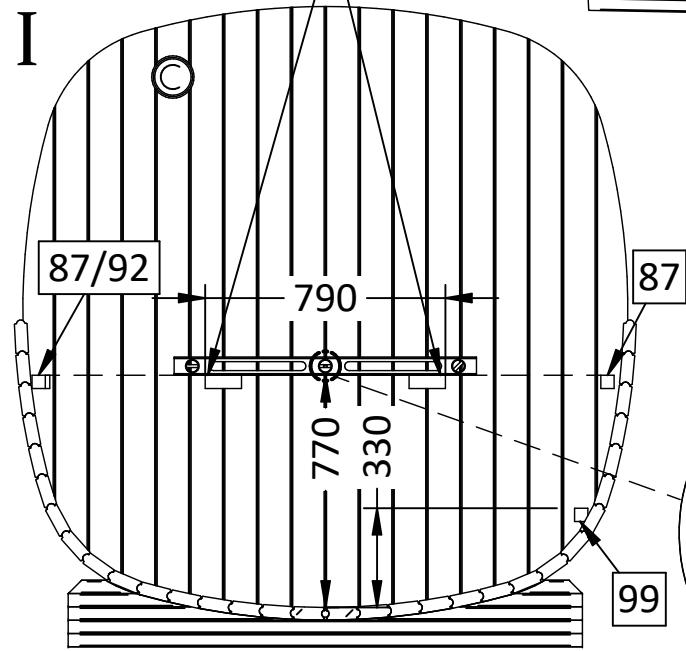
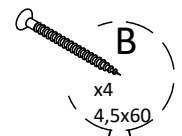
Achtung!!!

Bei der Montage und bei der Pflege/Nachspannen der Gewindestangen, ist die Gewindestange mit Öl (W44 oder Würth HPS1400) zu ölen. Somit ist eine Beschädigung an der Gewindestange vermieden und es lässt sich auch leichter spannen.

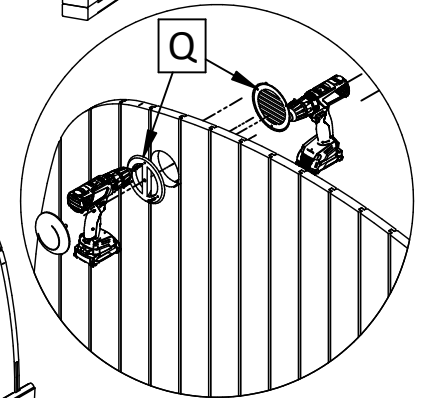
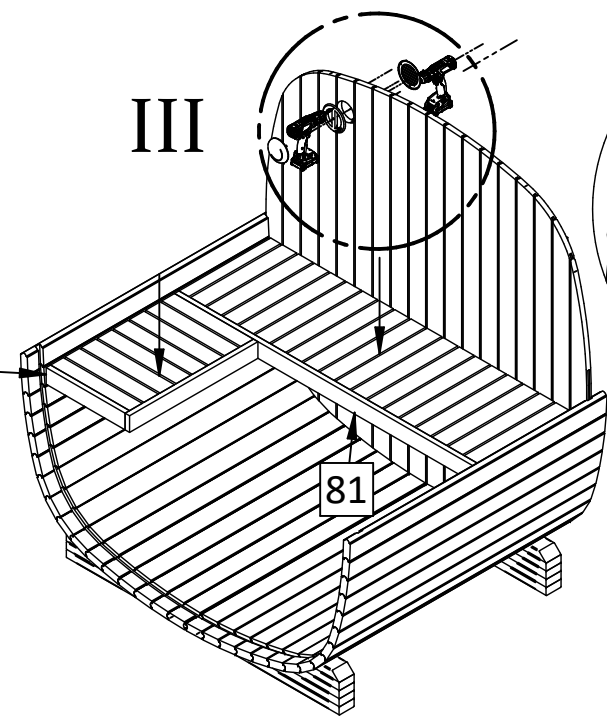
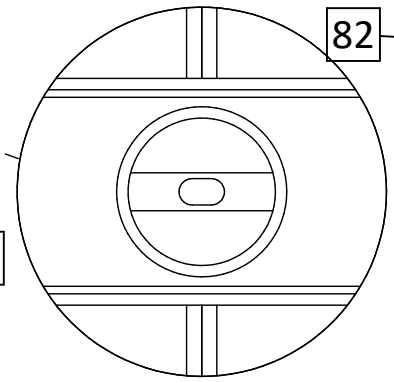




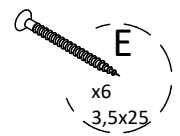
Bitte bohren Sie die $\varnothing 4$ mm Löcher vor dem Schrauben vor

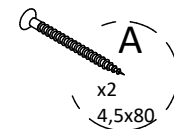
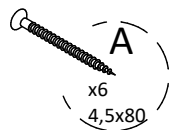
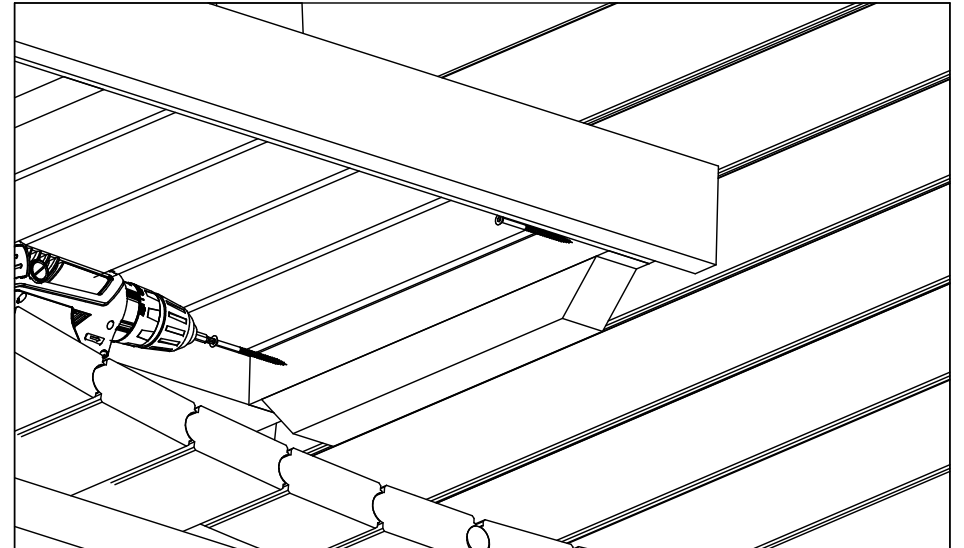
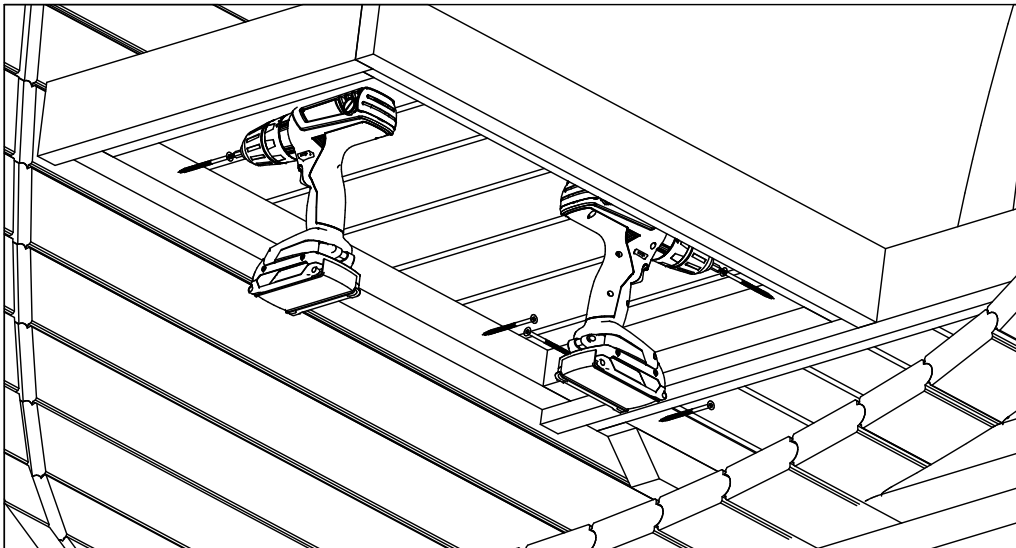
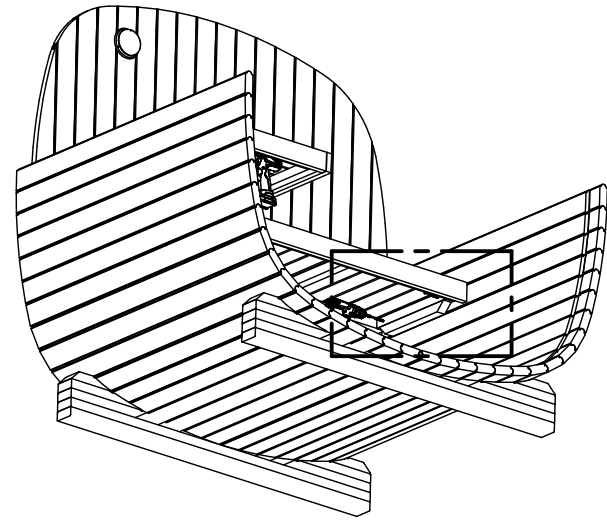
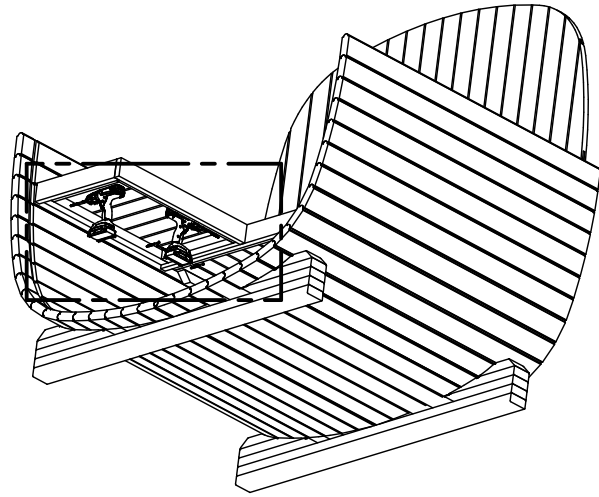
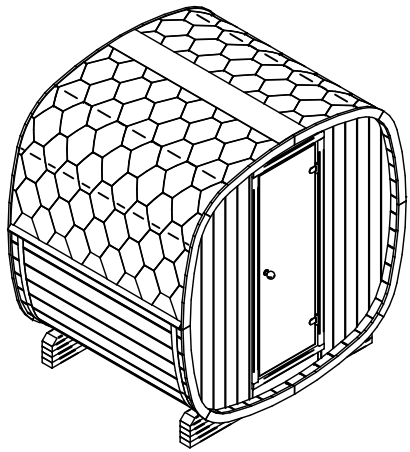


Benutzen Sie eine Wasserwaage



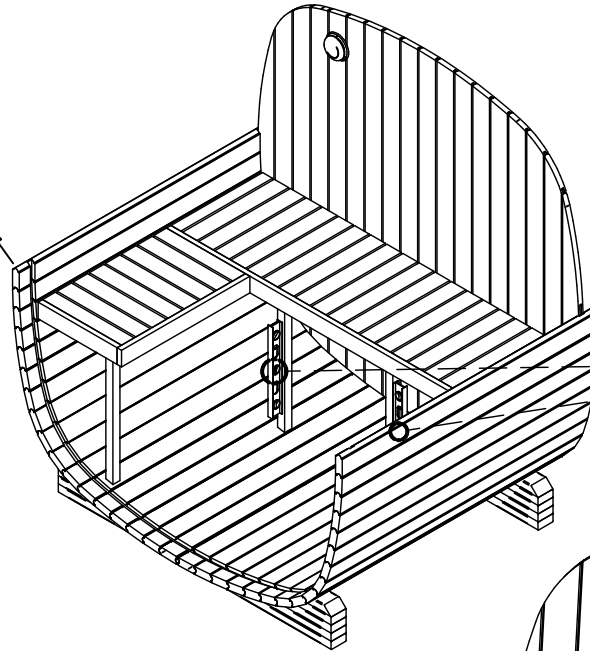
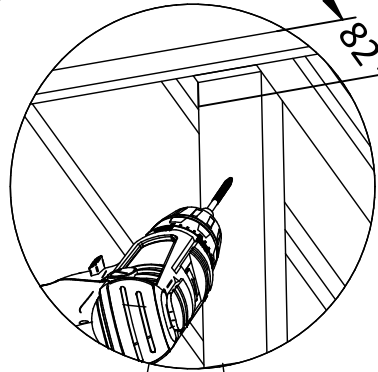
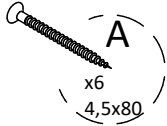
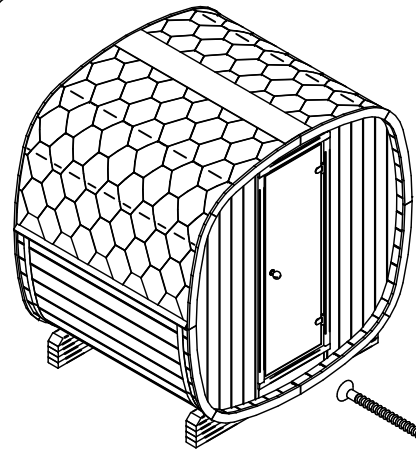
Basic Extra 1



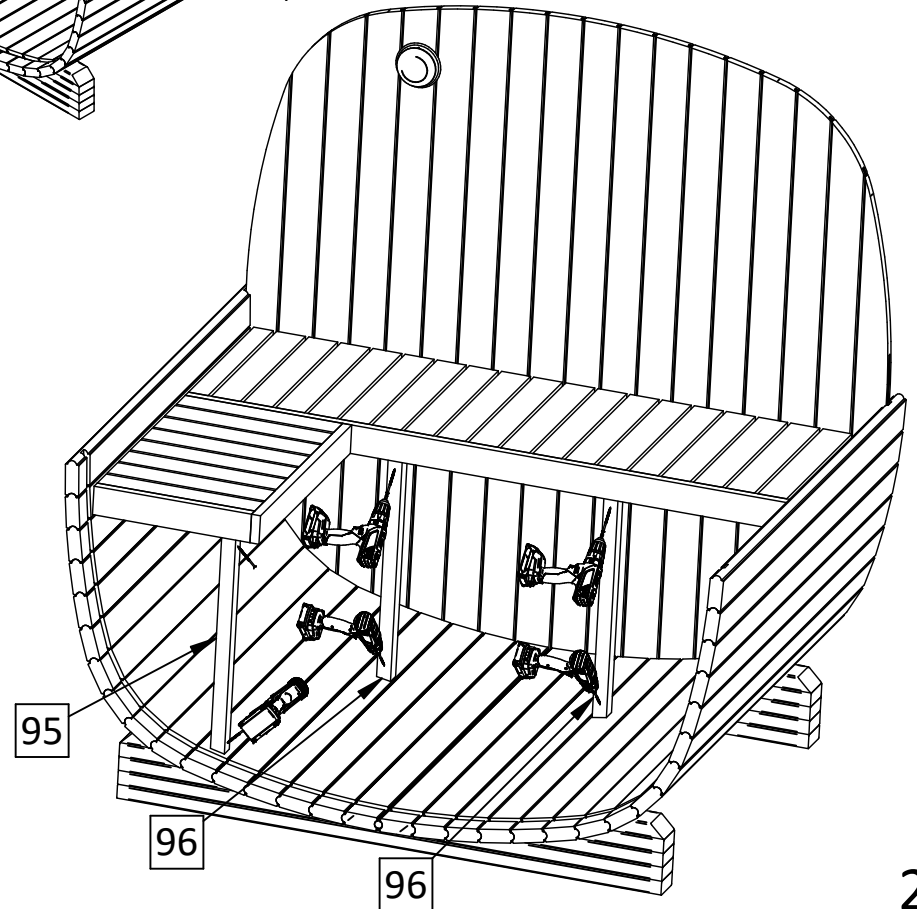
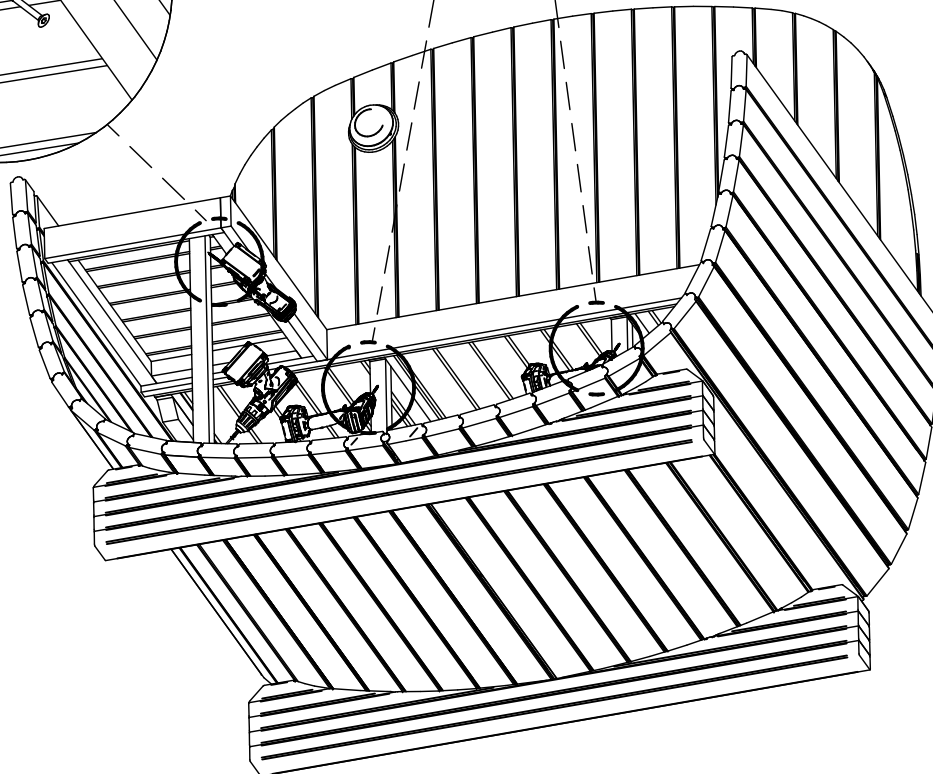
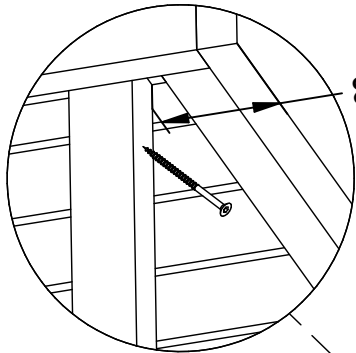
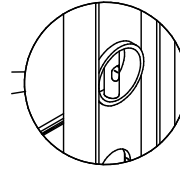


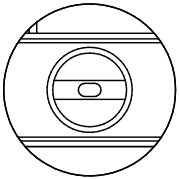
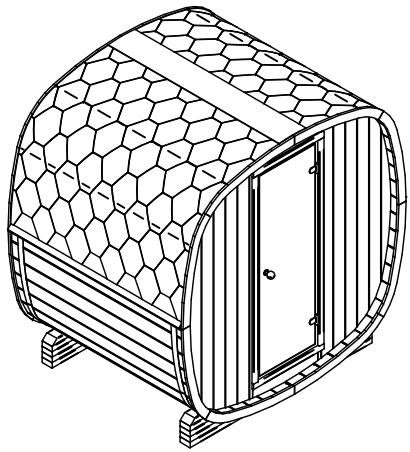


Bitte bohren Sie die $\varnothing 4$ mm Löcher vor dem Schrauben vor

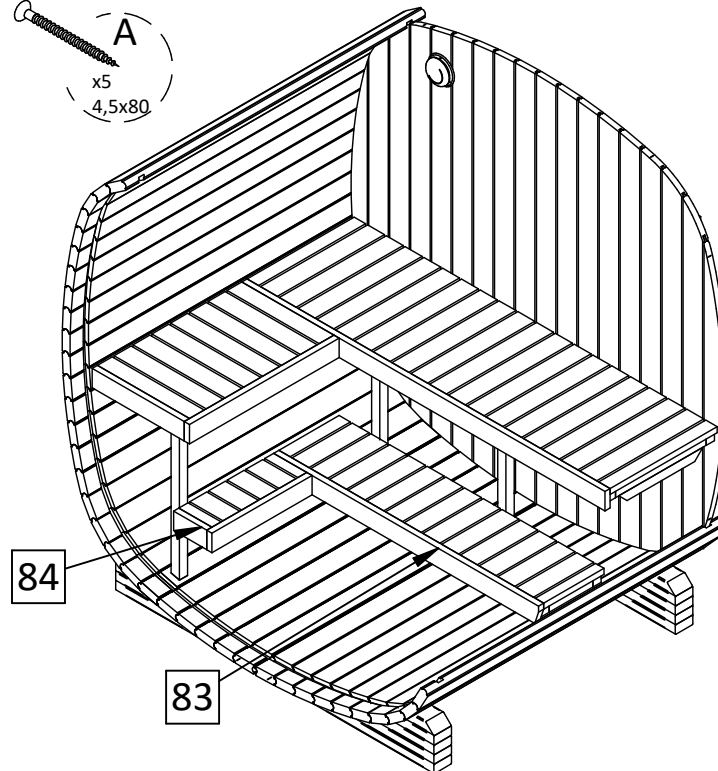
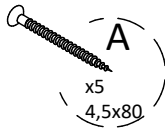
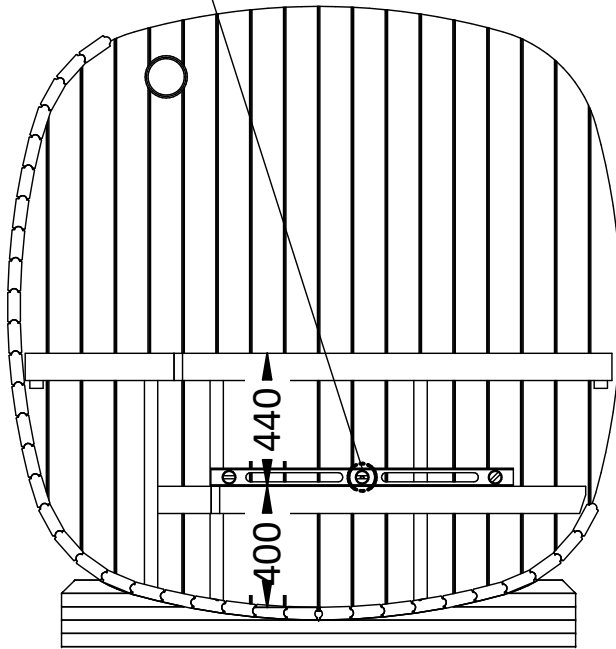


Benutzen Sie eine Wasserwaage





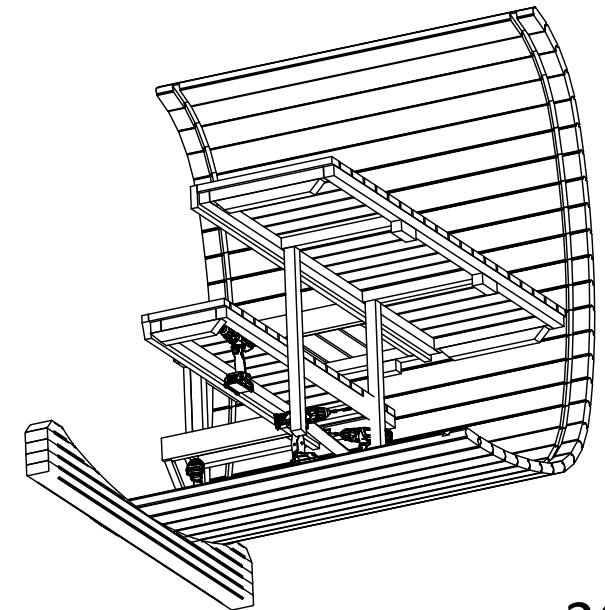
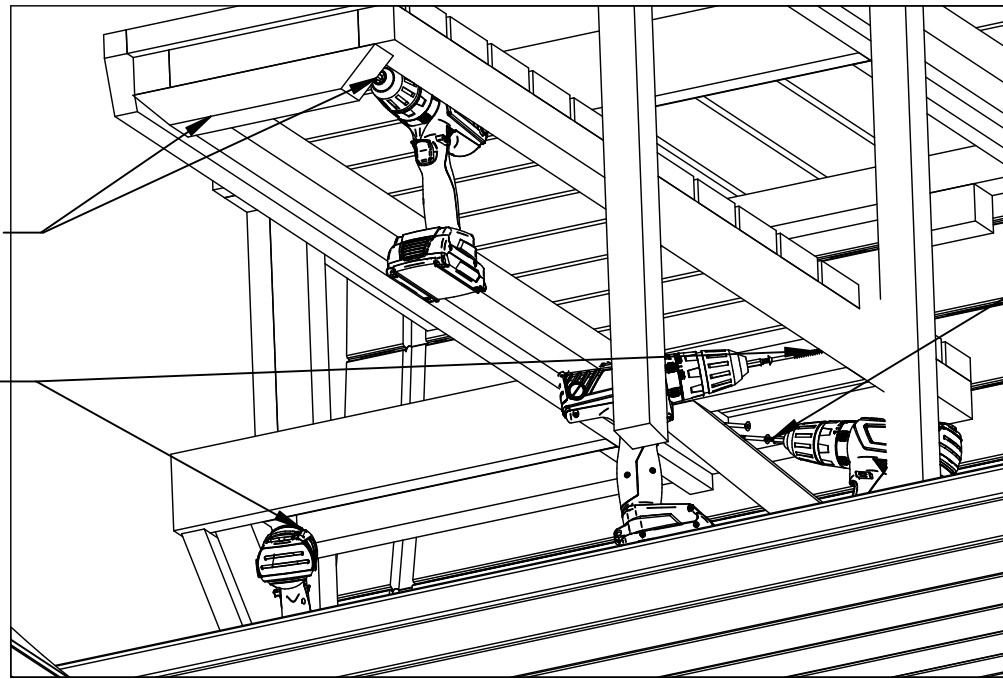
Benutzen
Sie eine
Wasserwaage

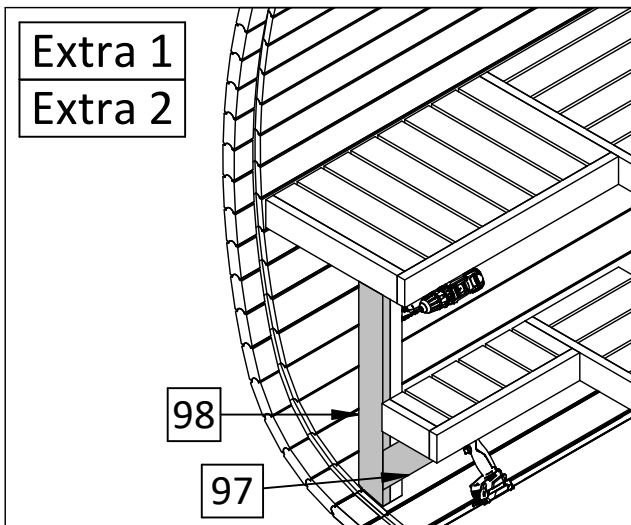
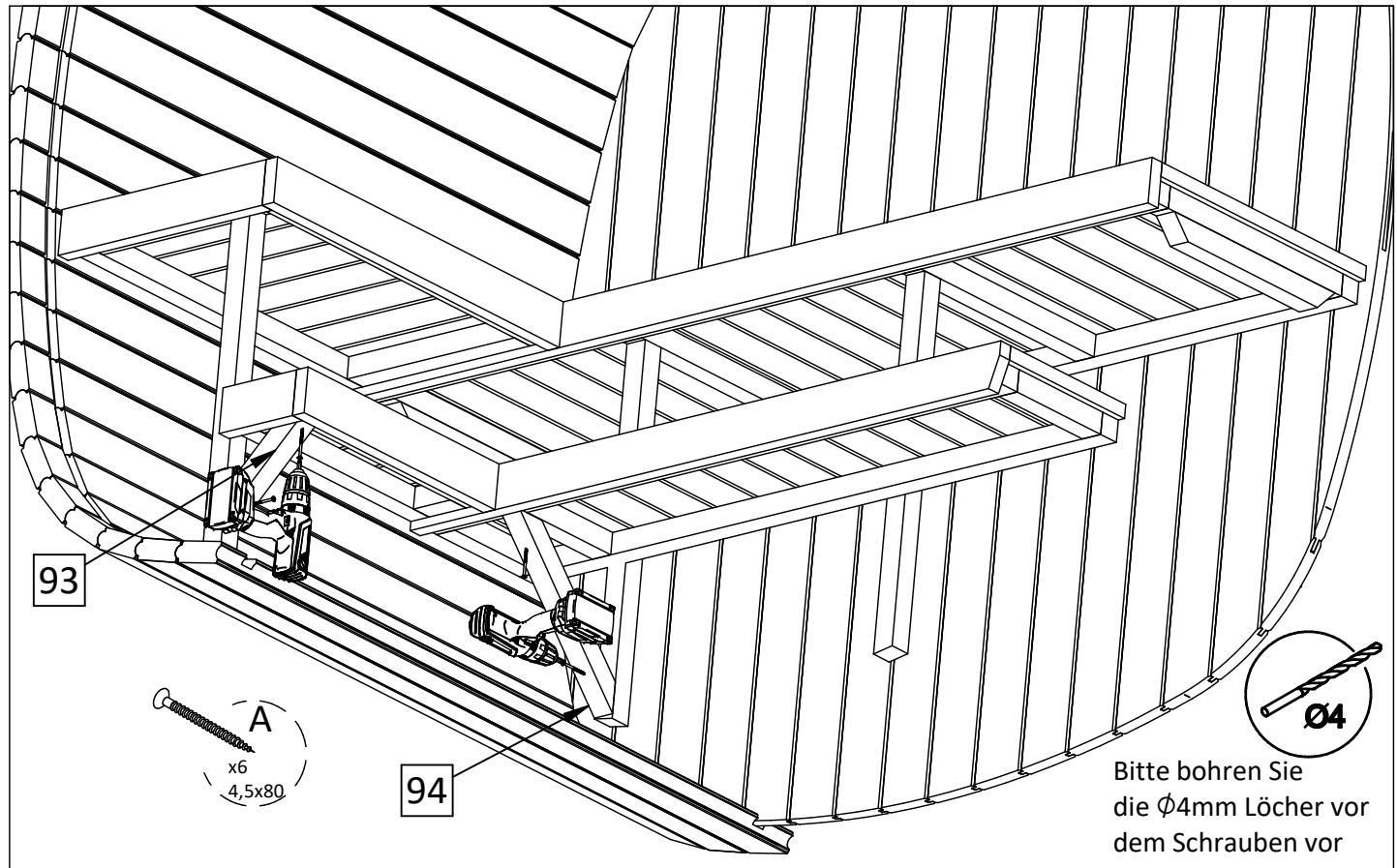
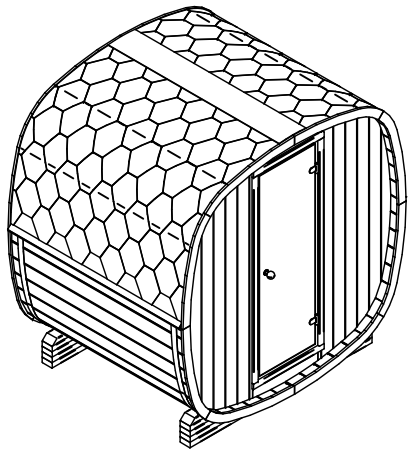


2x A
4,5x80

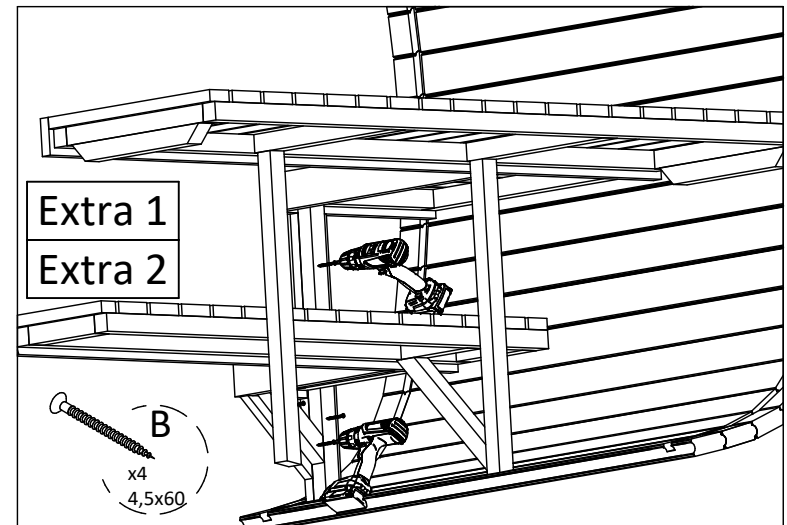
2x A
4,5x80

2x A
4,5x80

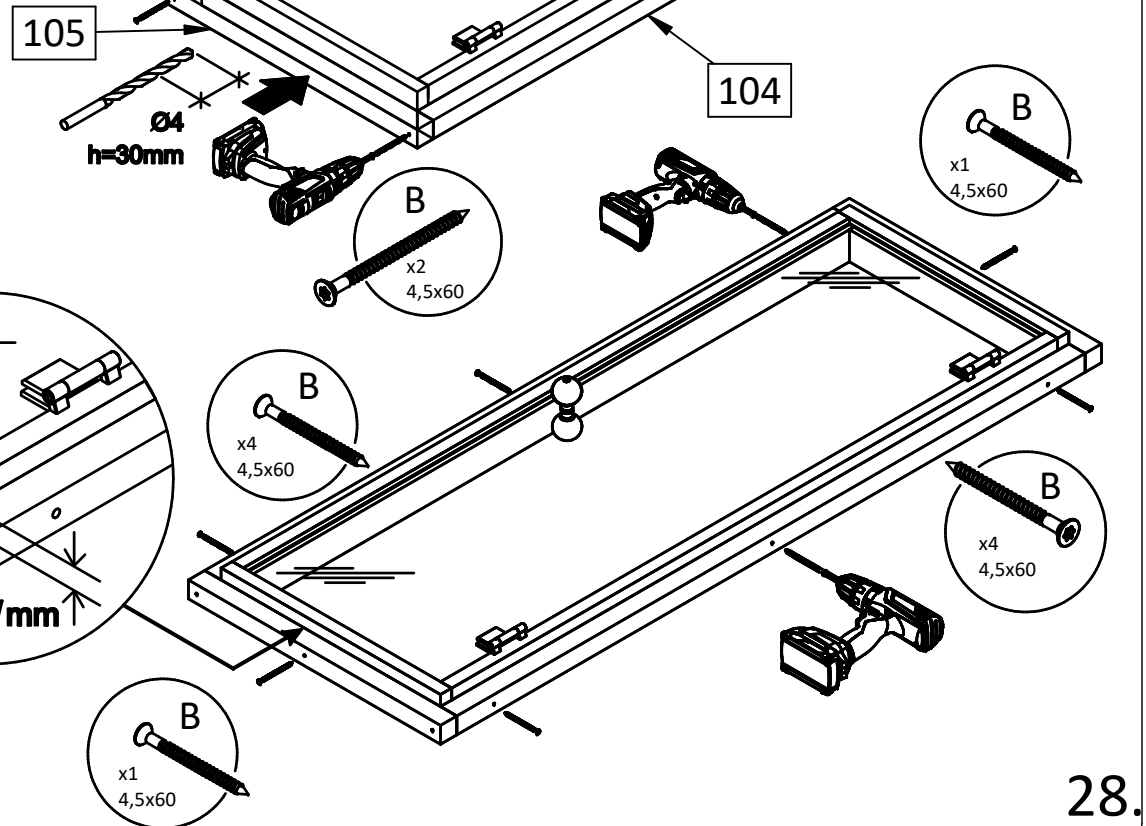
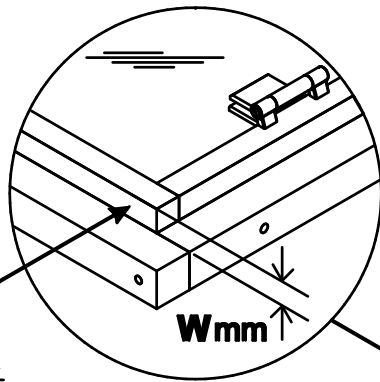
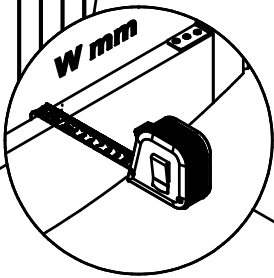
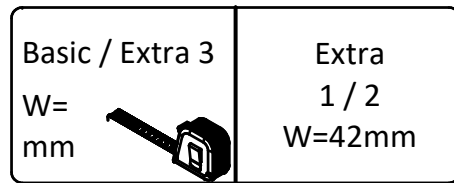
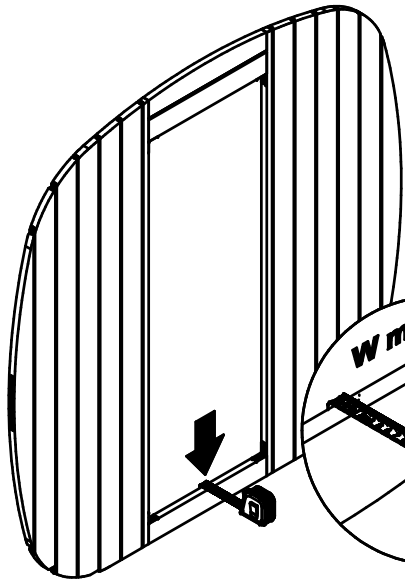
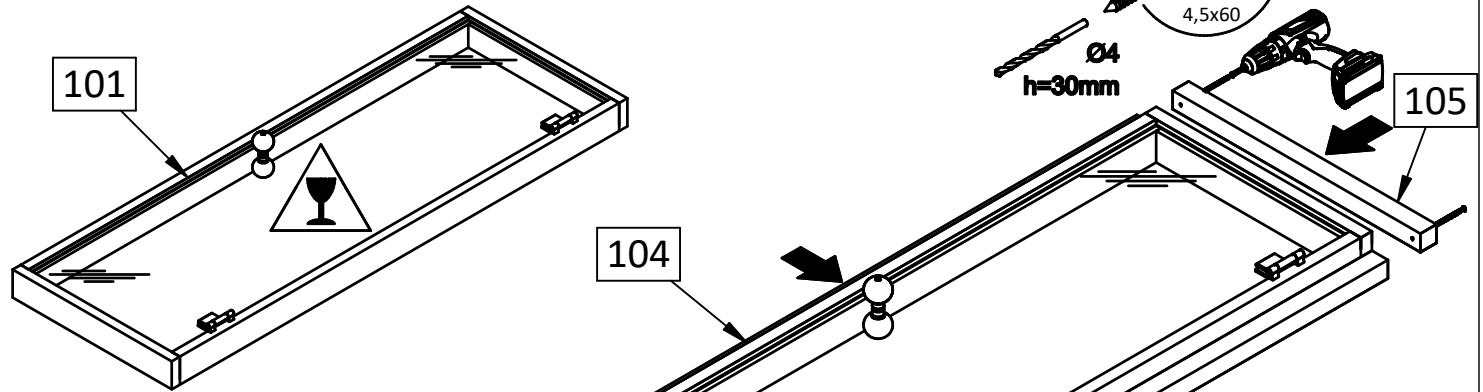
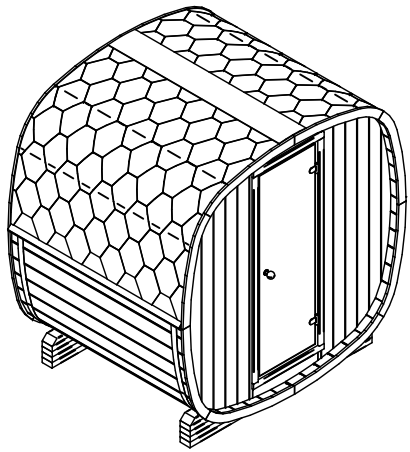


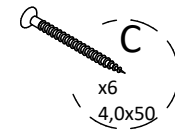
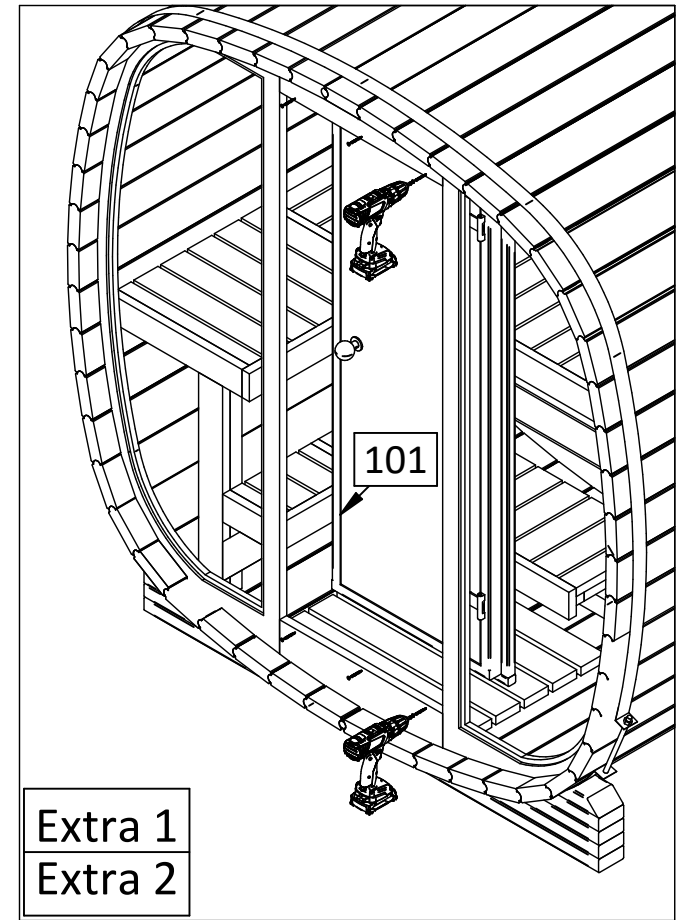
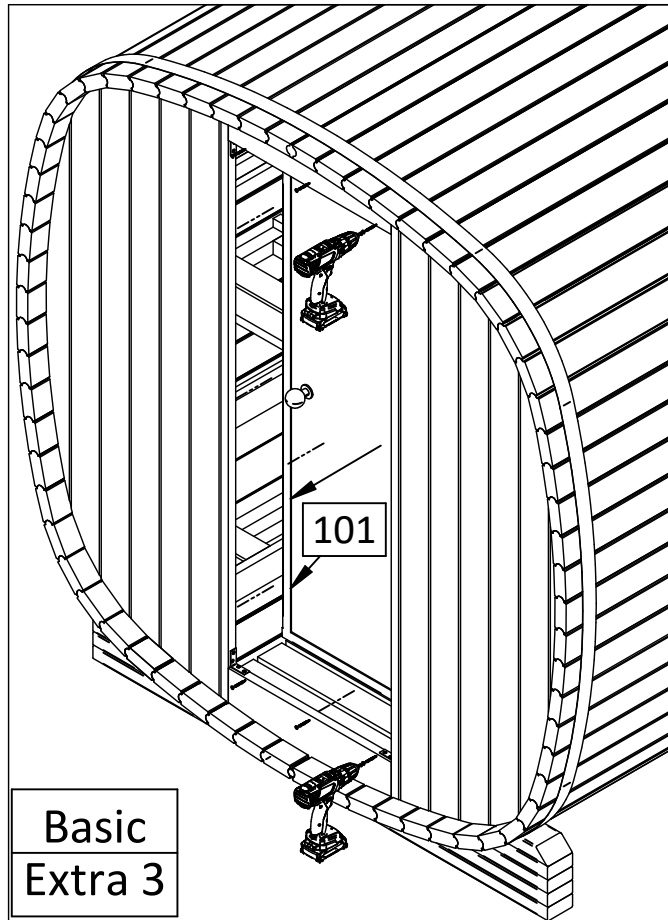
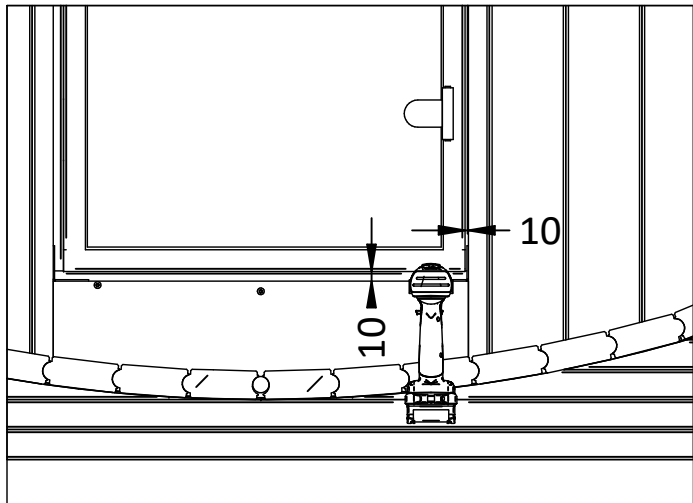
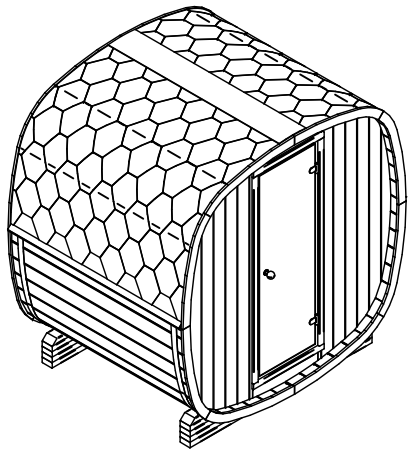


Extra 1
Extra 2

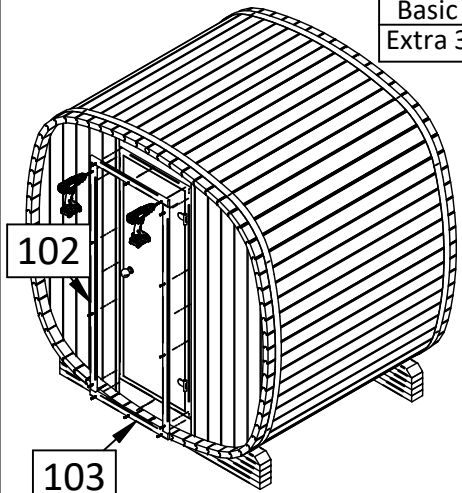


Extra 1
Extra 2





Basic
Extra 3



Extra 1 / Extra 2

Achtung! Nach Montage der
Glas die Spanngurte
vollständig spannen.



Glas

161

II

III

631-635



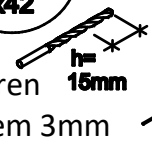
Achtung!
Die Schraube nicht in die
Glasscheibe schrauben.

h=15

h=15mm

3.0x40
x42 D

Vorborenen
mit einem 3mm
Bohrer



h=15mm

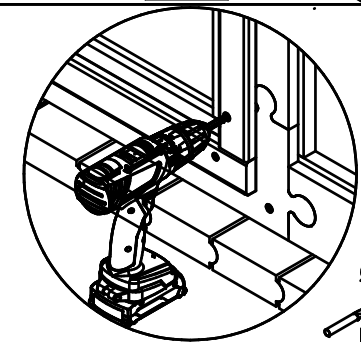
161

I

x14
D
3x40

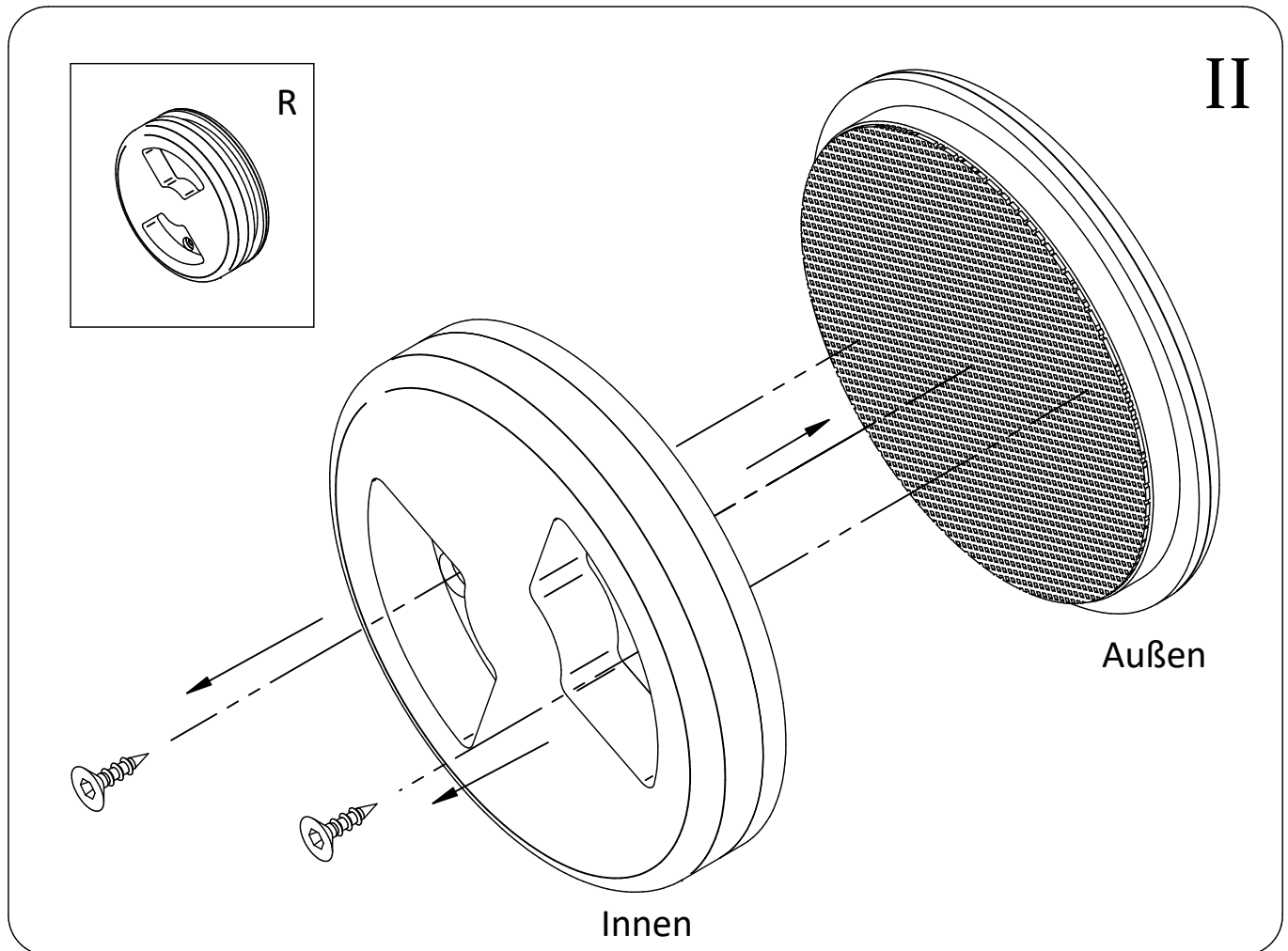
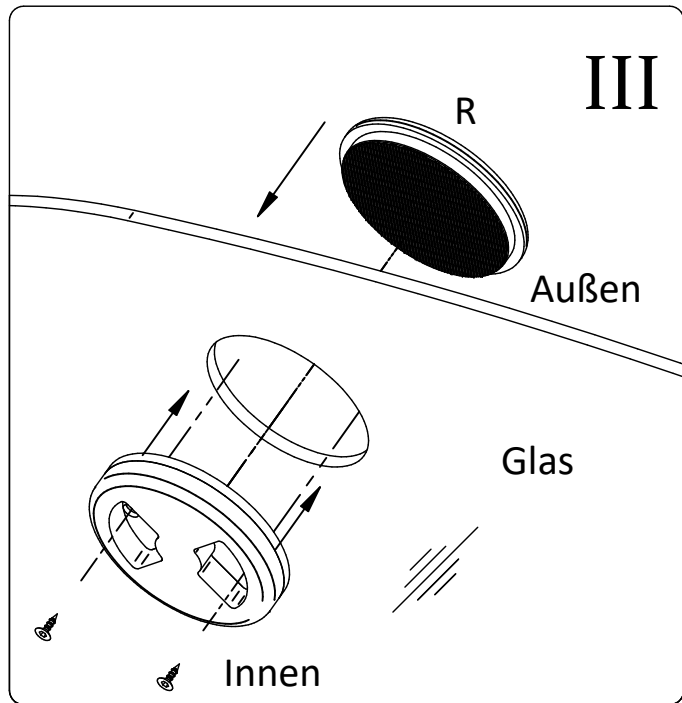
IV

103

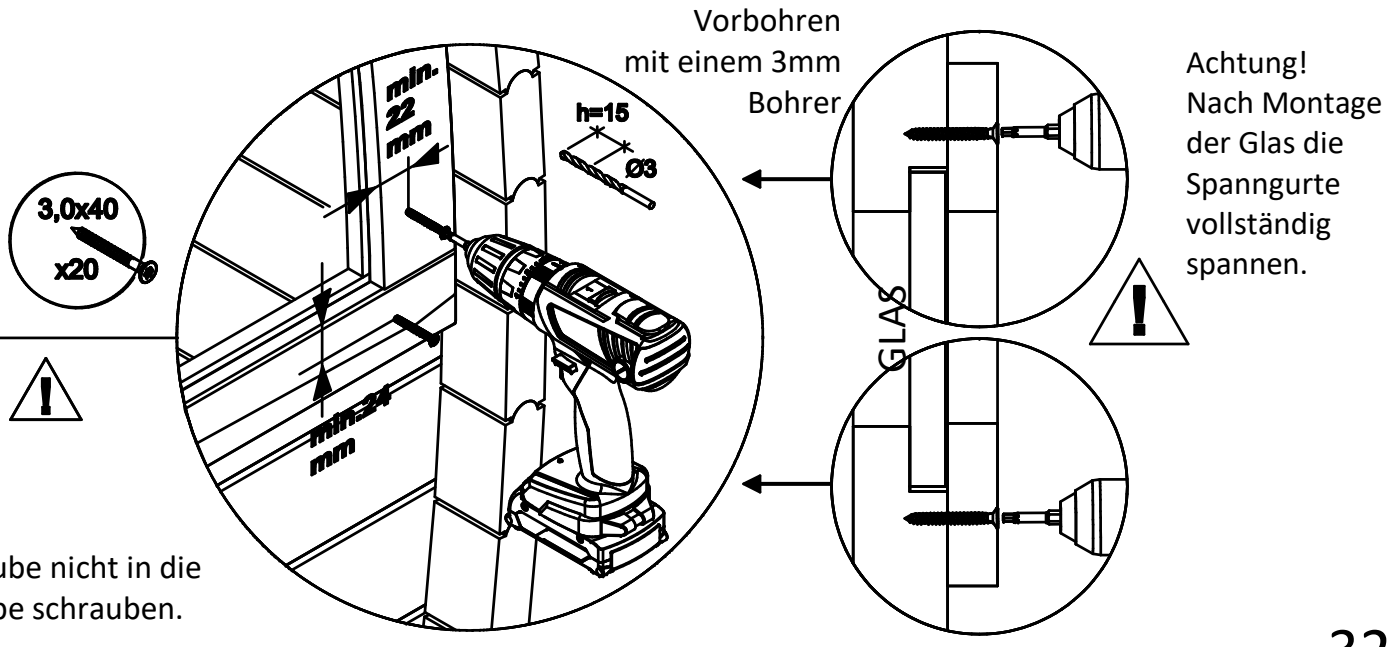
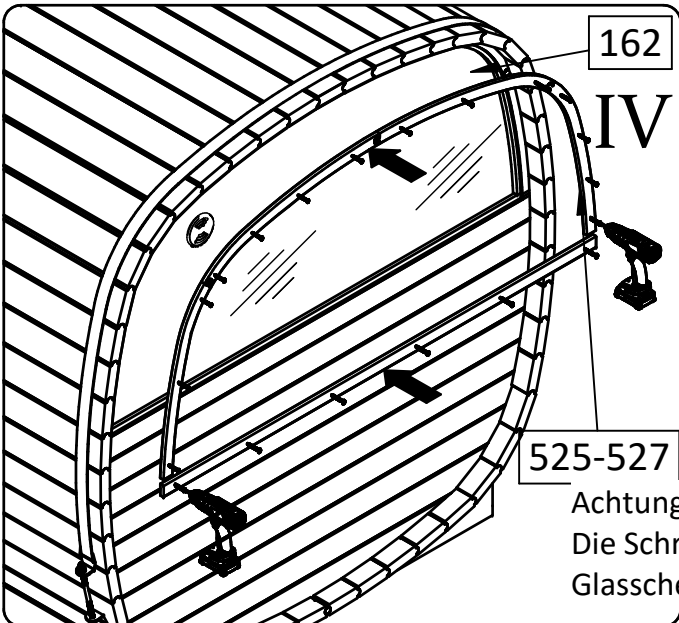
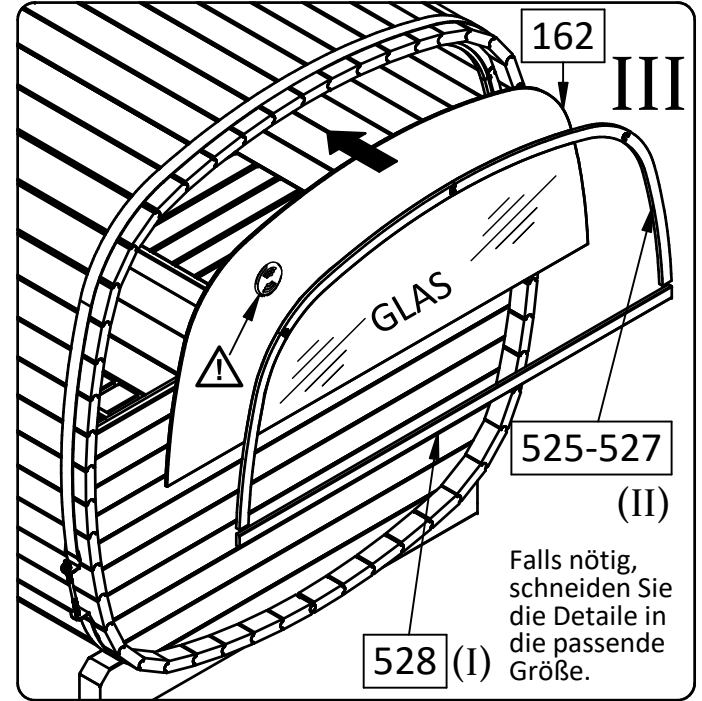
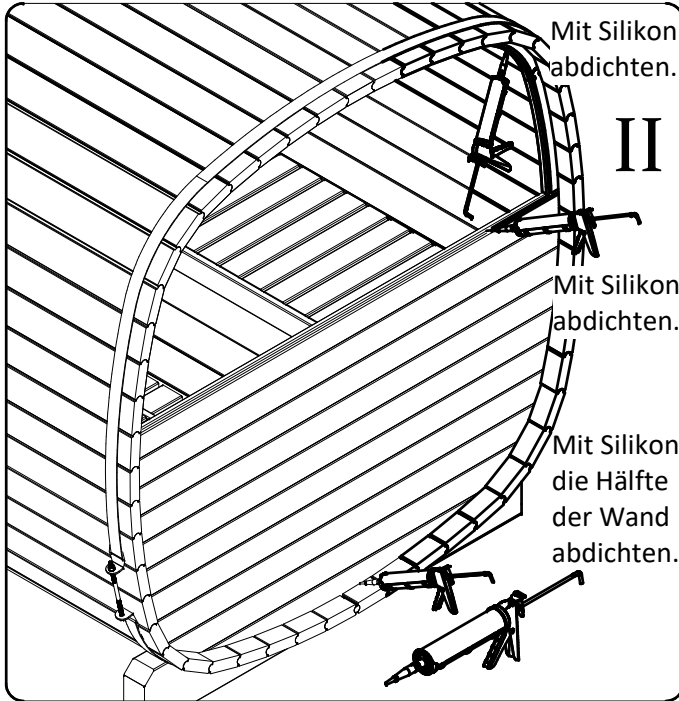
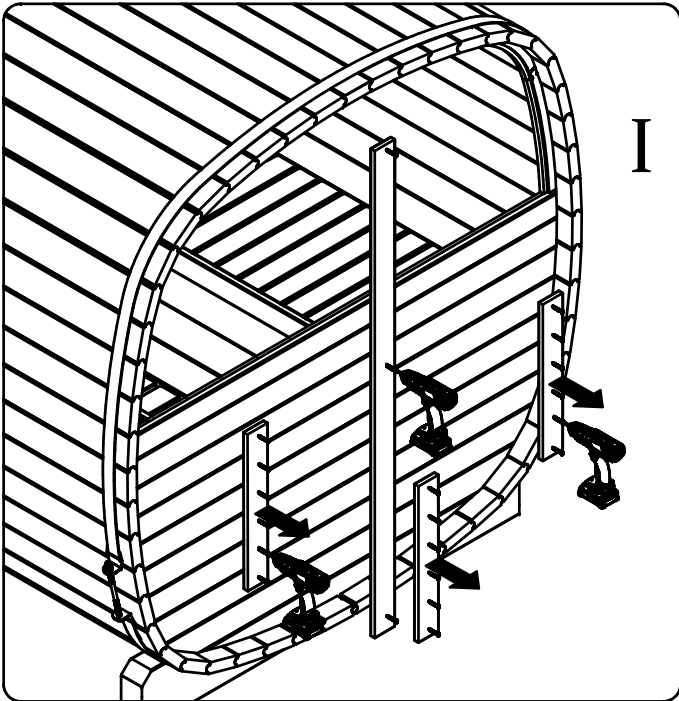


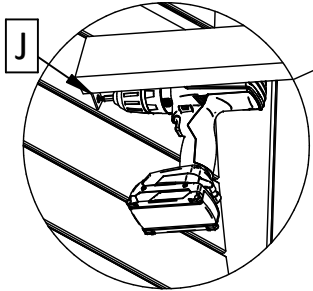
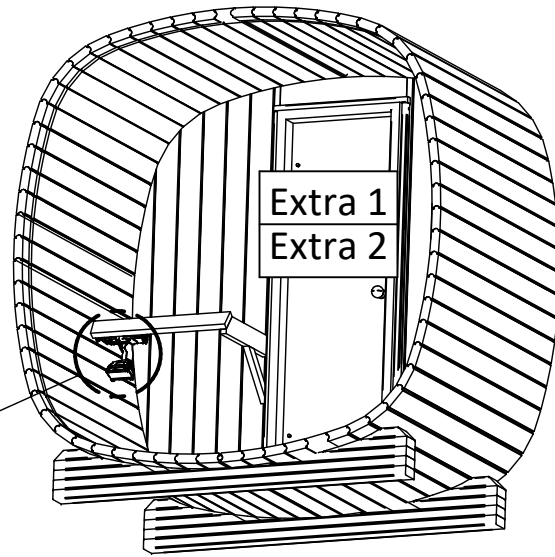
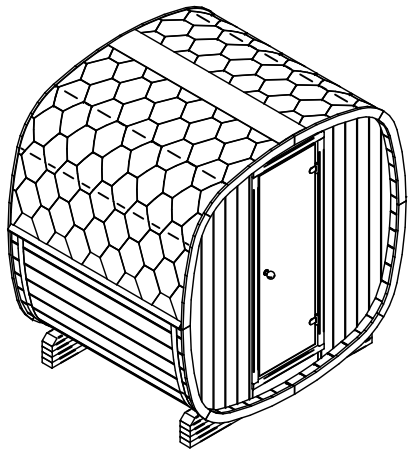
Ø3
h=15mm

Vorborenen
mit einem 3mm
Bohrer



Extra 2 / 3

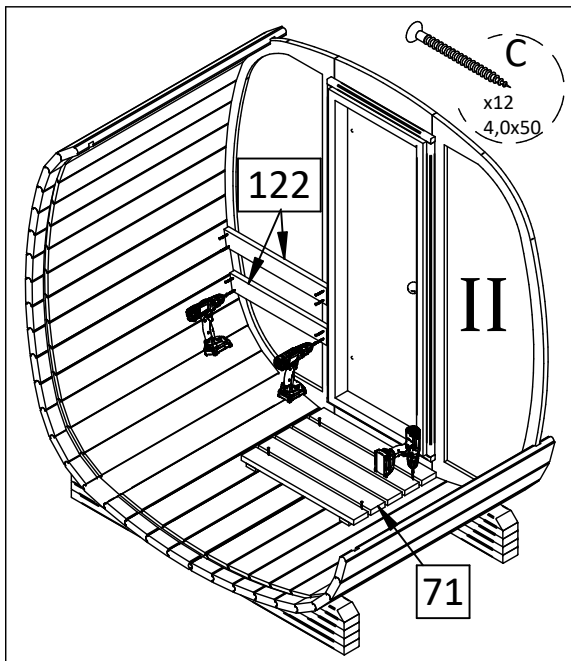
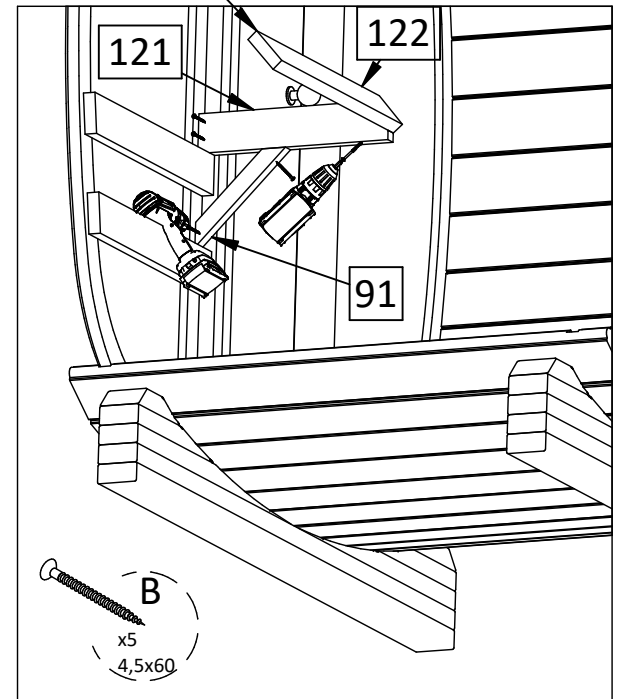
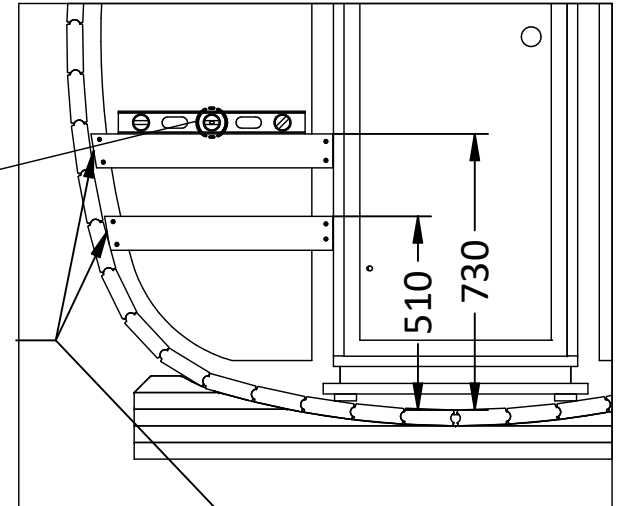




Benutzen
Sie eine
Wasserwaage

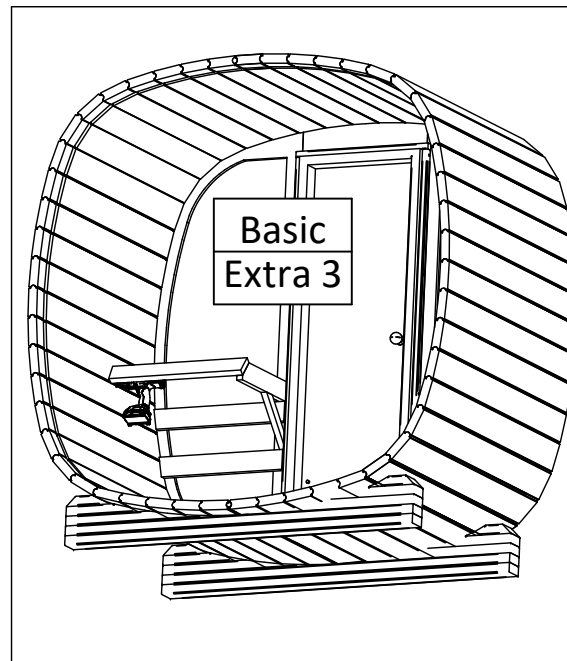


Falls nötig,
schneiden Sie
die Details in
die passende
Größe.

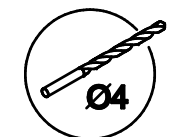


C
x12
4,0x50

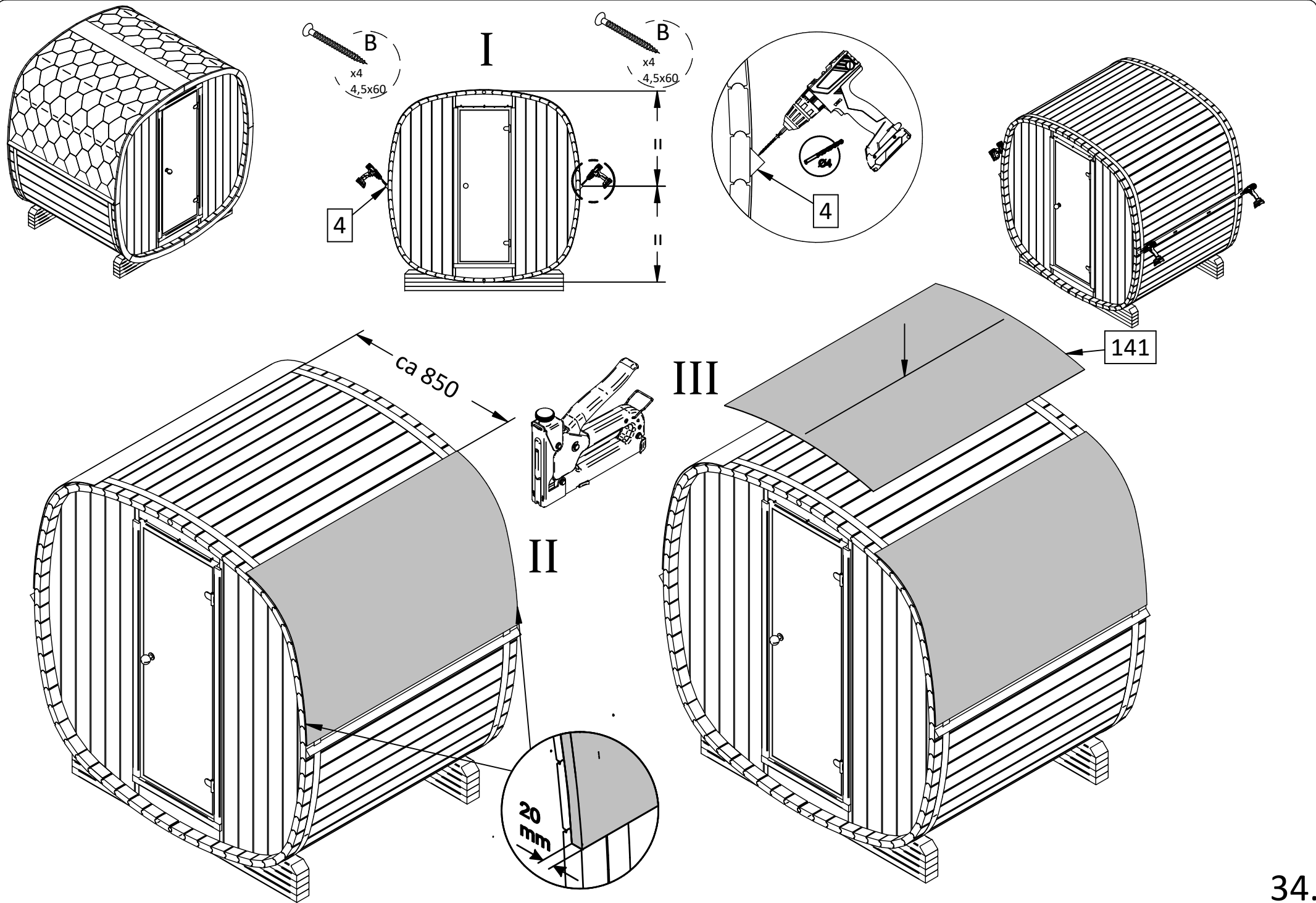
E
x4
3,5x25

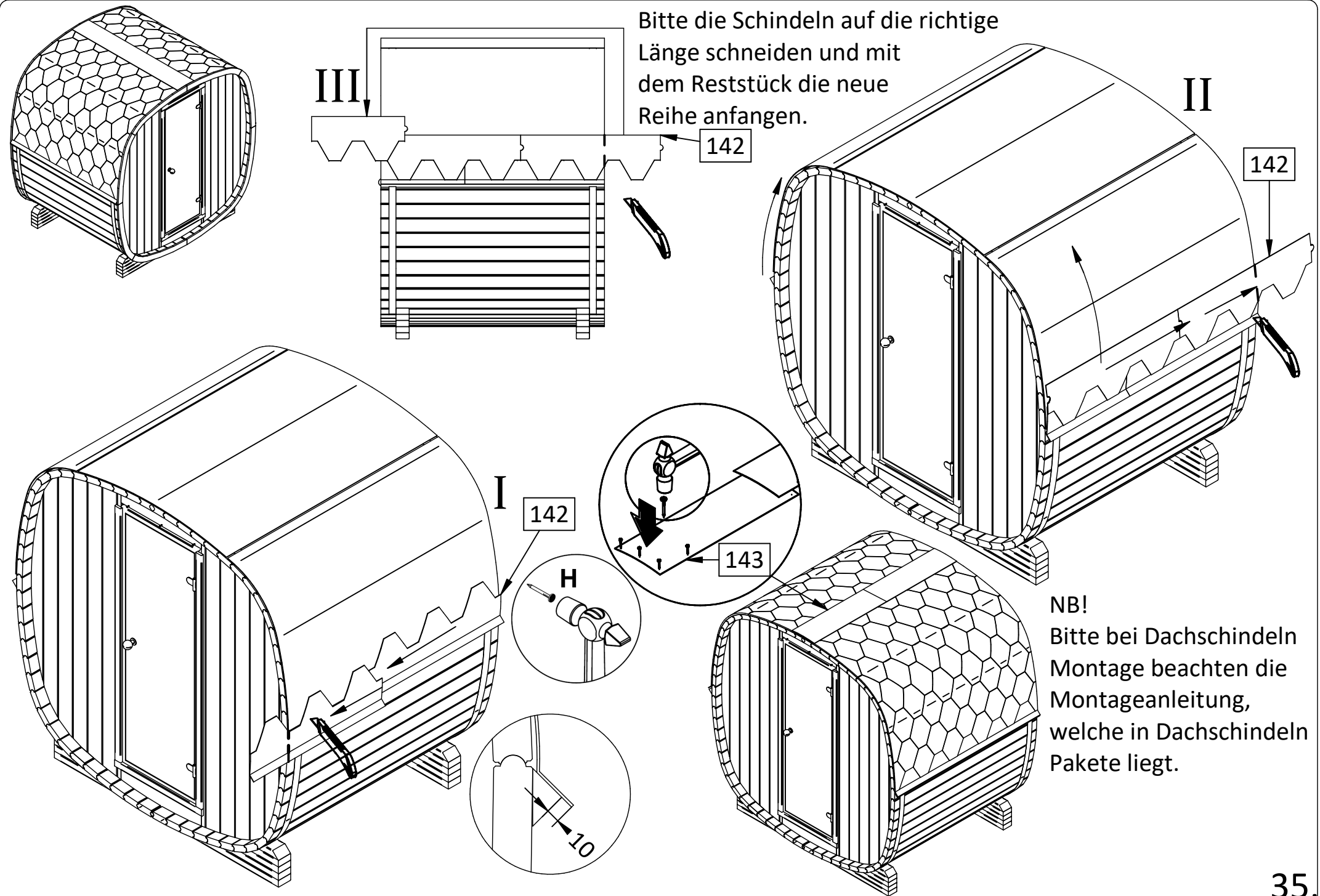


B
x5
4,5x60

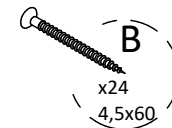
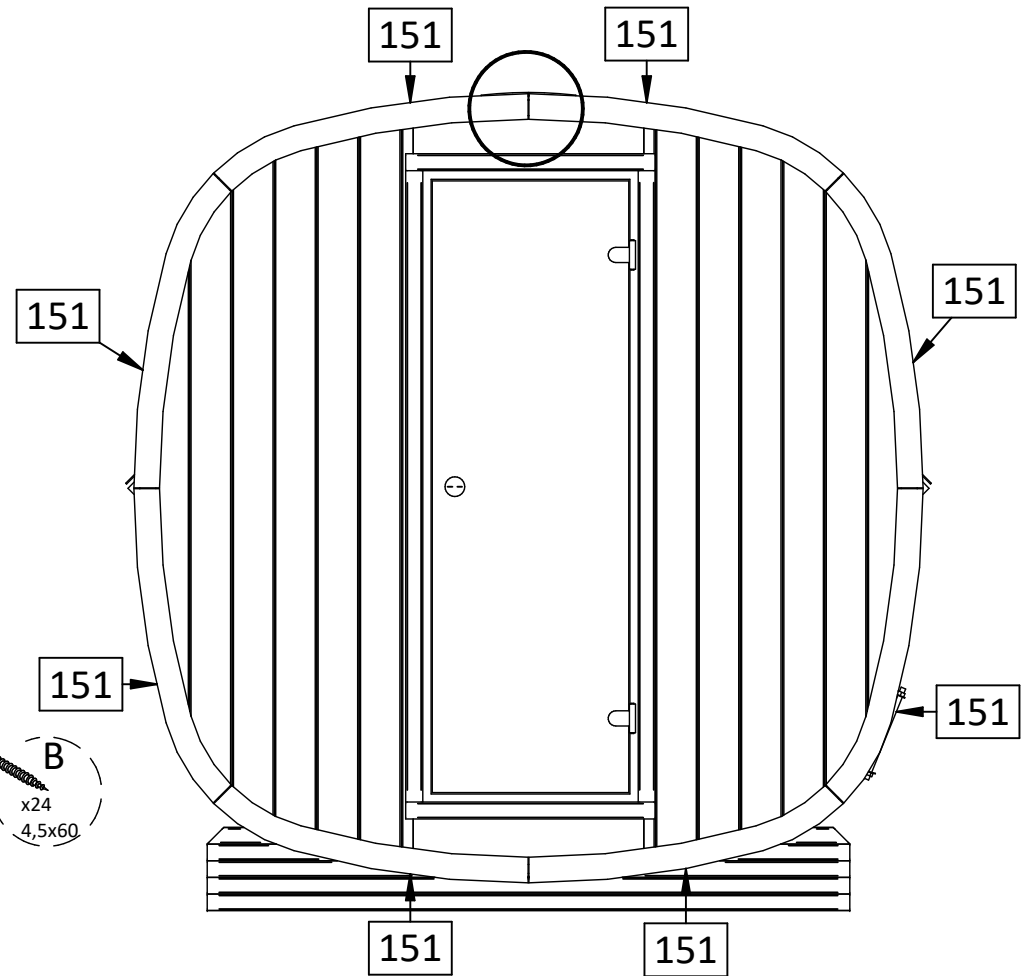
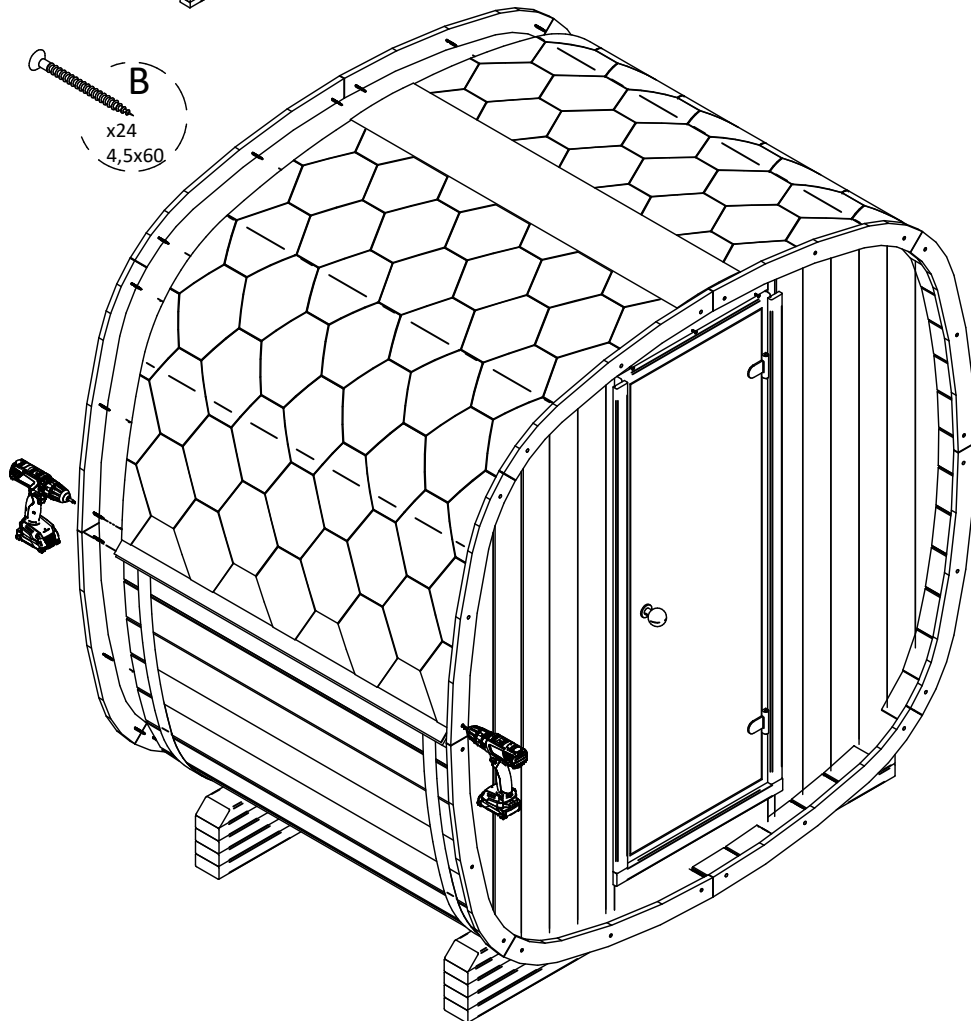
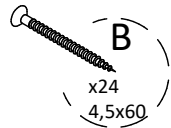
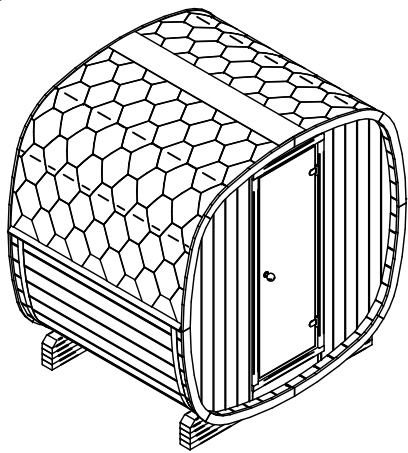
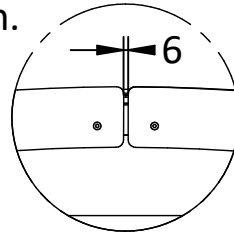


Bitte bohren Sie
die $\text{Ø}4\text{mm}$ Löcher vor
dem Schrauben vor





Achtung! Einen Zwischenraum von 6 mm lassen.



Bevor Sie die Schrauben verarbeiten.
Bohren Sie die Löcher mit einem 4 mm
Bohrer vor.

Beim späteren Nachspannen die Blenden
lösen um Beschädigungen zu vermeiden.

Optional

