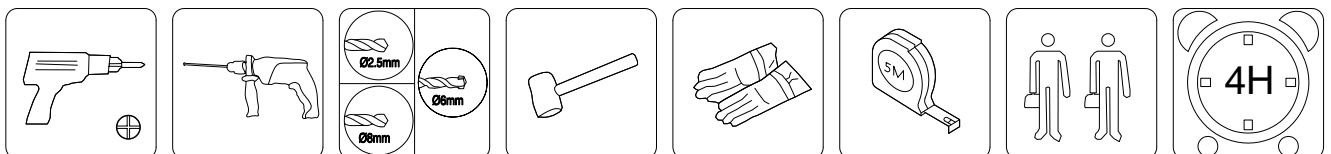
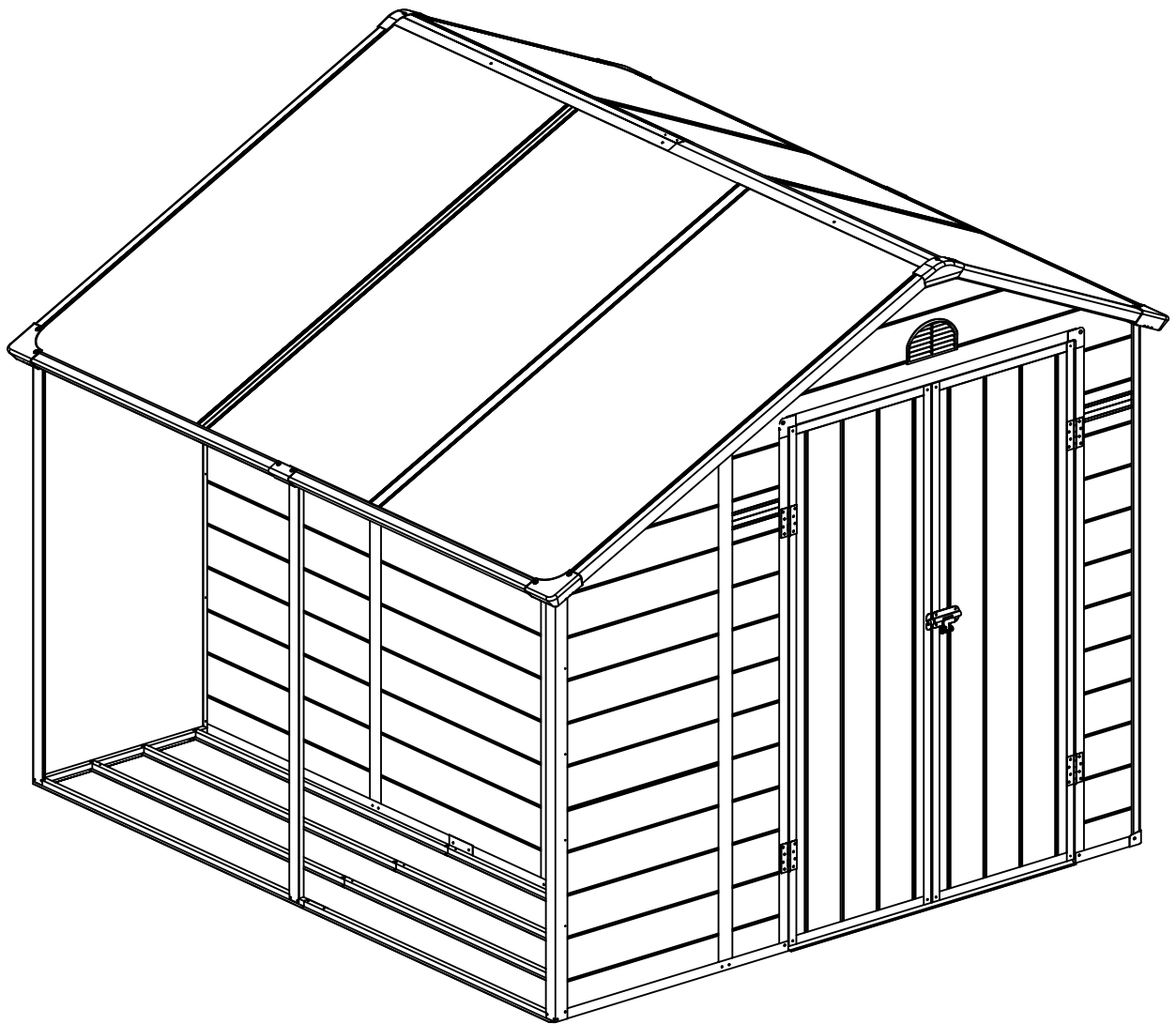
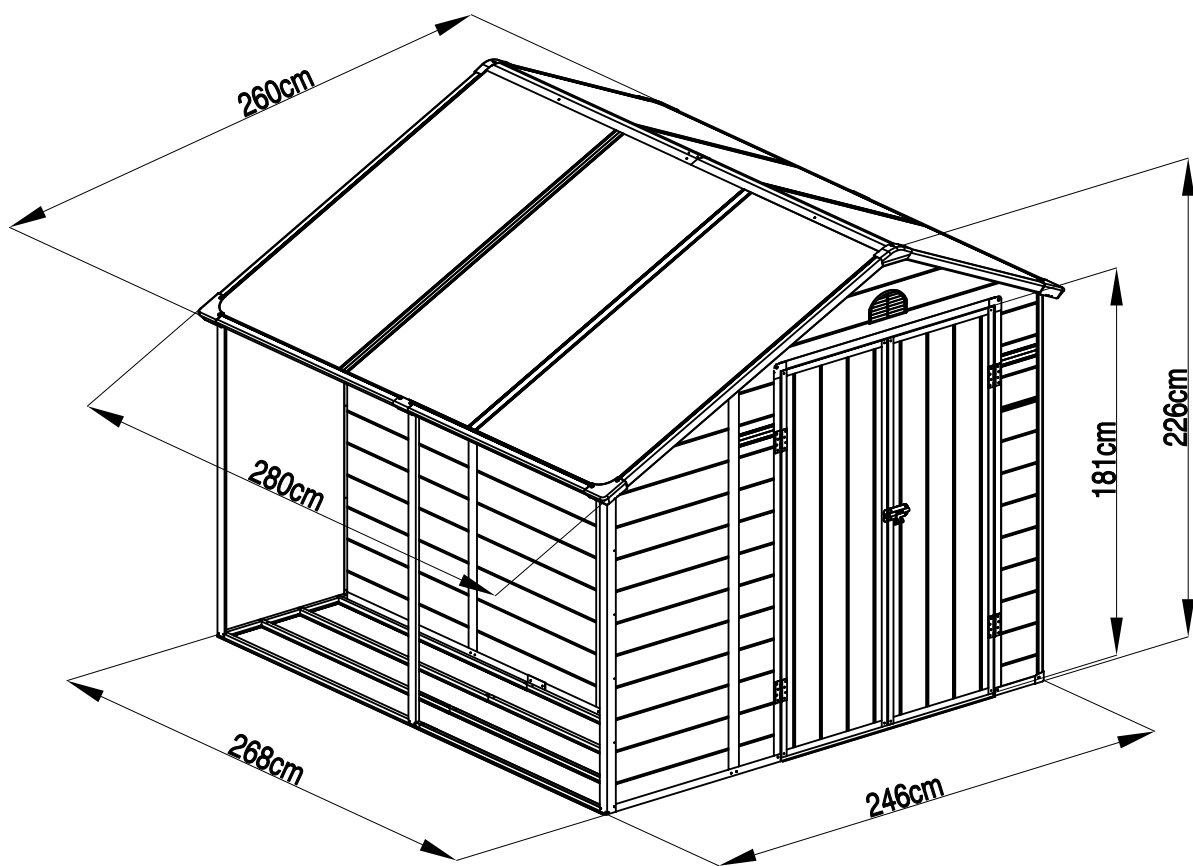


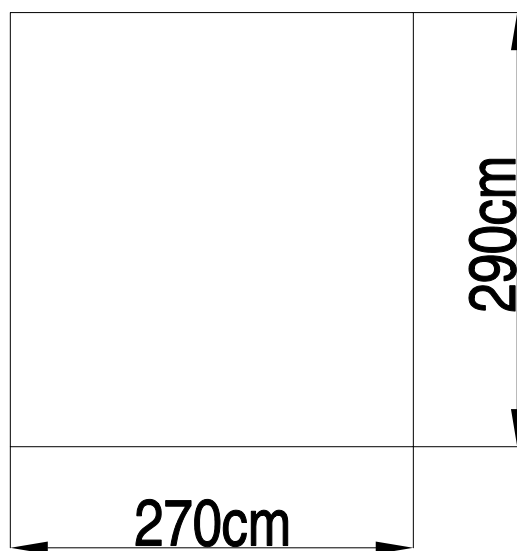
ACE-C

OWNER'S MANUAL / Instructions for Assembly

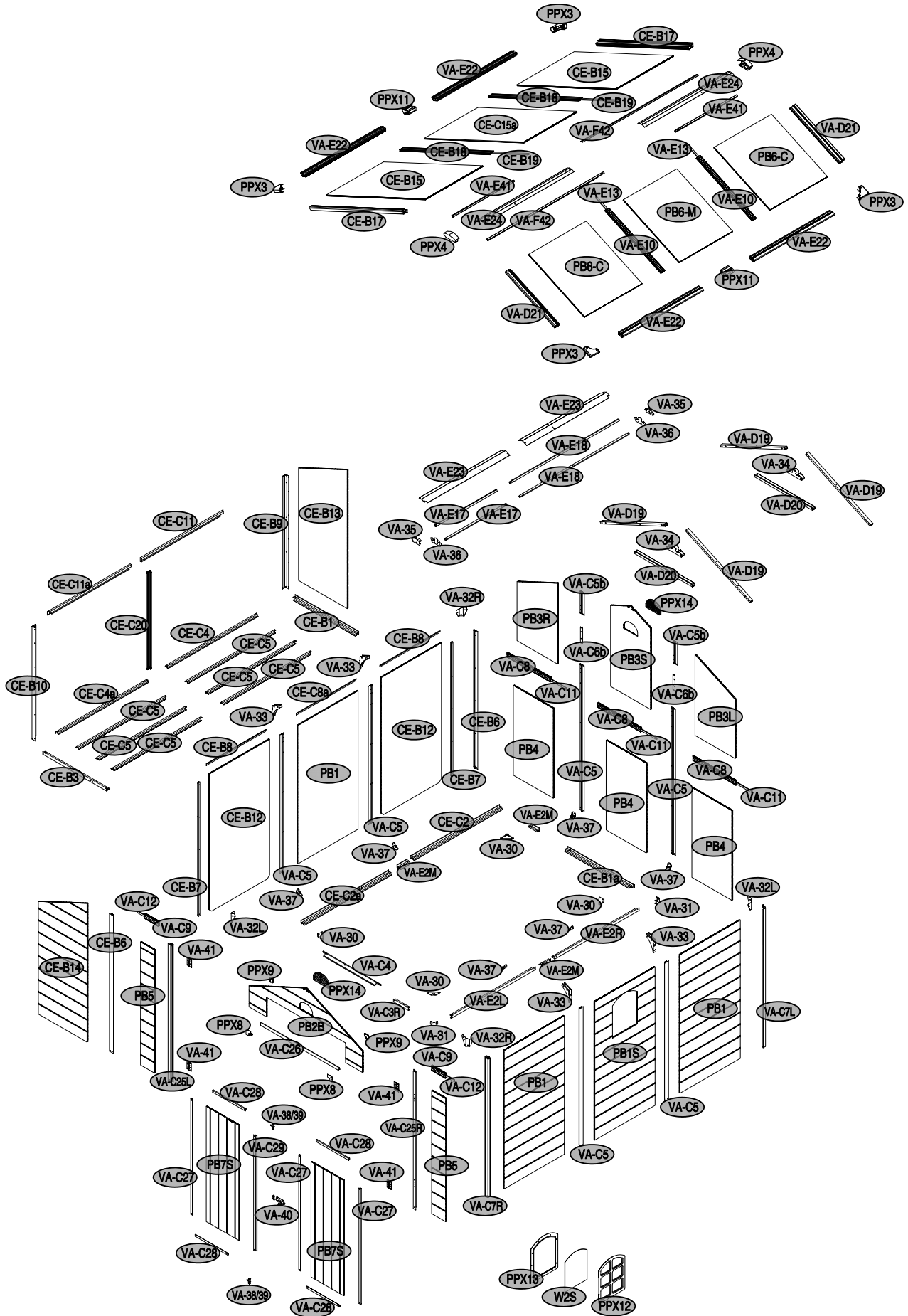




Area of installation requirement:




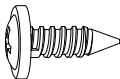


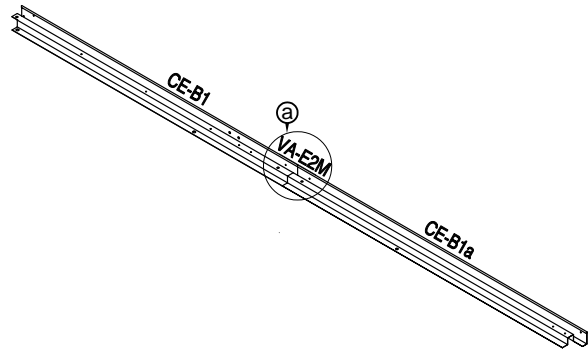
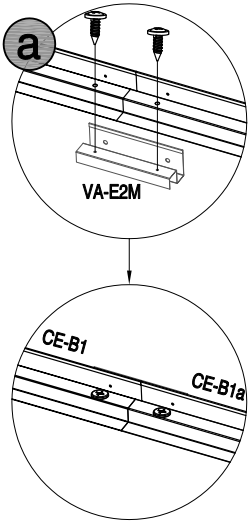
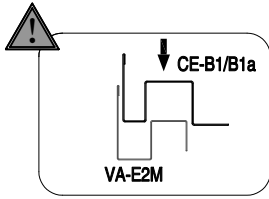
ACE-C:






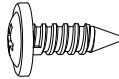


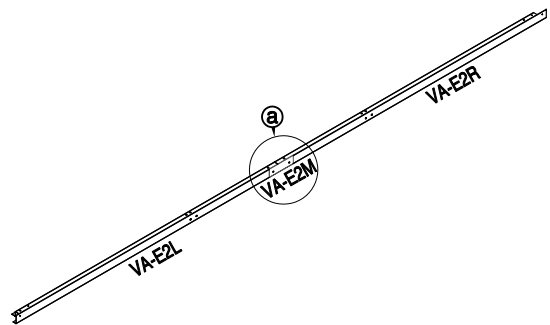
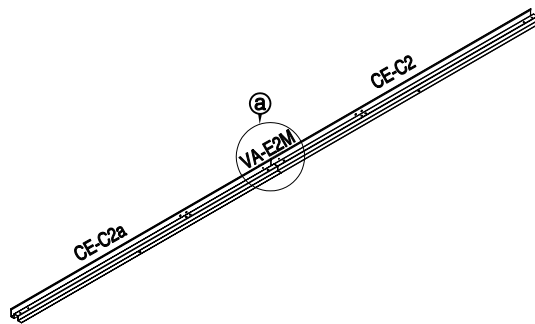
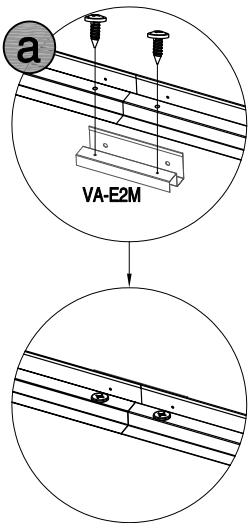
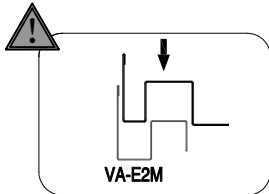
NO.	IMAGE	mm	QTY	
UNDER				
VA-E2L		1330	x1	
VA-E2R		1330	x1	
VA-C3R		267	x1	
CE-B1		973	x1	
CE-B1a		1468	x1	
CE-C2		1303	x1	
CE-C2a		1303	x1	
CE-B3		973	x1	
VA-E2M			120	x3
CE-C4			1490	x1
CE-C4a	1289		x1	
CE-C5	1349		x6	
VA-C4		1278	x1	
MIDDLE				
PB1		876	x3	
PB1S		876	x1	
PB2B		1710	x1	
PB3L		566	x1	
PB3R		566	x1	
PB3S		566	x1	
PB4		566	x3	
PB5		255	x2	
CE-B12		876	x2	
CE-B13		708	x1	
CE-B14		708	x1	
VA-C5		1840	6	
VA-C5b		285	x2	
CE-B6		1832	x2	
VA-C6b		200	x2	
VA-C7L		1860	x1	
VA-C7R		1860	x1	
CE-B7		1794	x2	
CE-B8		856	x2	
CE-C8a		844	x1	
VA-C8		562	x3	
VA-C9		250	x2	
VA-C11		562	x3	
VA-C12		250	x2	
CE-B9		1523	x1	




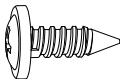
NO.	IMAGE	mm	QTY
CE-B10		1523	x1
CE-C11		1490	x1
CE-C11a		1289	x1
VA-E17		977	x2
VA-E18		1745	x2
VA-D19		888	x4
VA-D20		725	x2
CE-C20		1491	x1
DOOR			
PB7S		1810	x2
VA-C25L		1830	x1
VA-C25R		1830	x1
VA-C26		1198	x1
VA-C27		1812	x3
VA-C28		592	x4
VA-C29		1812	x1
TOP			
PB6-C		990	x2
PB6-M		990	x1
CE-B15		1754	x2
CE-C15a		1754	x1
VA-E10		990	x2
CE-B18		1754	x2
VA-E13		990	x2
CE-B19		1754	x2
VA-D21		870	x2
VA-E22		1282.5	x4
CE-B17		1634	x2
VA-E23		1348.5	x2
VA-E24		1440.5	x2
VA-E41		983	x2
VA-F42		1862	x2
ANNEX			
VA-30			x4
VA-31			x2
VA-32L			x2
VA-32R			x2
CN-A33			x2
VA-33			x4
VA-34			x2

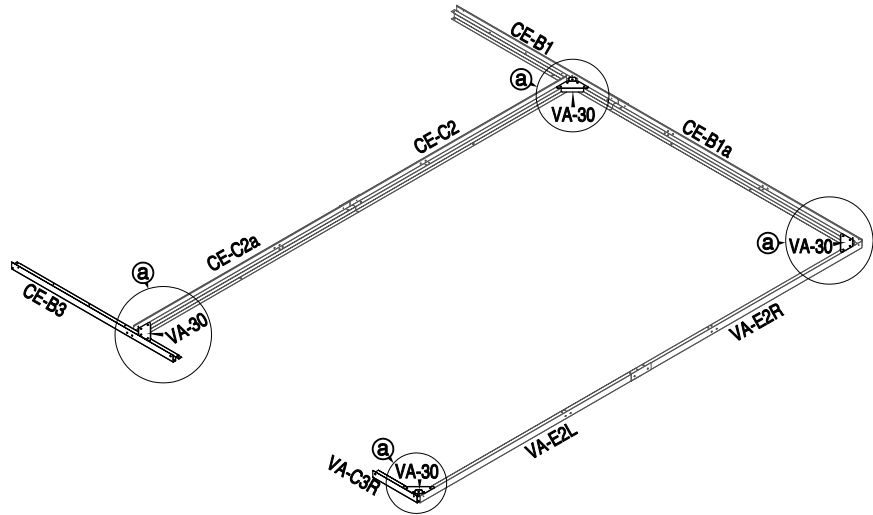
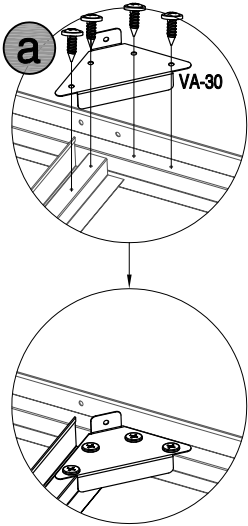
1	 CE-B1 [x1]	 CE-B1a [x1]	 VA-E2M [x1]	 CE-C44 [x2]	
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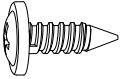


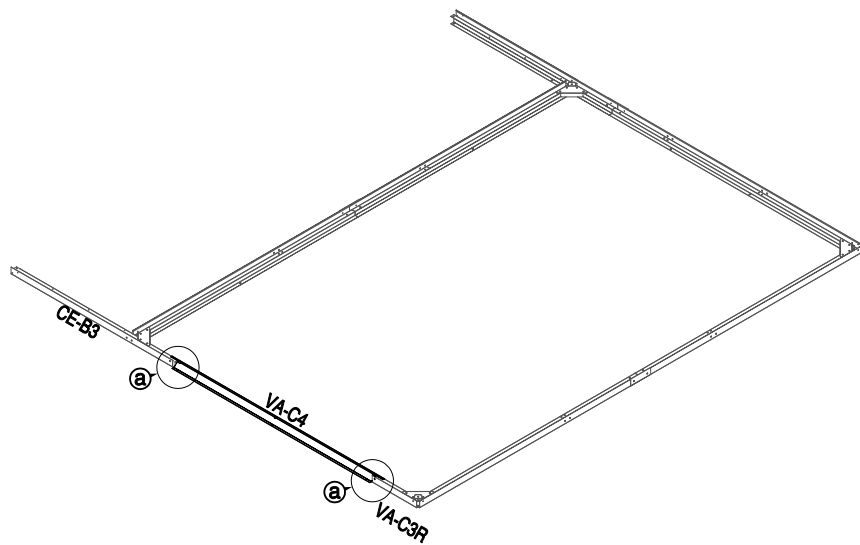
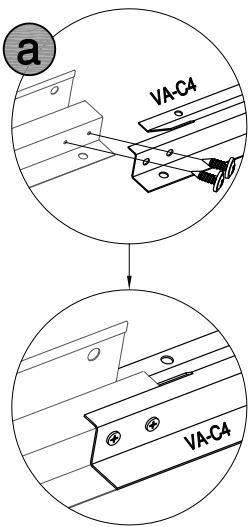
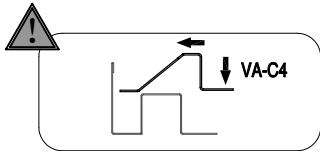
2	 CE-C2 [x1]	 CE-C2a [x1]	 VA-E2L [x1]	 VA-E2R [x1]	 VA-E2M [x2]	 CE-C44 [x4]	
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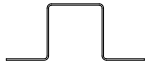
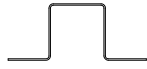
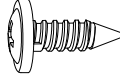


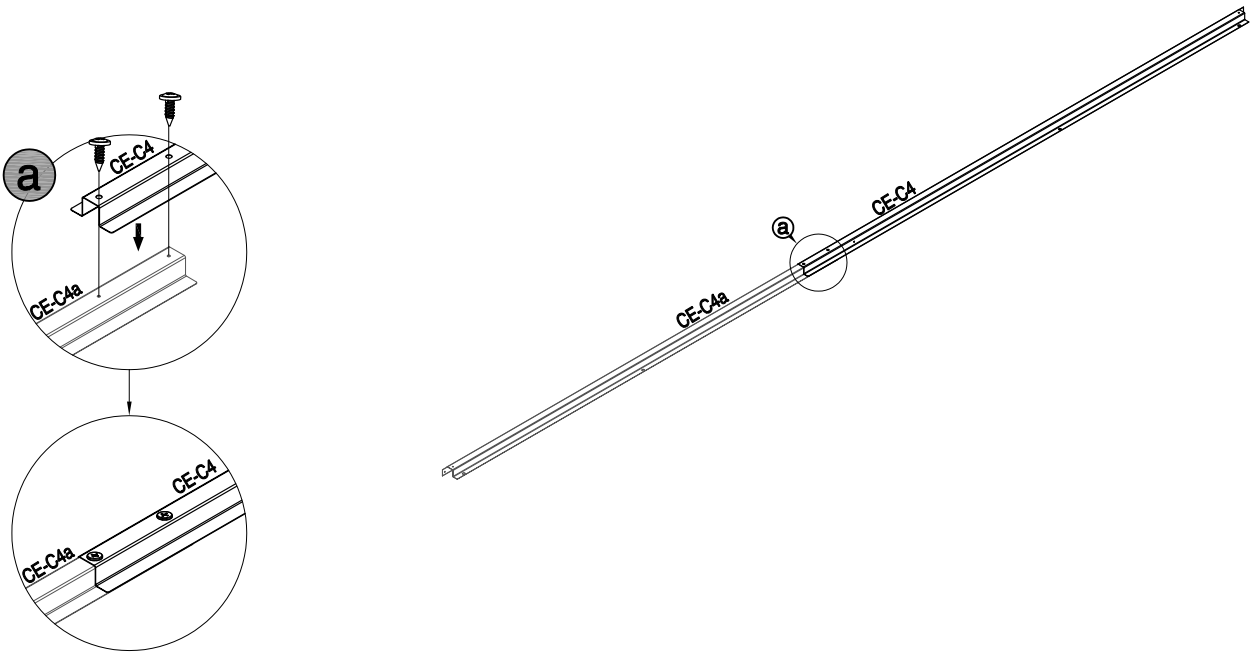
<p>3</p>	 <p>VA-B3 [x1]</p>	 <p>VA-C3R [x1]</p>	 <p>VA-30 [x4]</p>	 <p>CE-C44 [x16]</p>	
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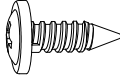


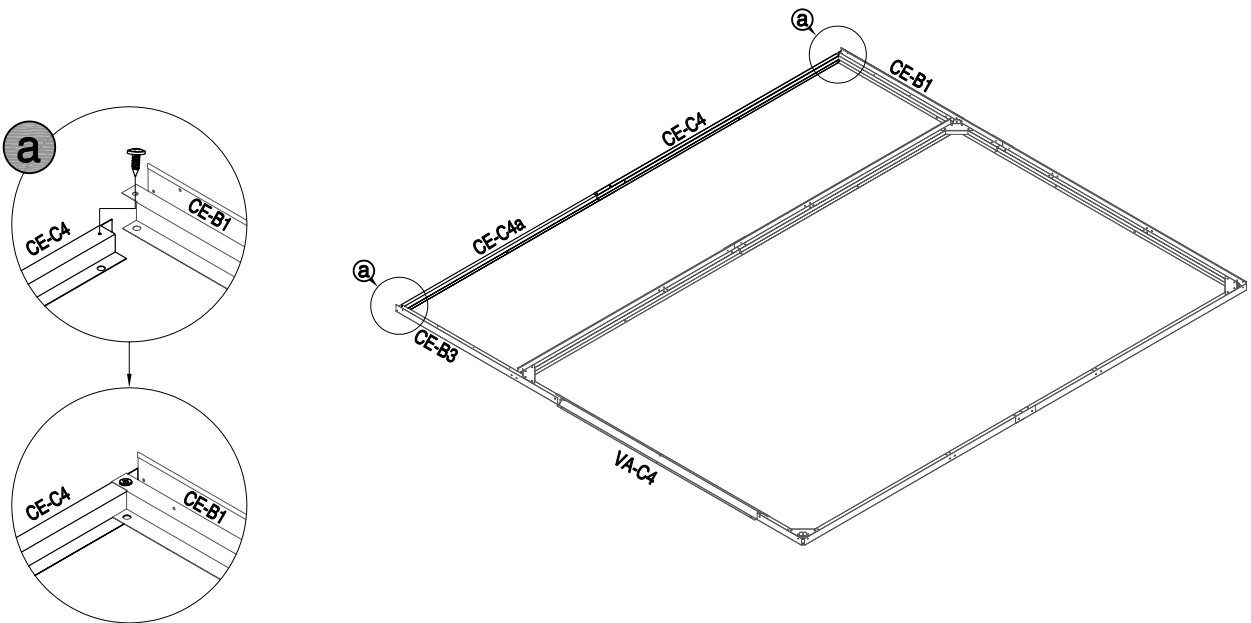
<p>4</p>	 <p>VA-C4 [x1]</p>	 <p>CE-C44 [x4]</p>	
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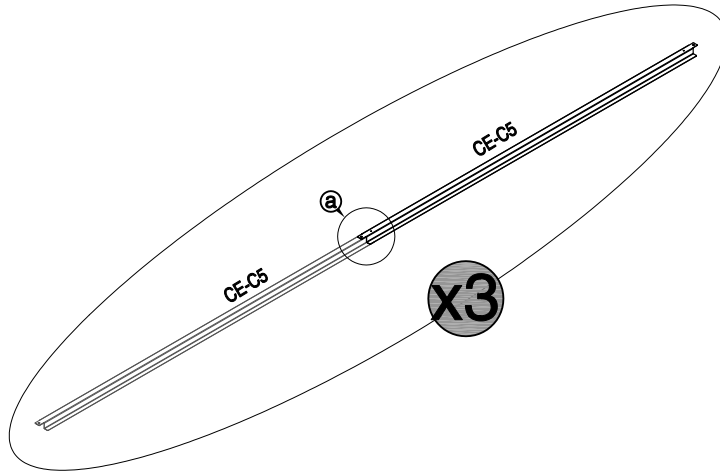
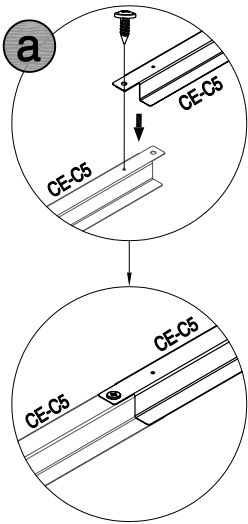
<p>5</p>	 <p>CE-C4 [x1]</p>	 <p>CE-C4a [x1]</p>	 <p>CE-C44 [x2]</p>	
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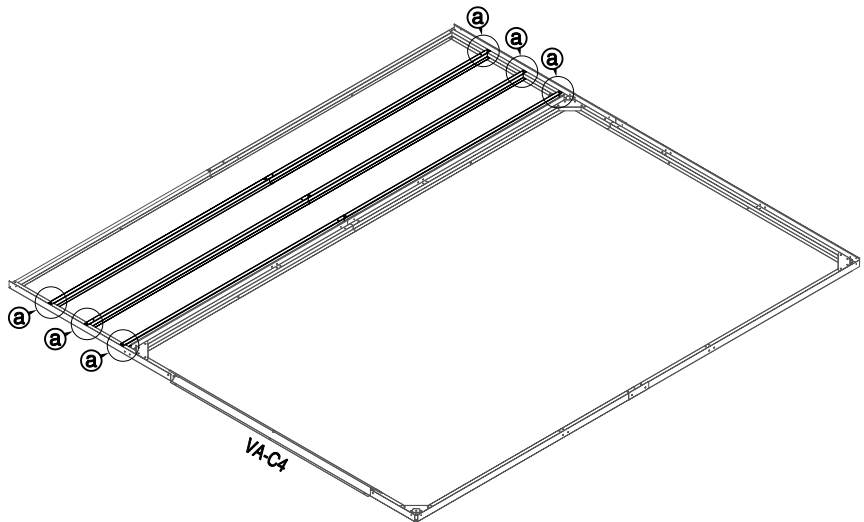
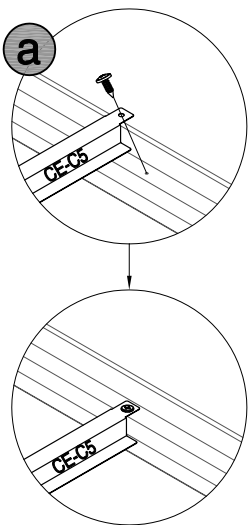
<p>6</p>	 <p>CE-C44 [x2]</p>	
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<p>7</p>	 <p>CE-C5 [x6]</p>	 <p>CE-C44 [x3]</p>	
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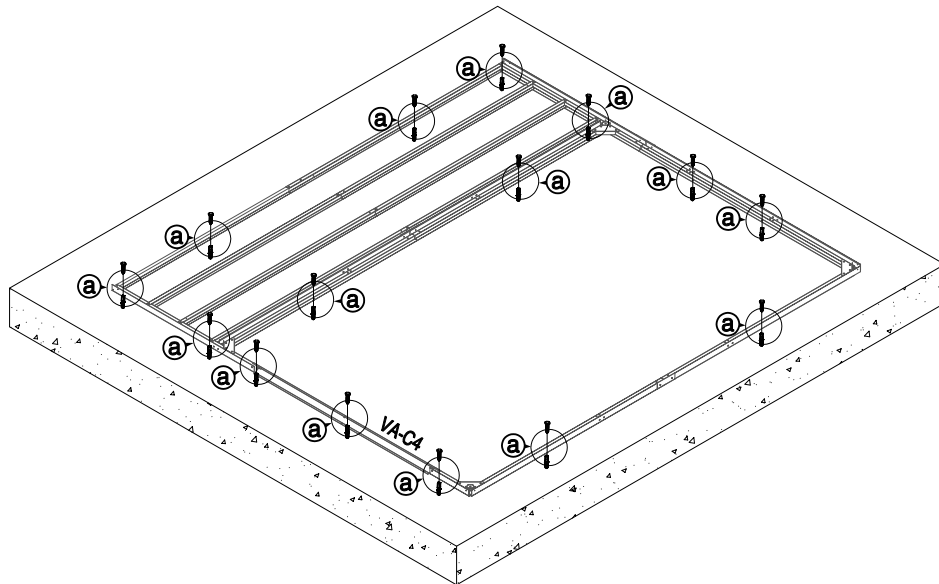
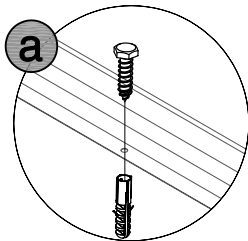
<p>8</p>	 <p>CE-C44 [x6]</p>	
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9



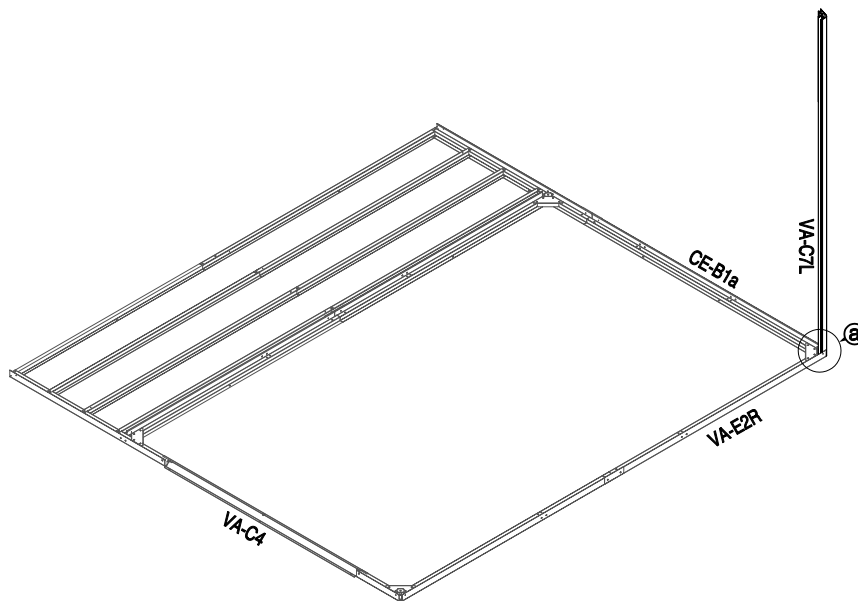
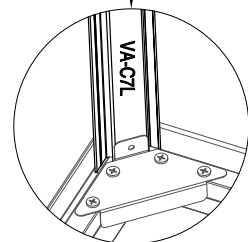
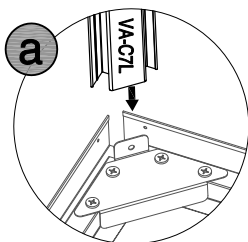
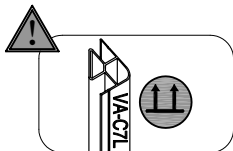
CE-C48 [x15]





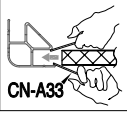
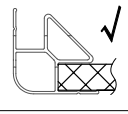
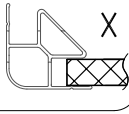
10

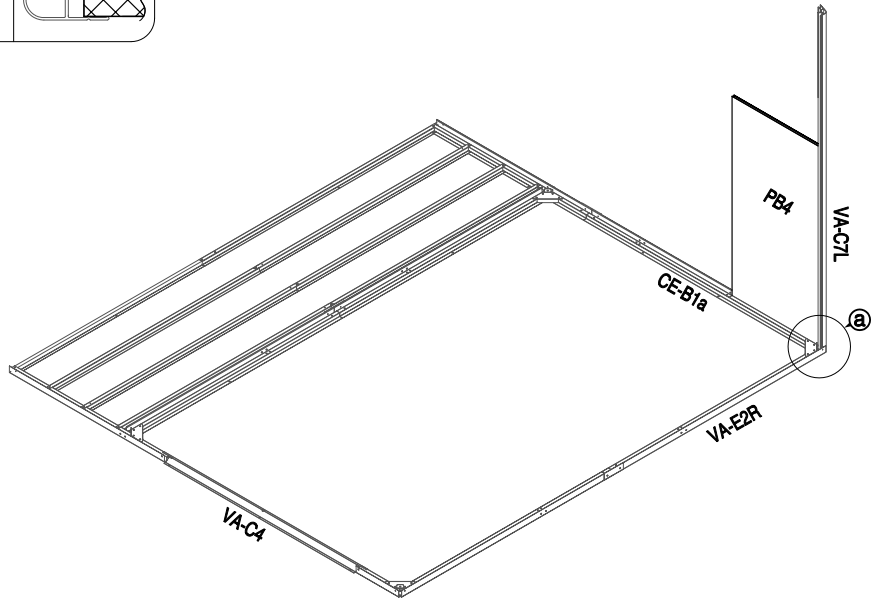
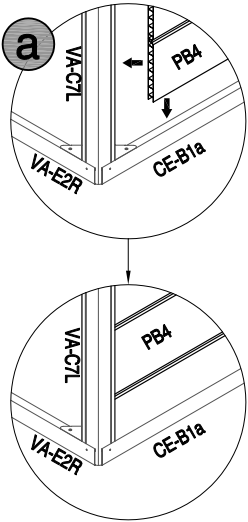


VA-C7L [x1]



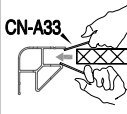
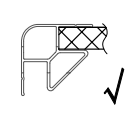
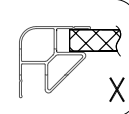


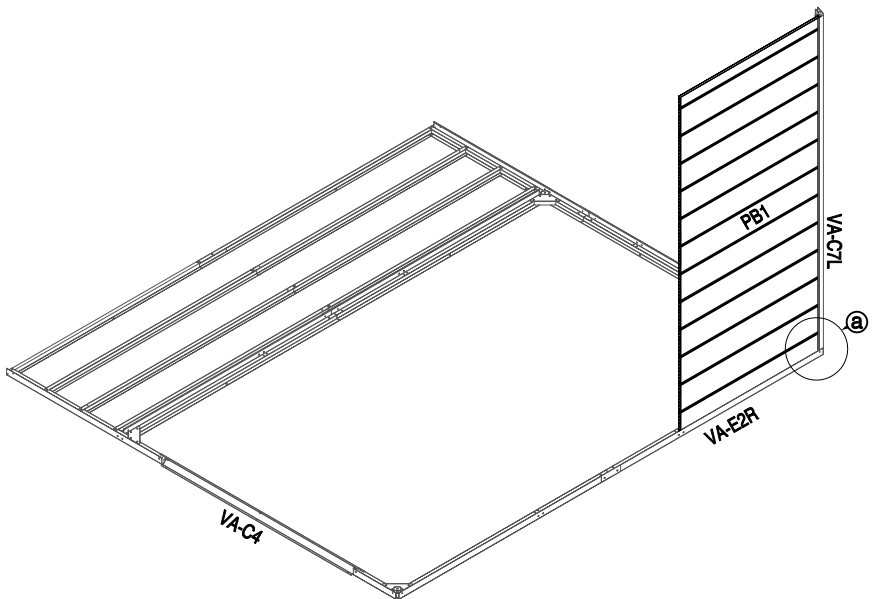
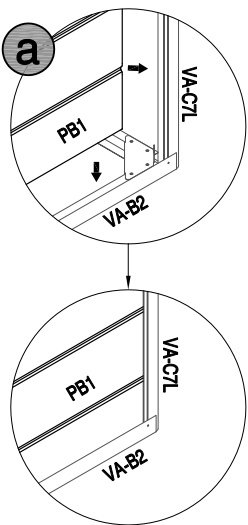
11	 PB4 [x1]	 CN-A33	
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	 136T	 CN-A33		
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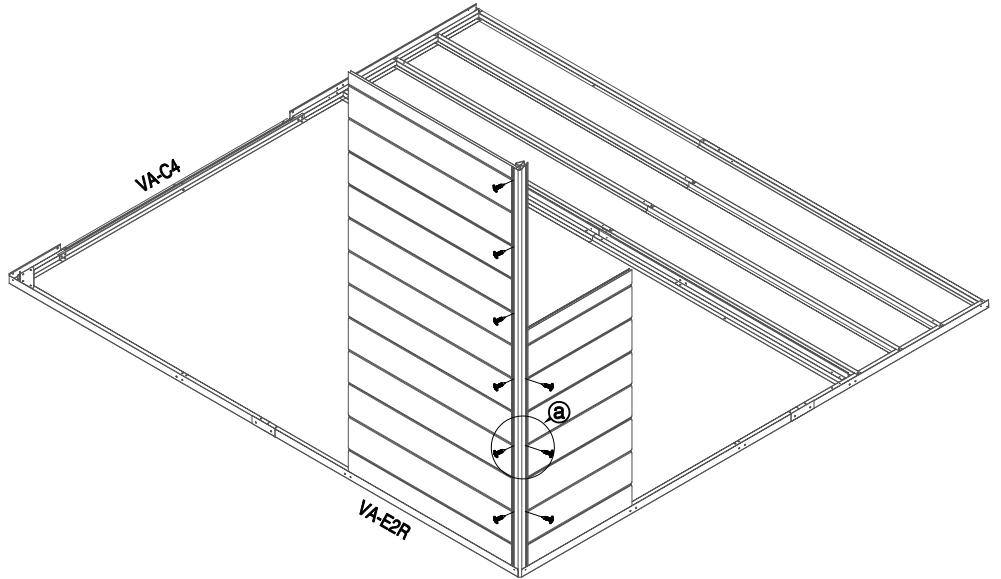
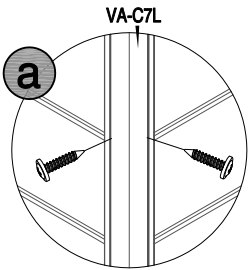





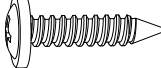

12	 PB1 [x1]	 CN-A33	
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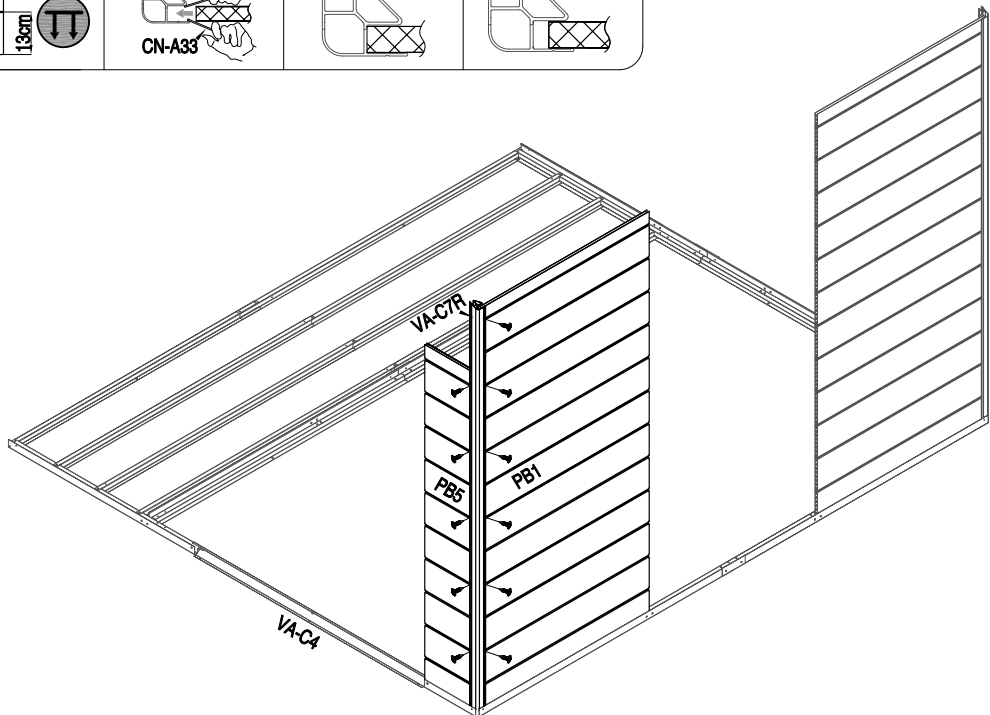
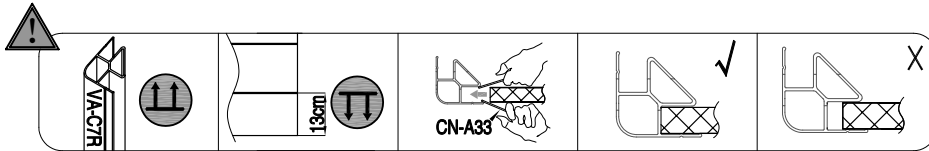
	 136T	 CN-A33		
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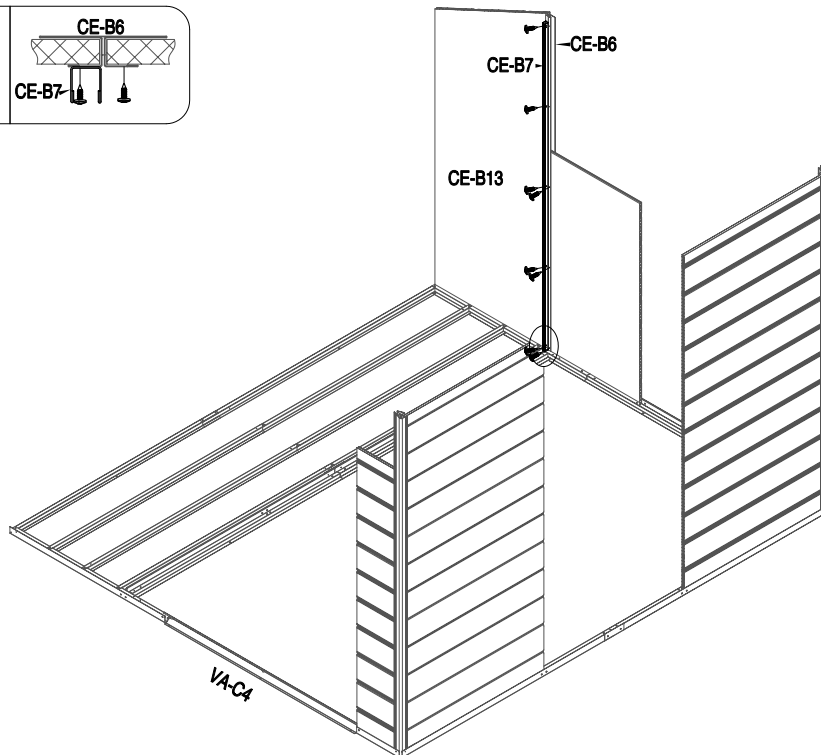
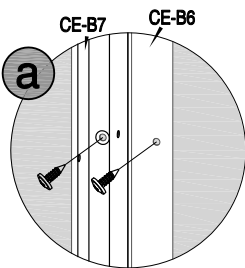
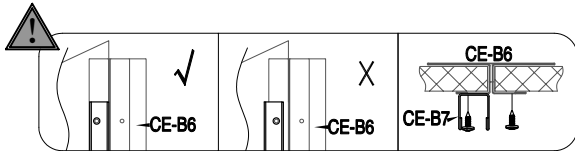
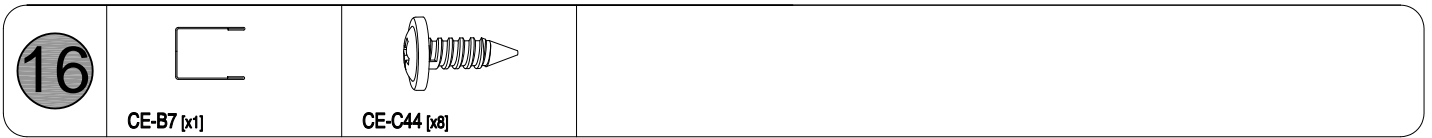
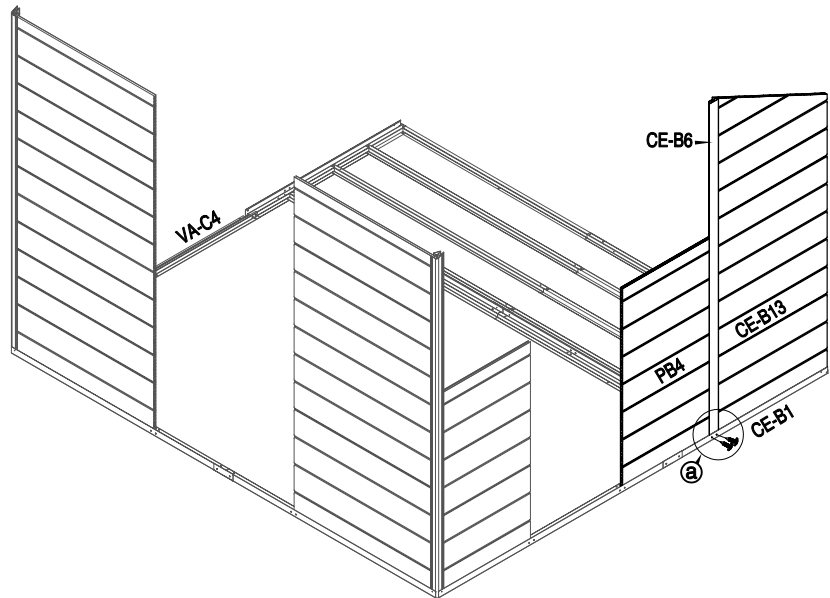
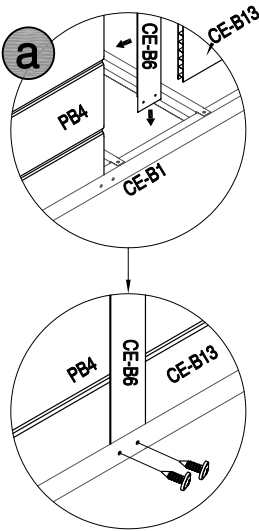
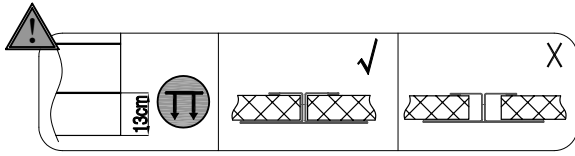
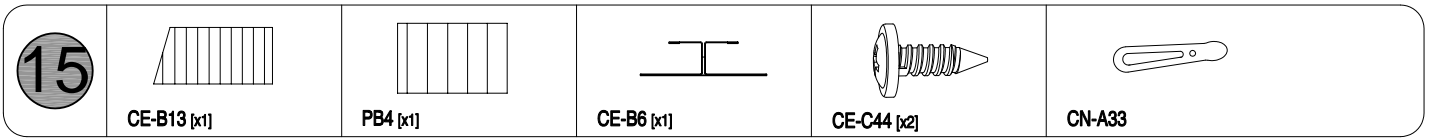


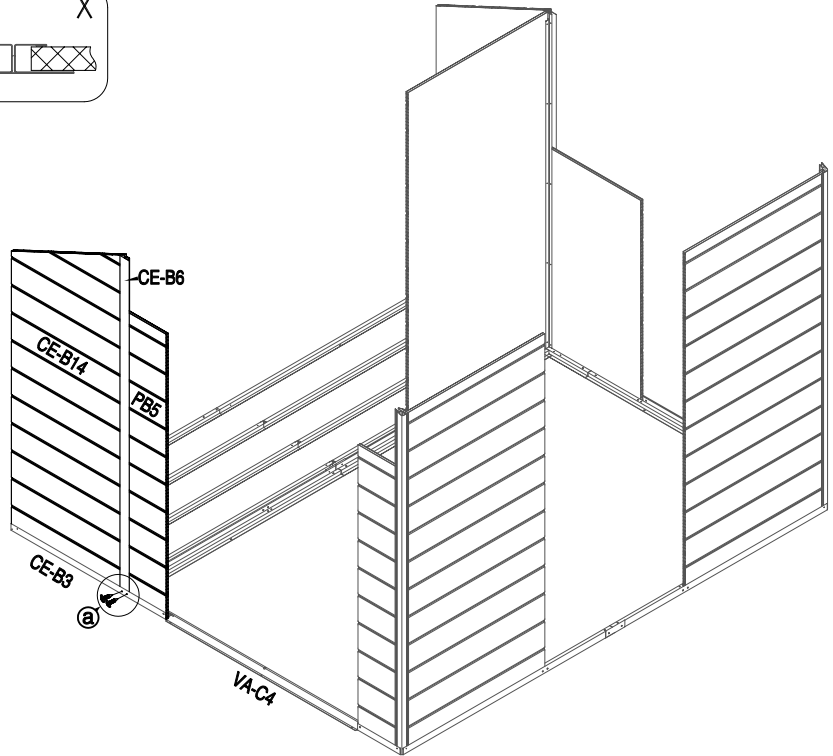
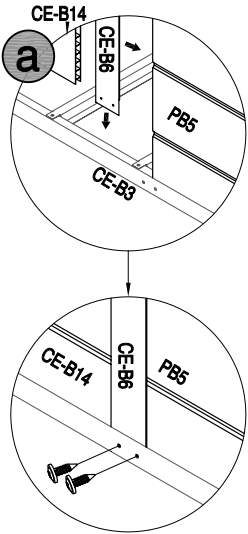
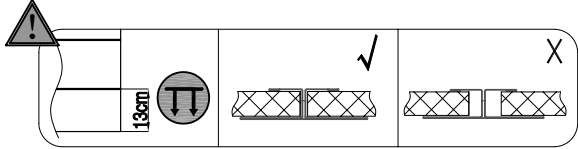
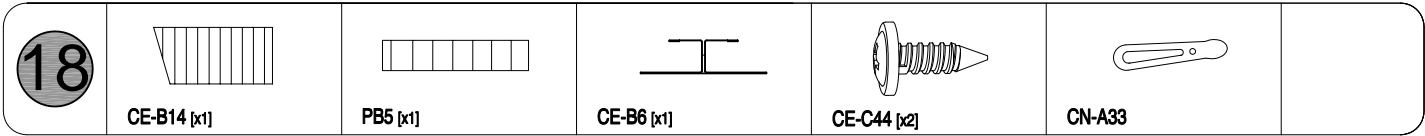
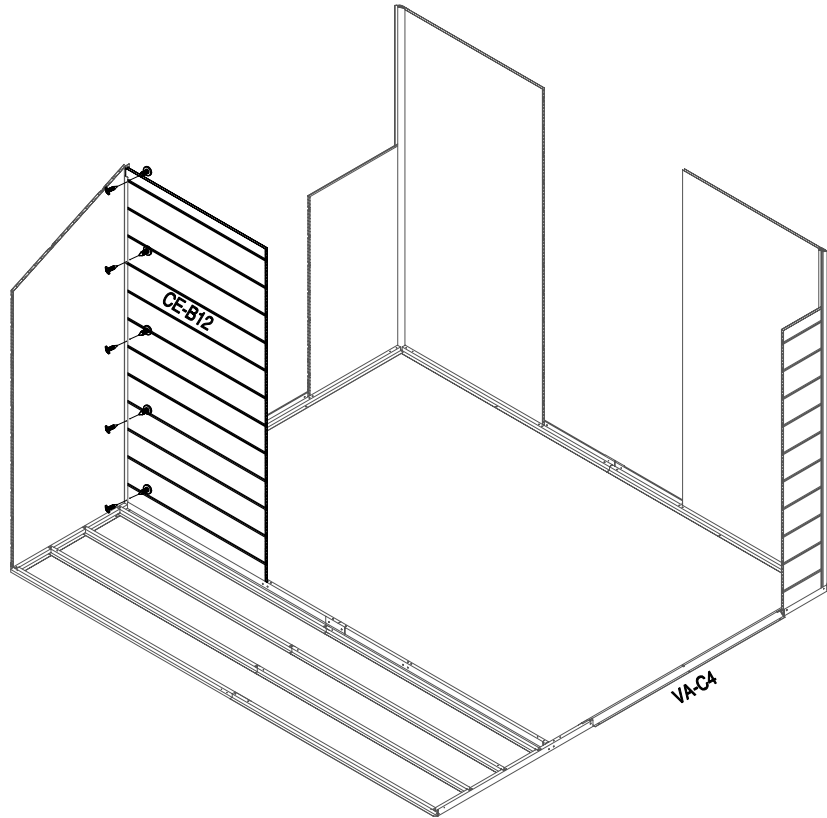
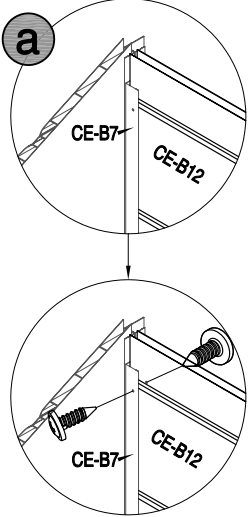
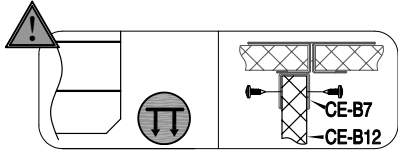
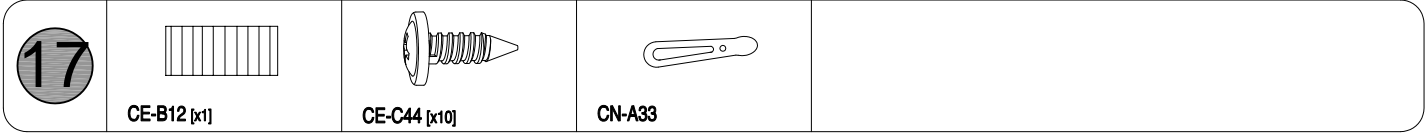
13	 CE-C45 [x9]	
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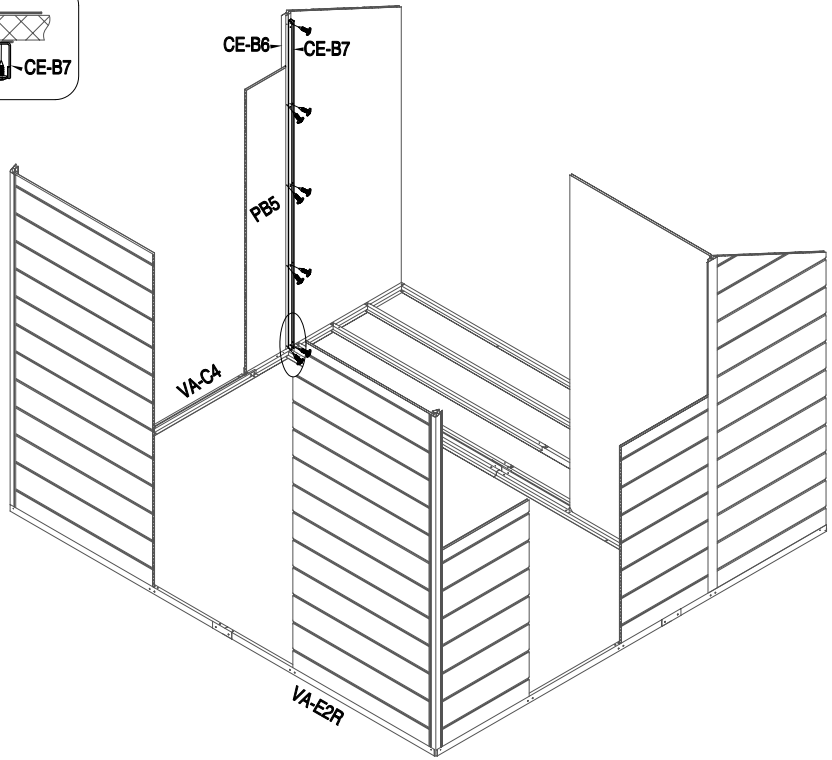
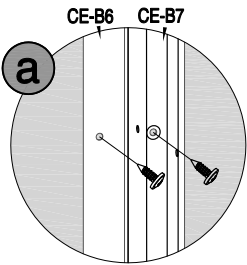
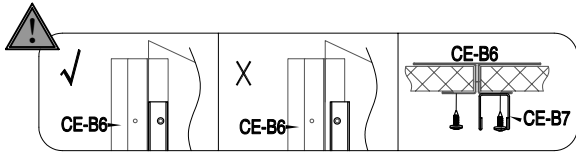
14	 PB1 [x1]	 PB5 [x1]	 VA-C7R [x1]	 CE-C45 [x1]	 CN-A33	
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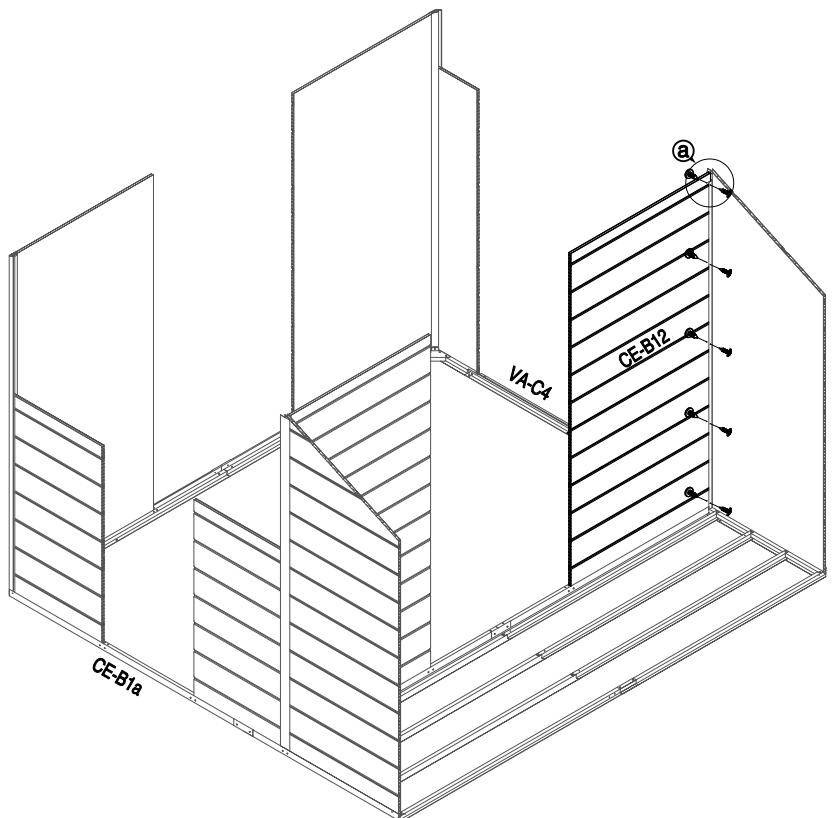
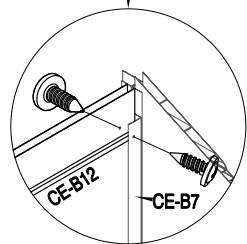
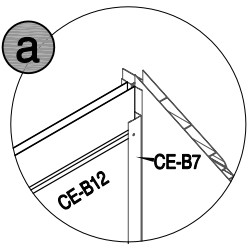
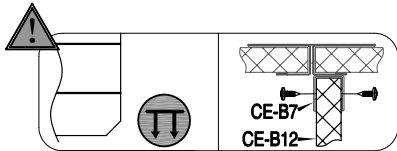


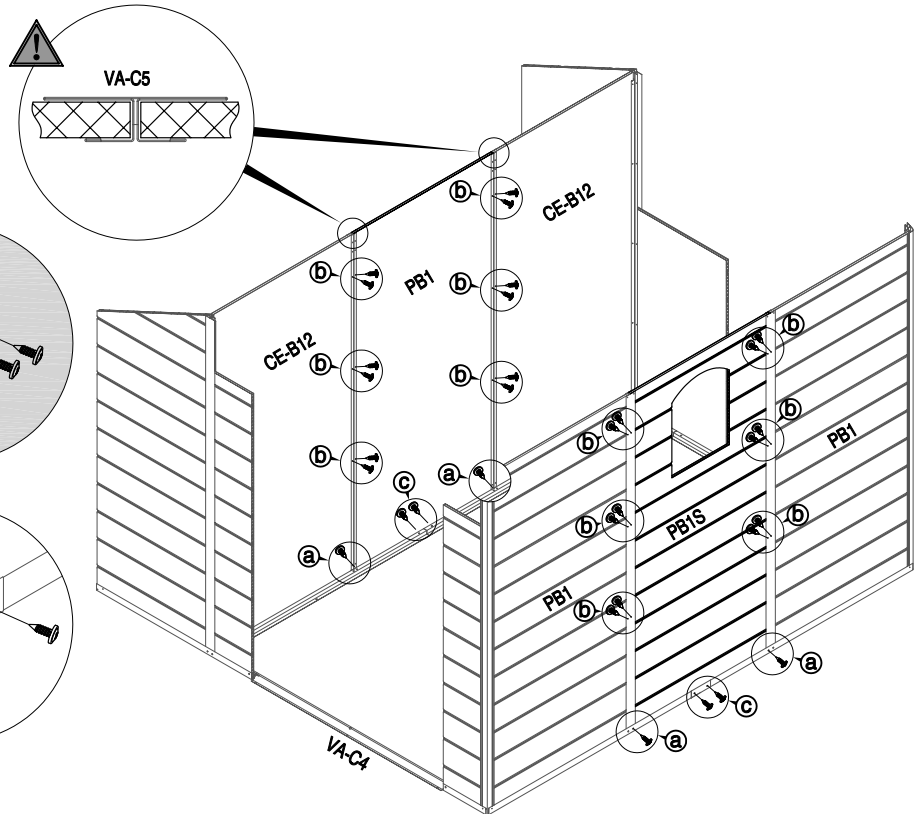
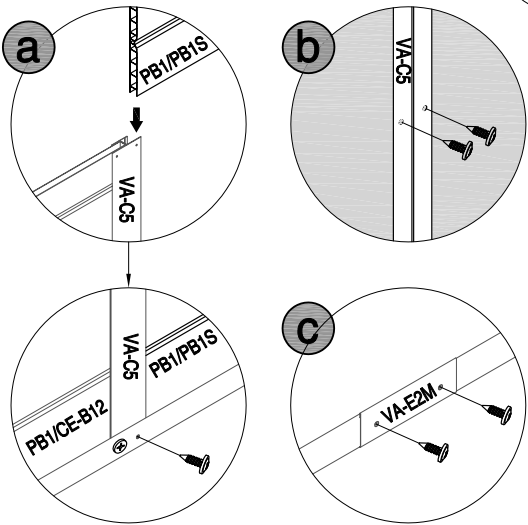
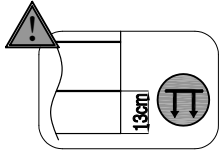
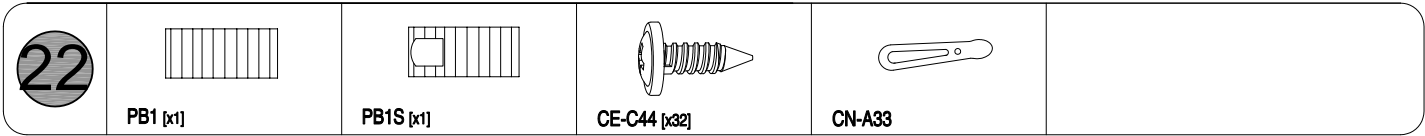
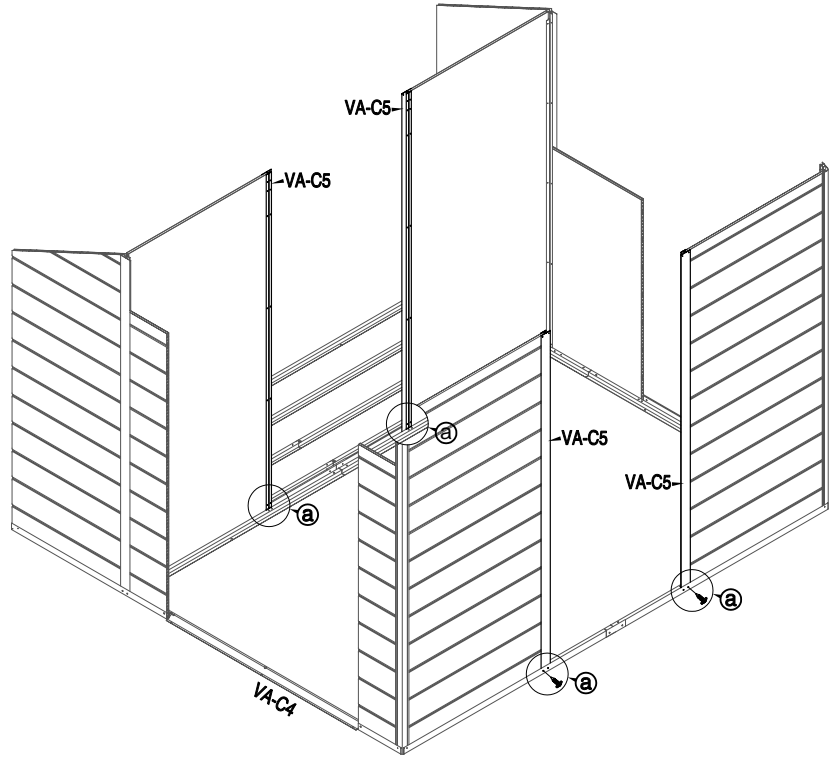
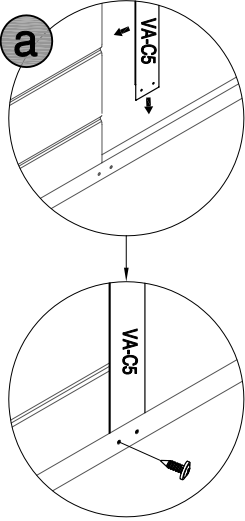
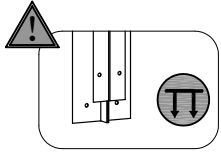
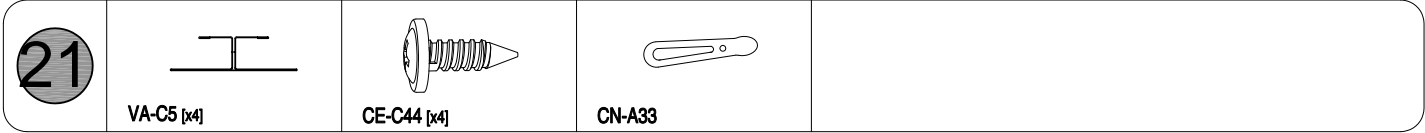


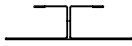
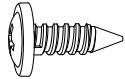

19			
	CE-B7 [x1]	CE-C44 [x9]	

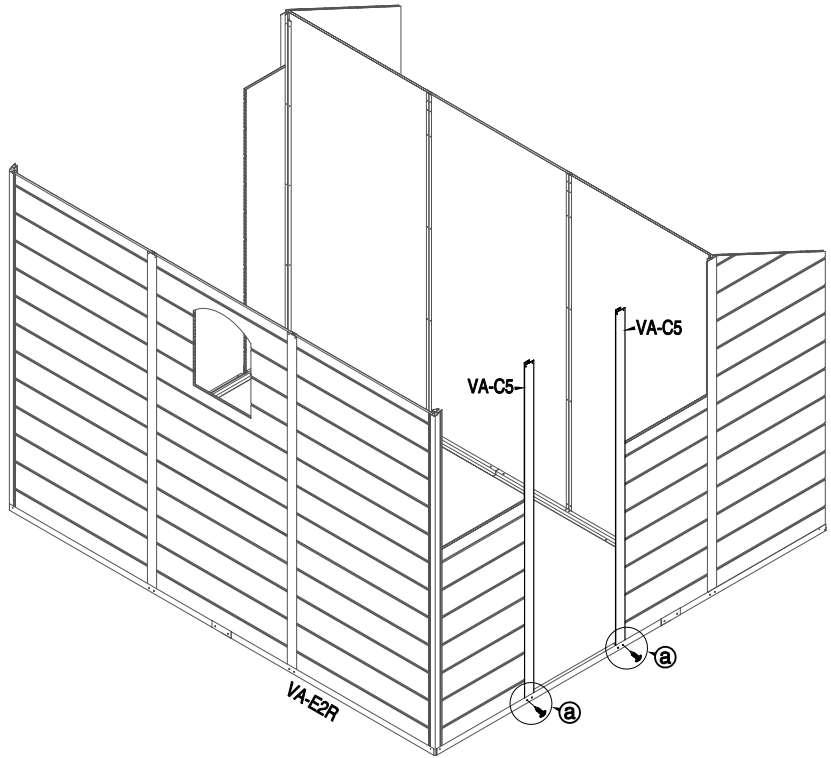
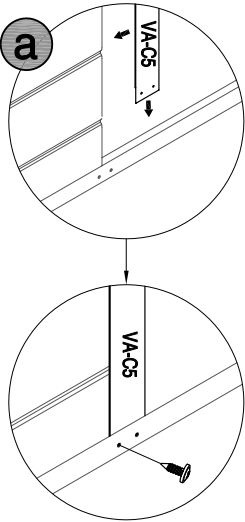
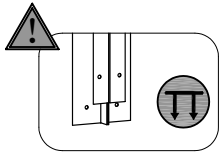


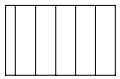
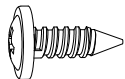

20				
	CE-B12 [x1]	CE-C44 [x10]	CN-A33	

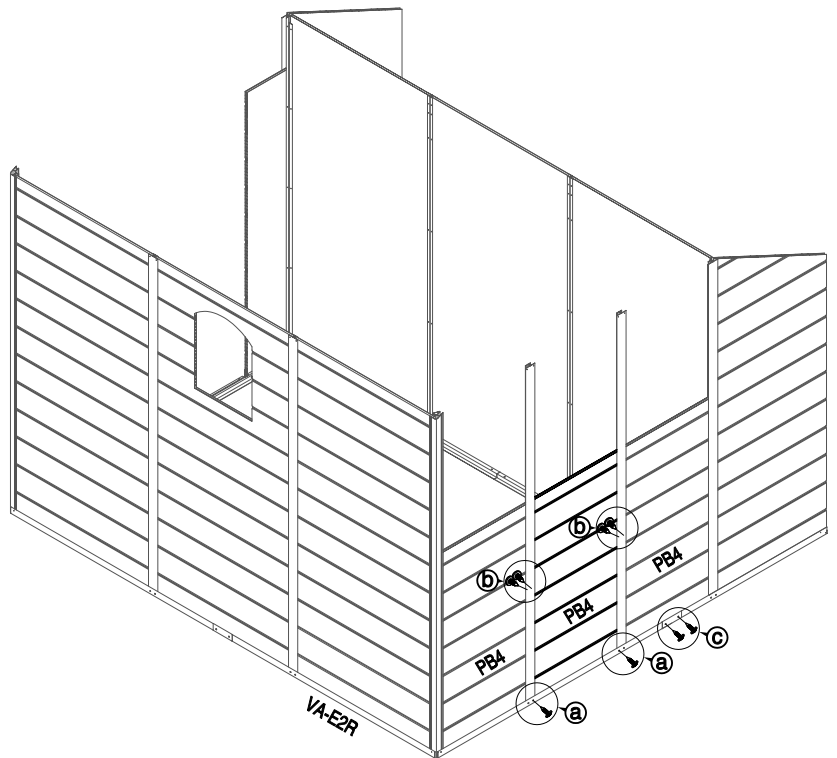
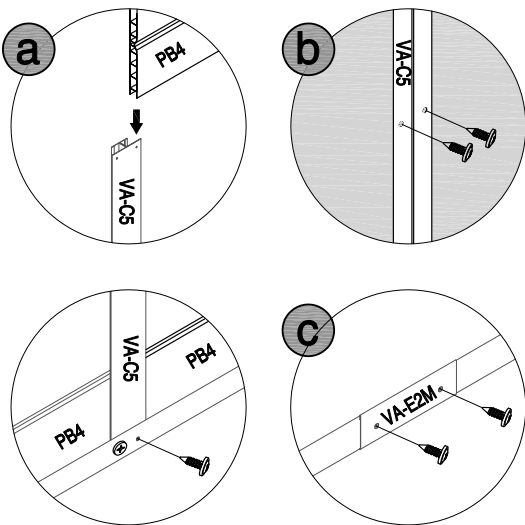
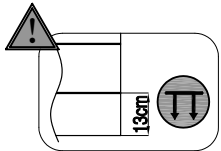




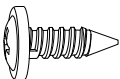



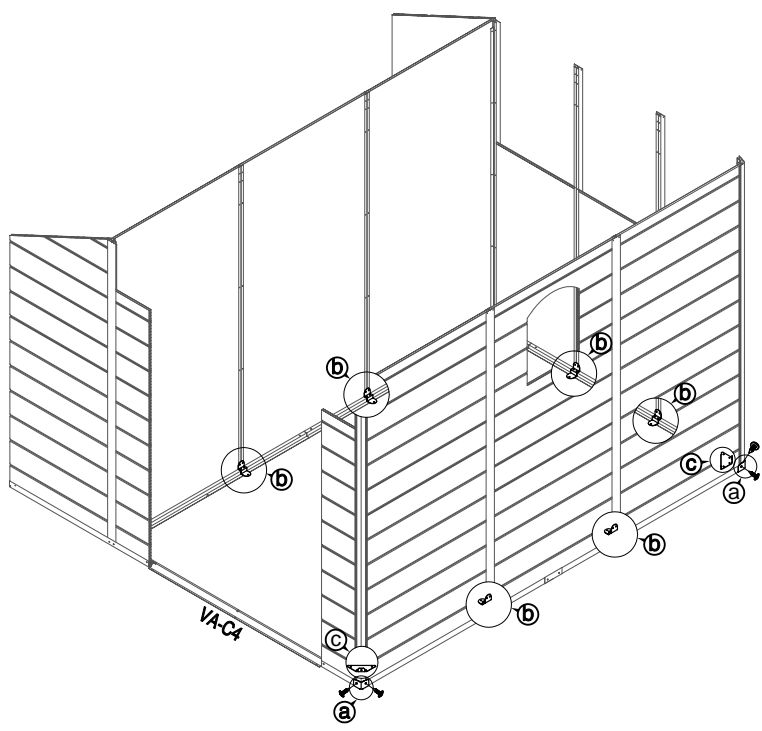
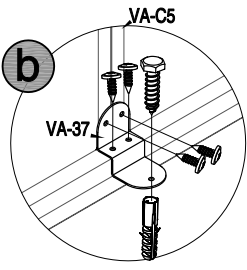
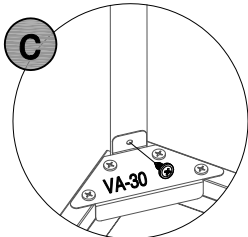
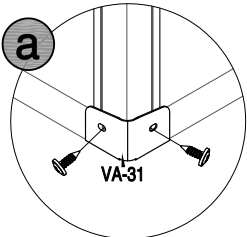
23	 VA-C5 [x2]	 CE-C44 [x2]	 CN-A33	
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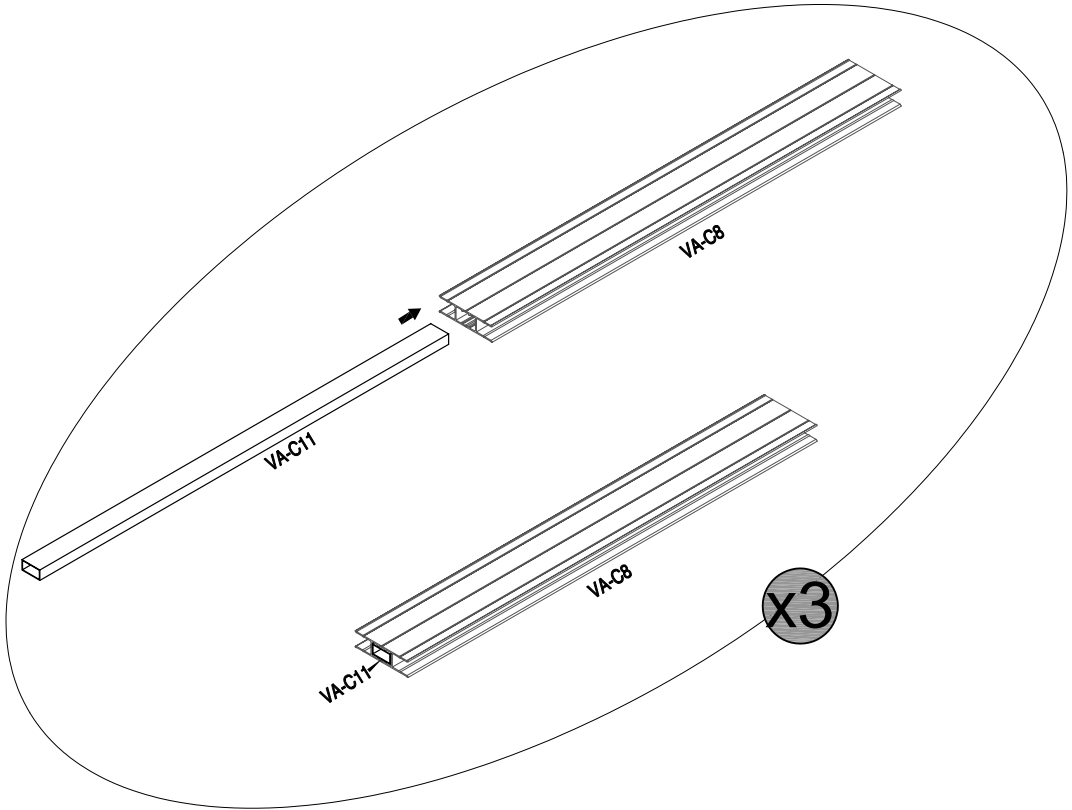
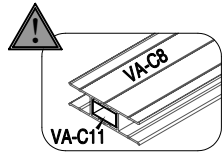
24	 PBA [x1]	 CE-C44 [x8]	 CN-A33	
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


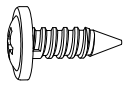
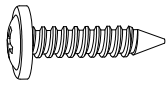



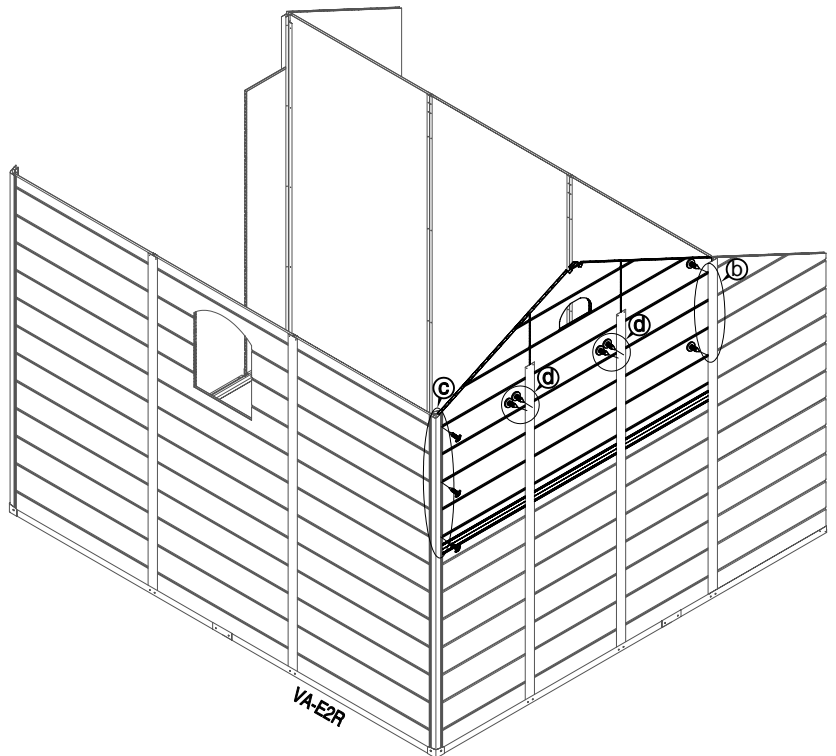
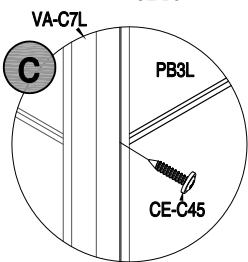
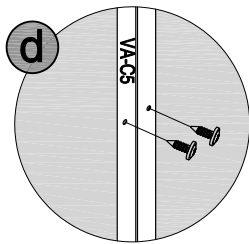
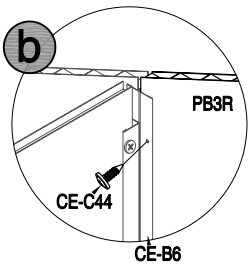
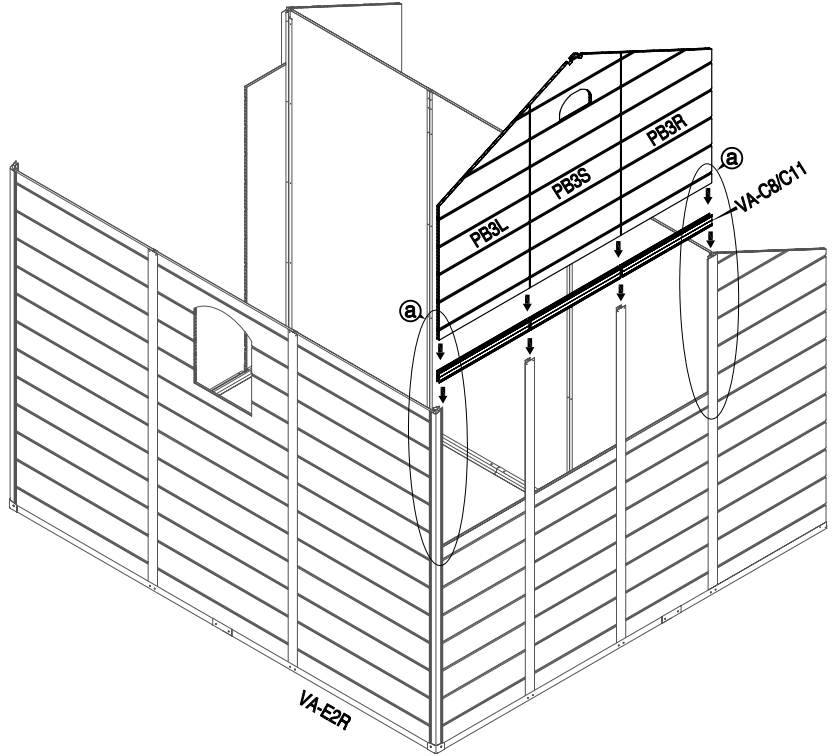
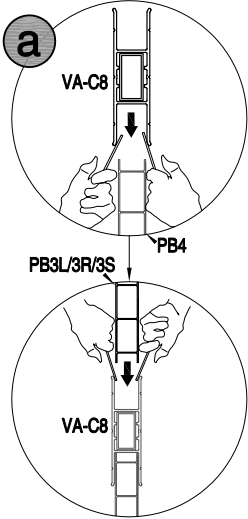
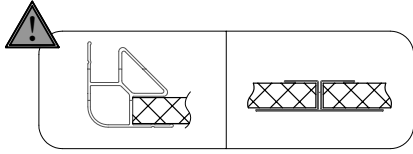
<p>25</p>	 <p>VA-31 [x2]</p>	 <p>VA-37 [x6]</p>	 <p>CE-C44 [x30]</p>	 <p>CE-C48 [x6]</p>	
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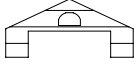
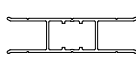

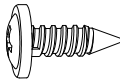
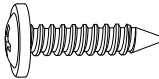



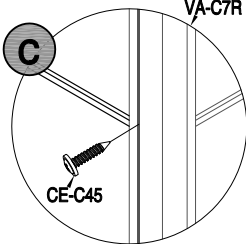
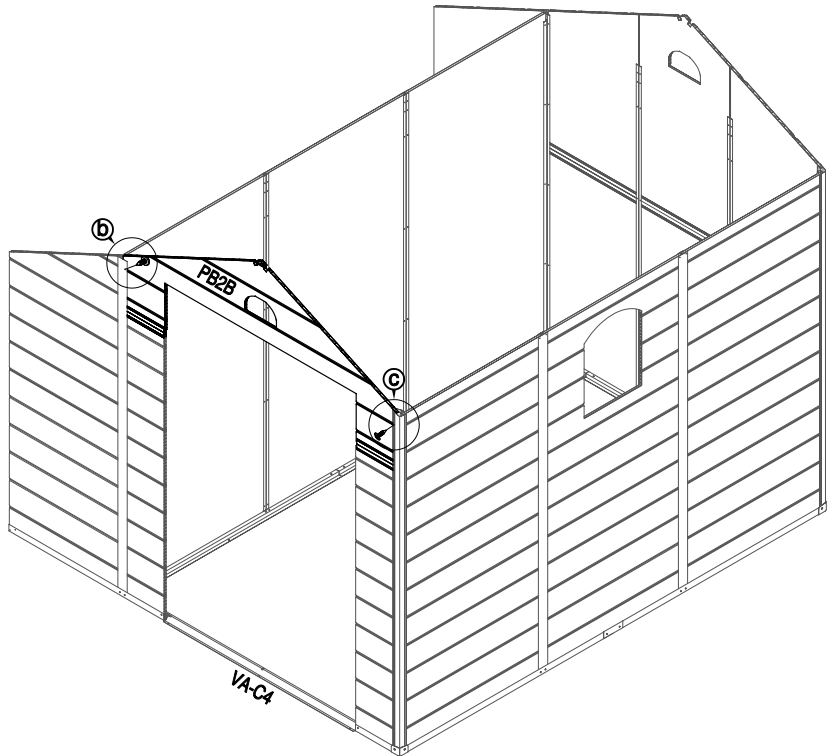
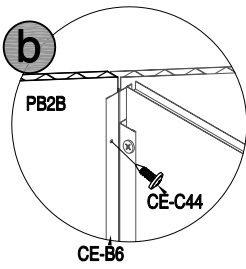
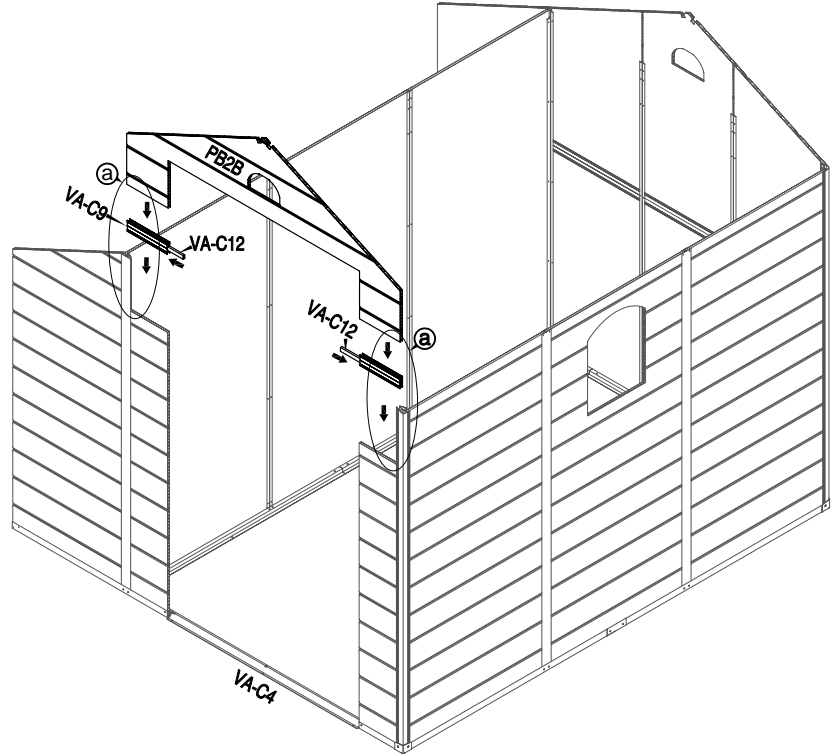
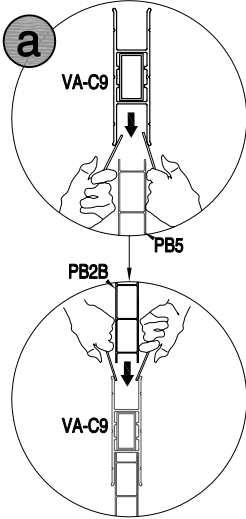
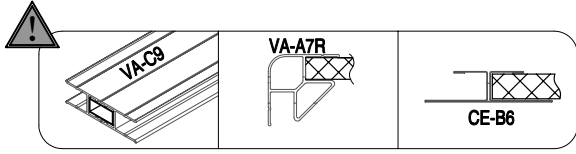
<p>26</p>	 <p>VA-C8 [x3]</p>	 <p>VA-C11 [x3]</p>	
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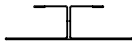

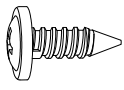


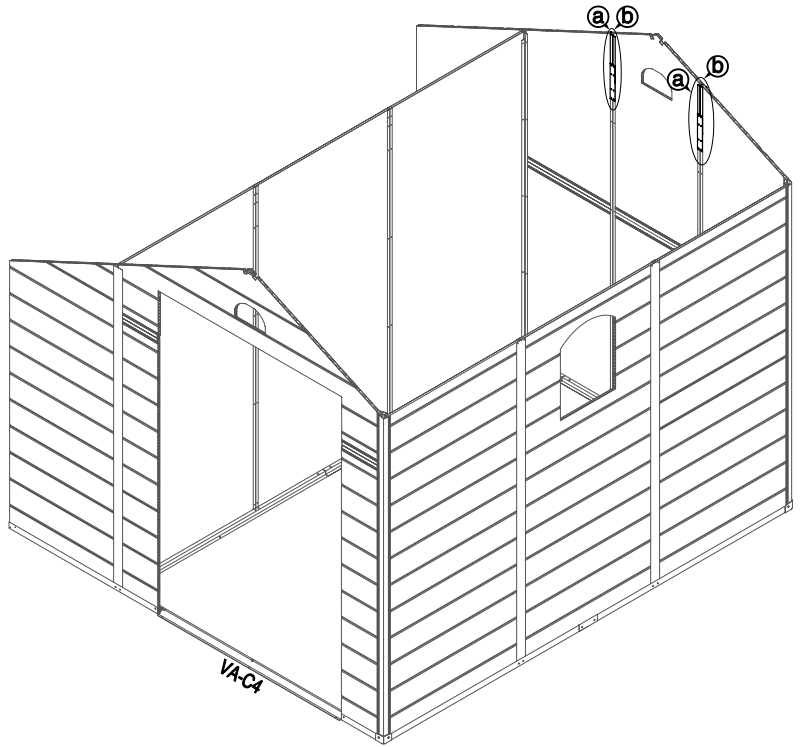
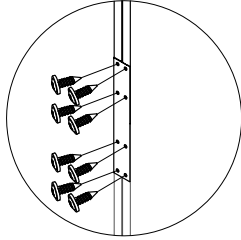
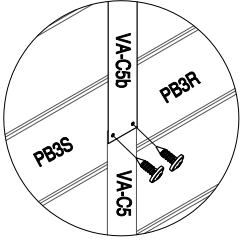
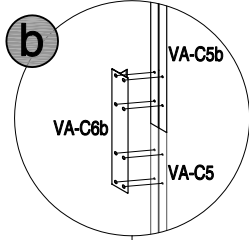
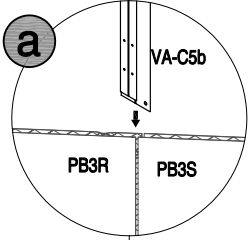
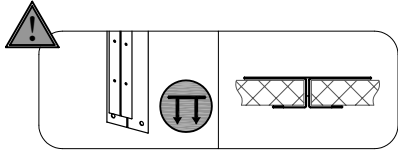
27	 PB3S [x1]	 PB3L [x1]	 PB3R [x1]	 CE-C44 [x6]	 CE-C45 [x3]	 CN-A33	
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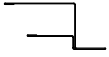


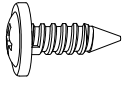


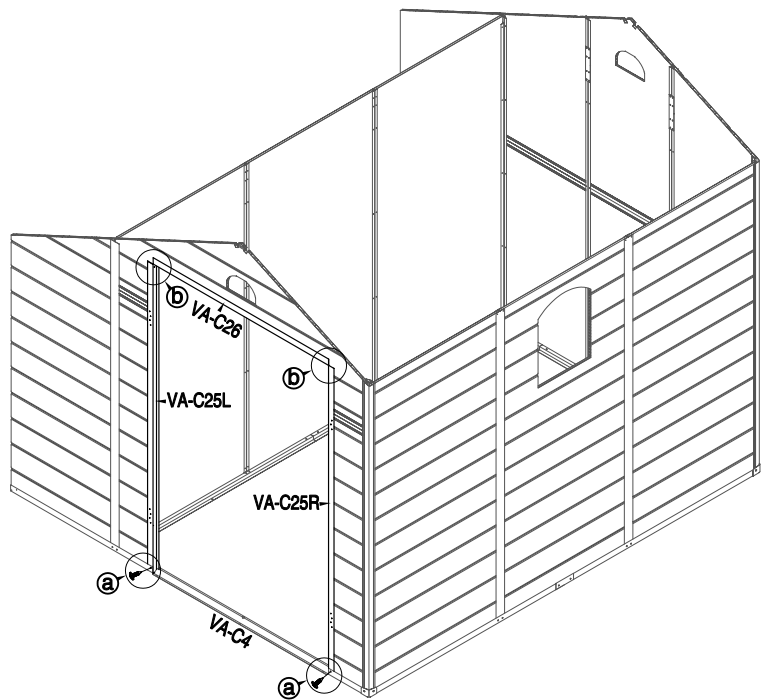
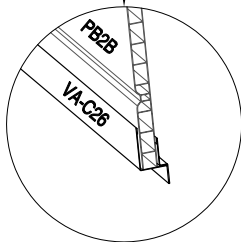
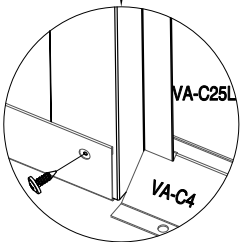
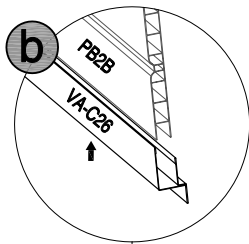
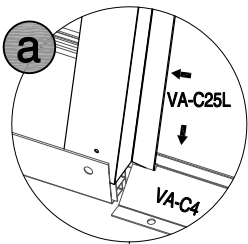
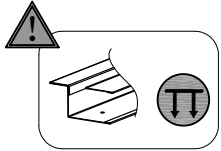
28	 PB2B [x1]	 VA-C9 [x2]	 VA-C12 [x2]	 CE-C44 [x1]	 CE-C45 [x1]	 CN-A33	
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
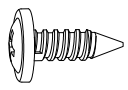
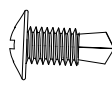


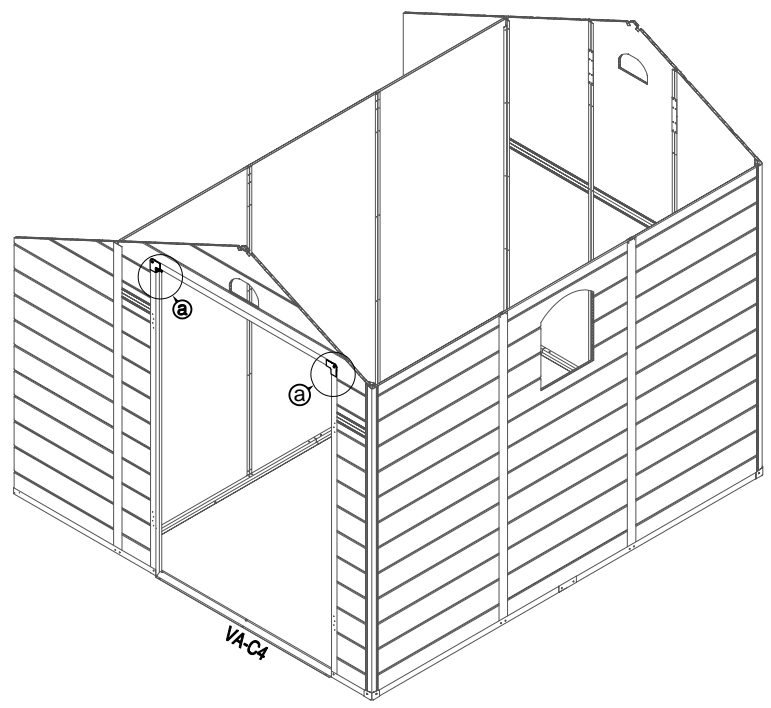
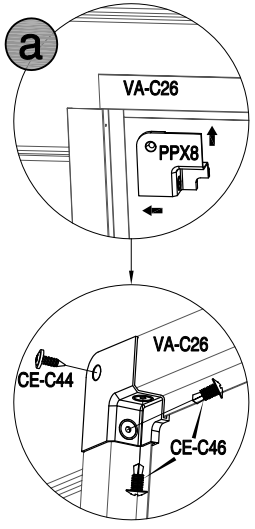
<p>29</p>	 <p>VA-C5b [x2]</p>	 <p>VA-C6b [x2]</p>	 <p>CE-C44 [x20]</p>	
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
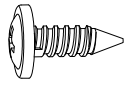
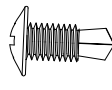
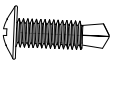


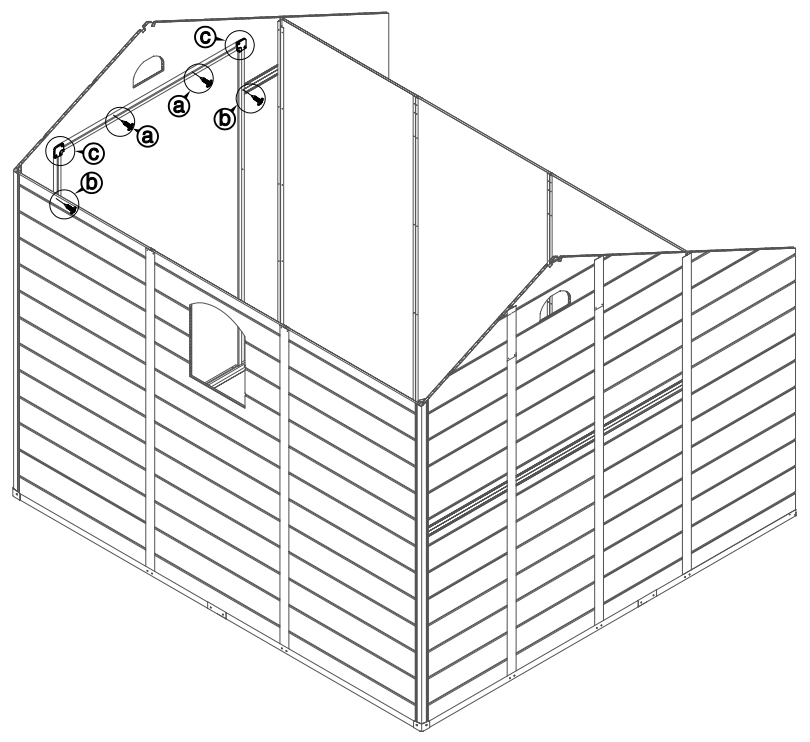
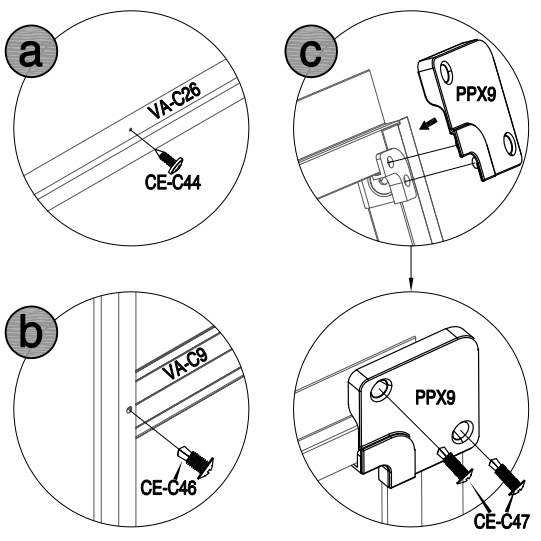
<p>30</p>	 <p>VA-C25L [x1]</p>	 <p>VA-C25R [x1]</p>	 <p>VA-C26 [x1]</p>	 <p>CE-C44 [x2]</p>	
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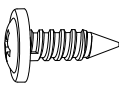



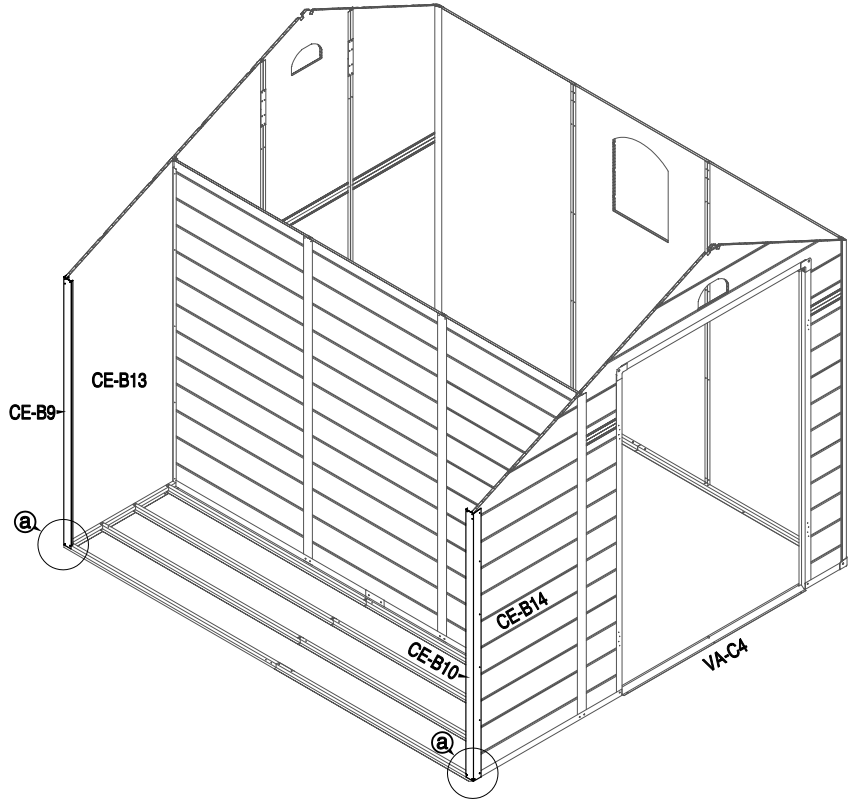
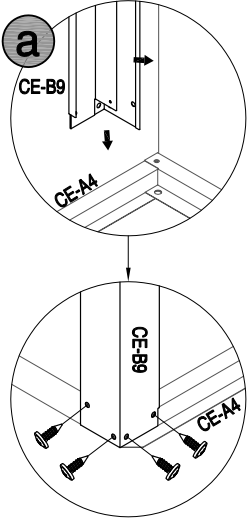
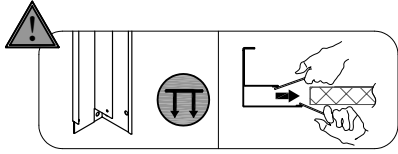
31	 PPX8 [x2]	 CE-C44 [x2]	 CE-C46 [x4]	
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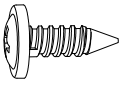


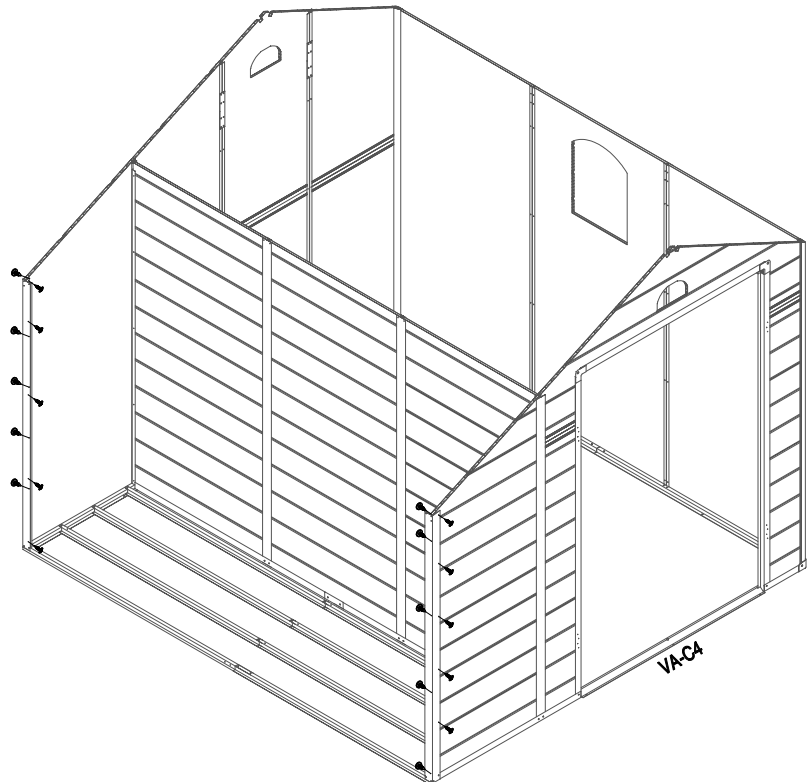
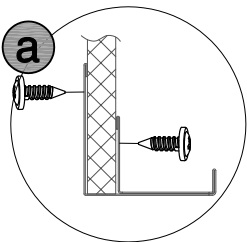
32	 PPX9 [x2]	 CE-C44 [x2]	 CE-C46 [x2]	 CE-C47 [x4]
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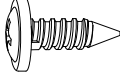


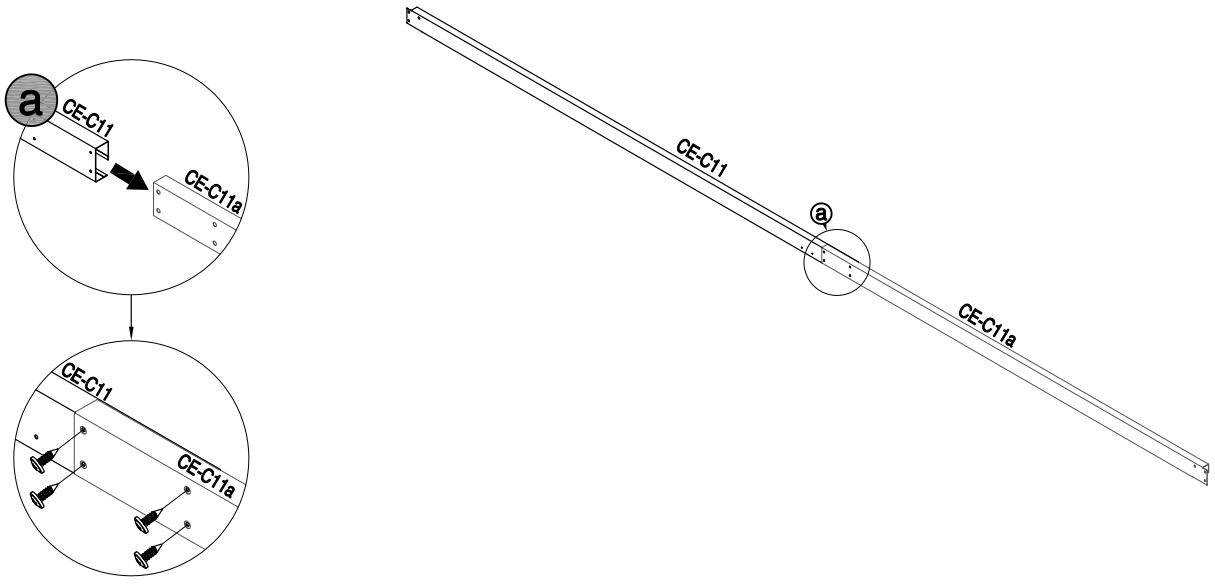
<p>33</p>	 <p>CE-B9 [x1]</p>	 <p>CE-B10 [x1]</p>	 <p>CE-C44 [x8]</p>	 <p>CN-A33</p>	
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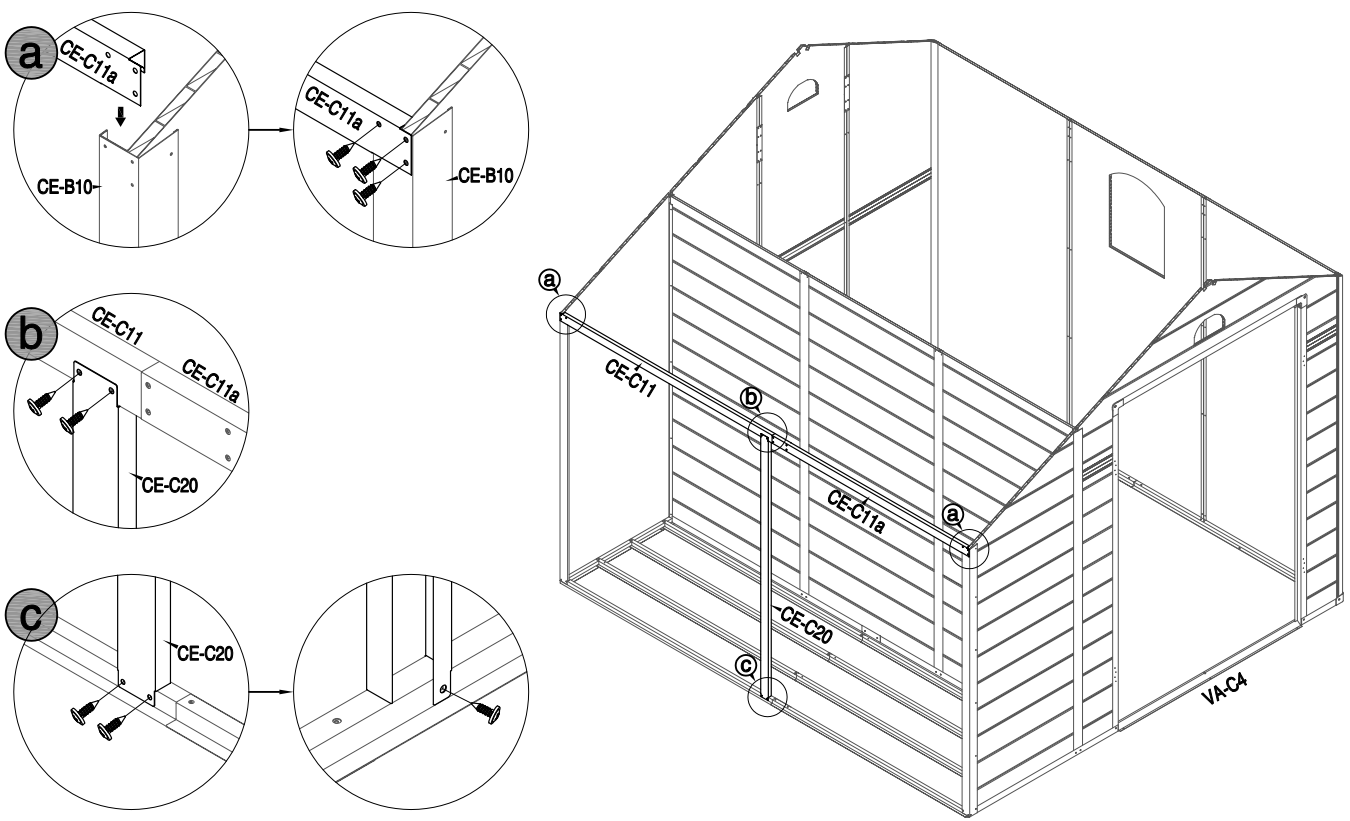
<p>34</p>	 <p>CE-C44 [x20]</p>	
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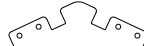
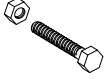


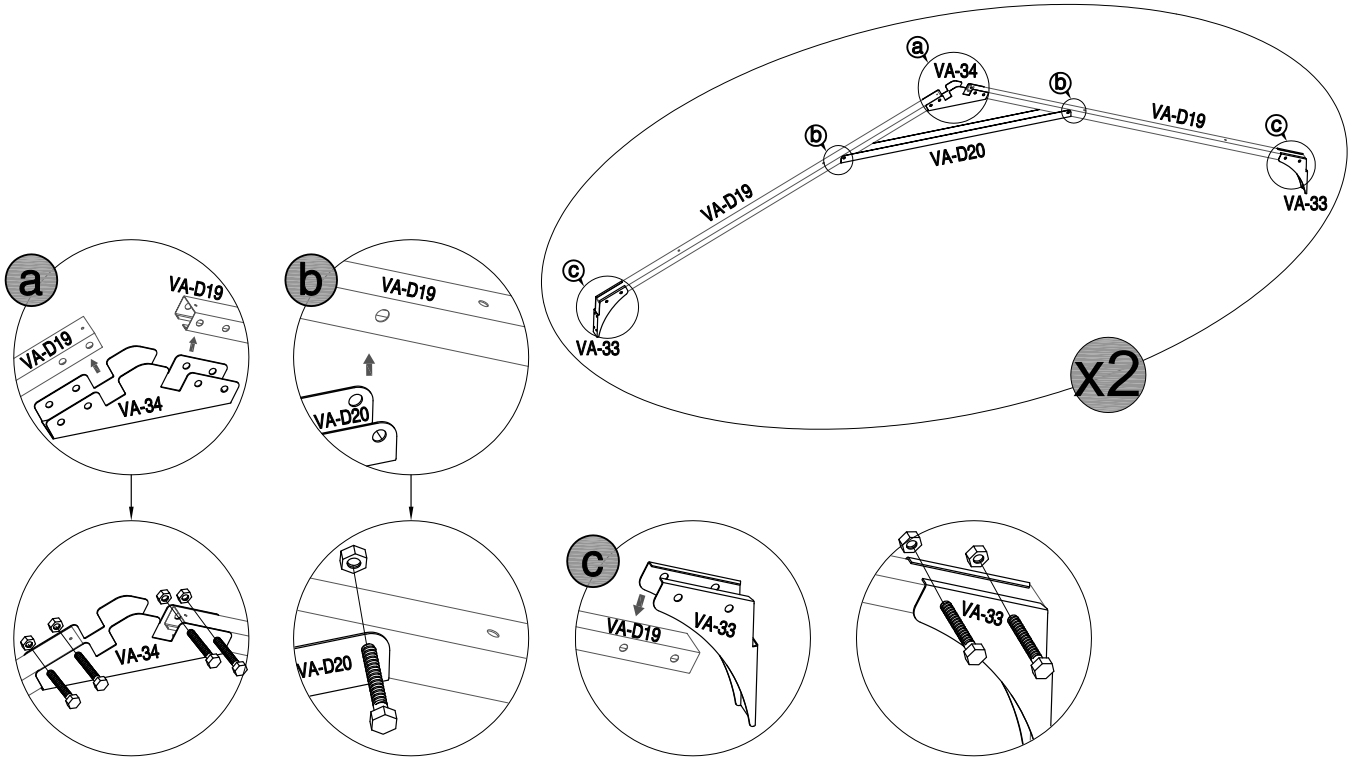
35	 CE-C11 [x1]	 CE-C11a [x1]	 CE-C44 [x4]	
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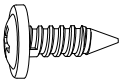


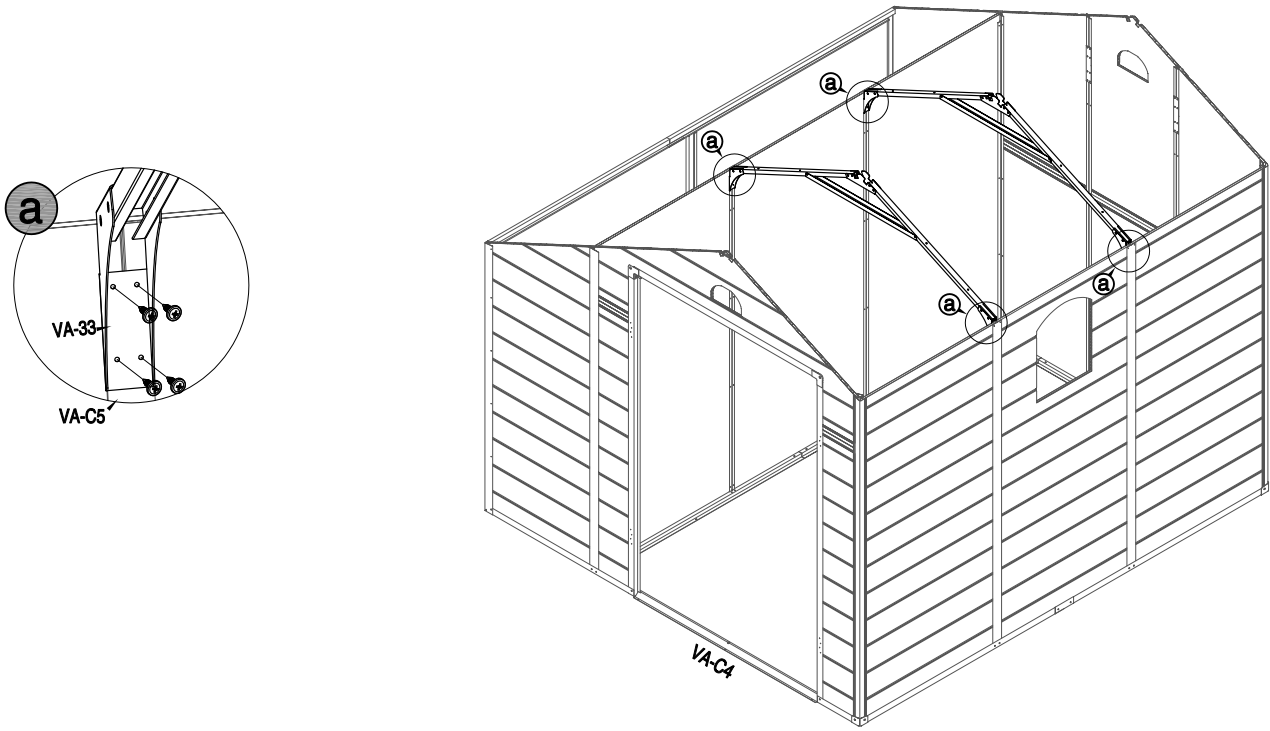
36	 CE-C20 [x1]	 CE-C44 [x1]		
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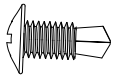


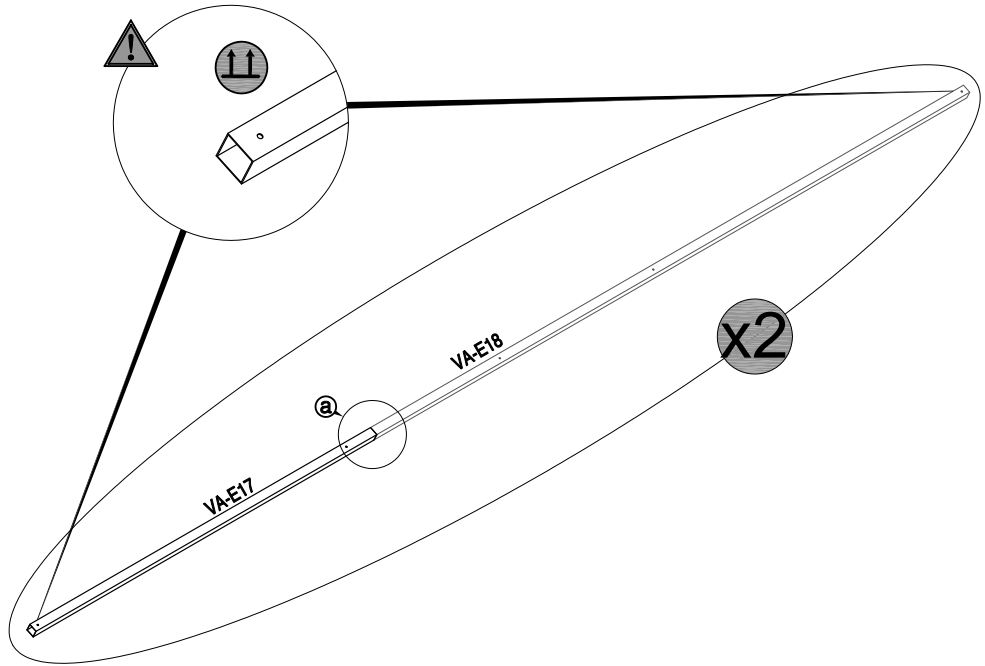
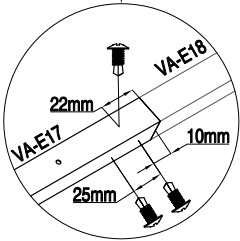
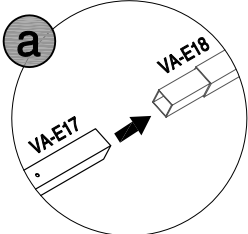
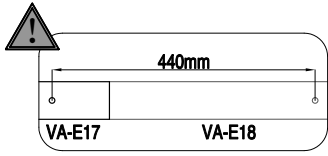
37	 VA-D19 [x4]	 VA-D20 [x2]	 VA-33 [x4]	 VA-34 [x2]	 CE-C50 [x20]	
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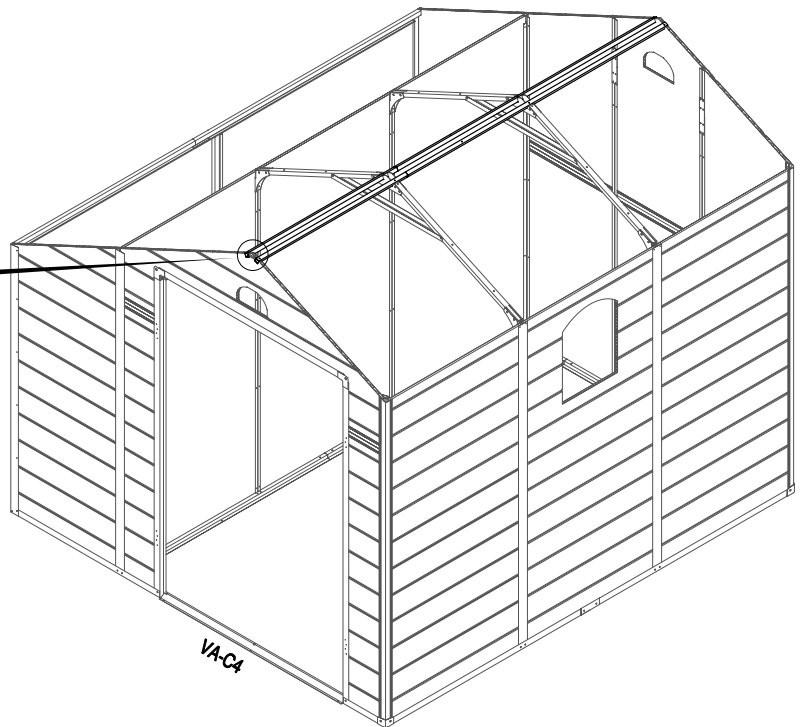
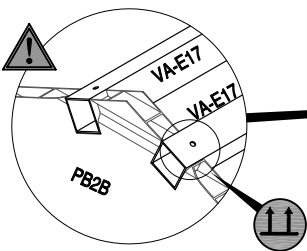
38	 CE-C44 [x16]	
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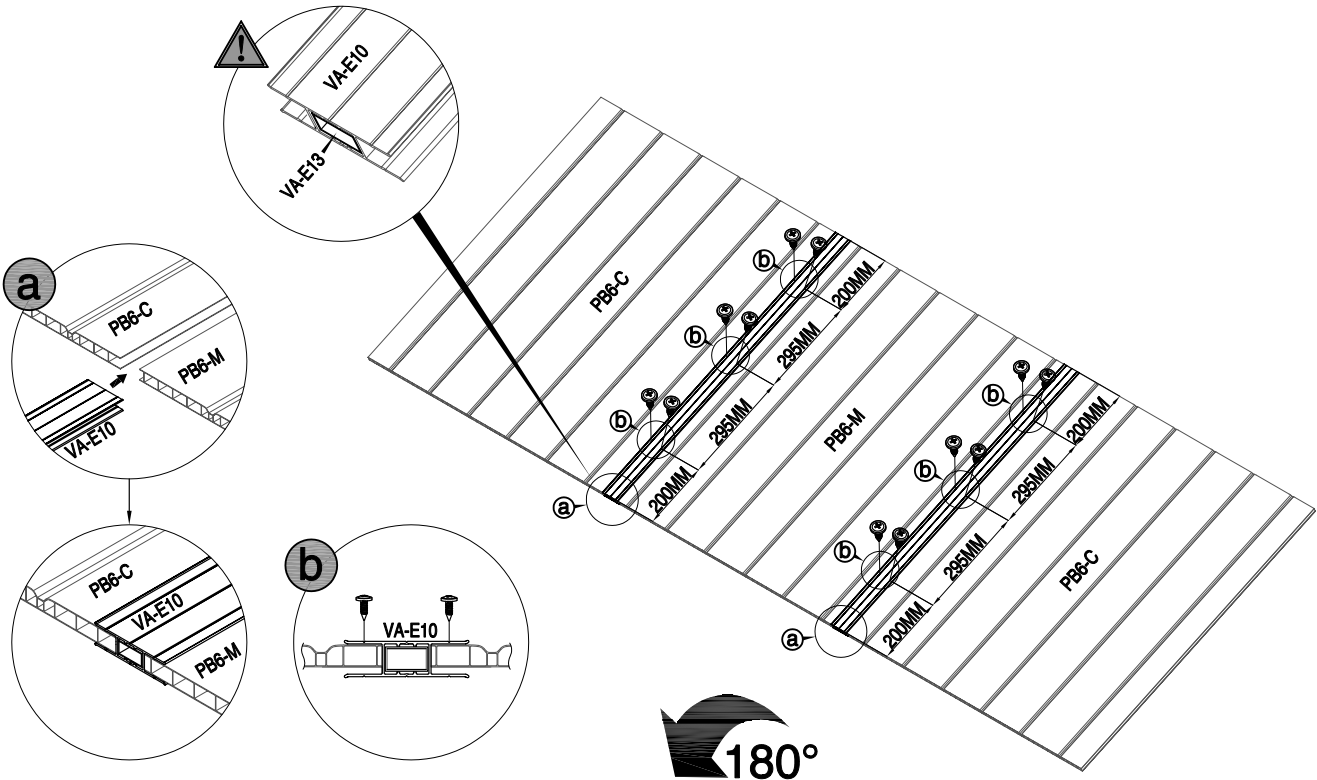
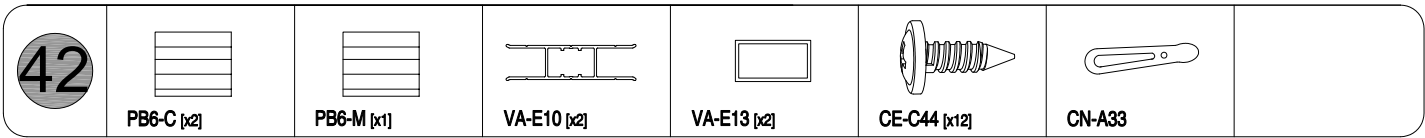
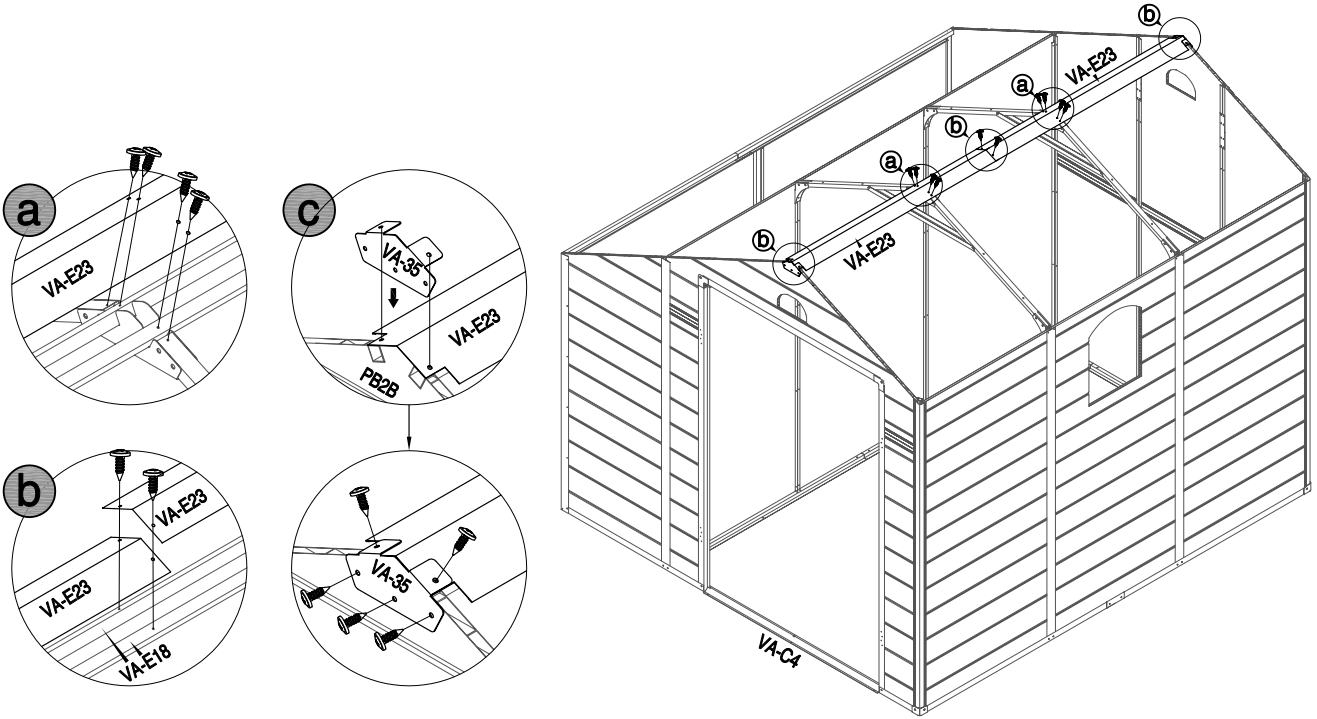
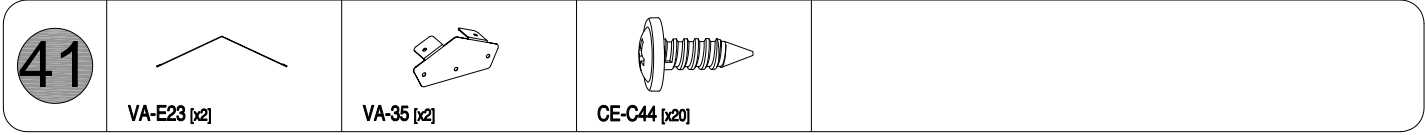



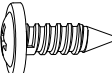

39	 VA-E17 [x2]	 VA-E18 [x2]	 CE-C46 [x6]	
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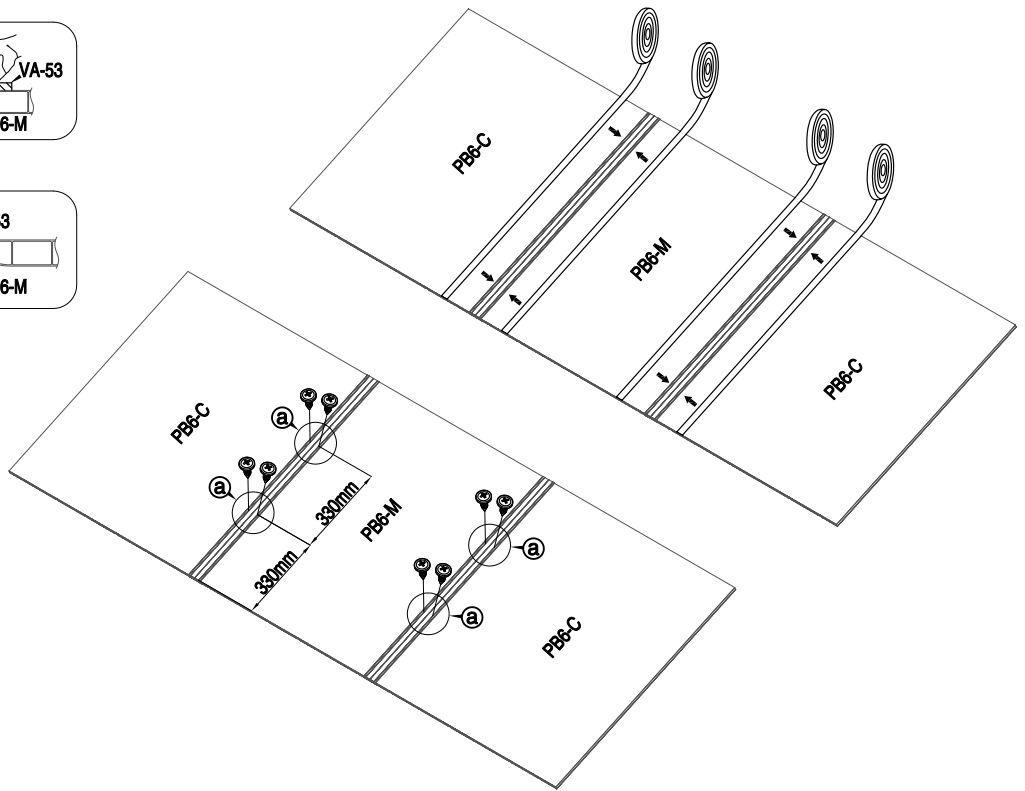
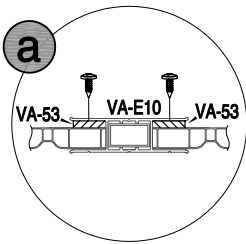
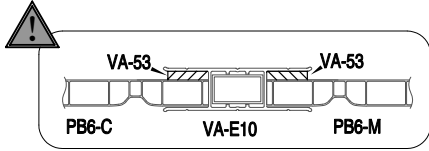
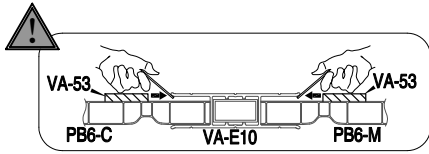


40	
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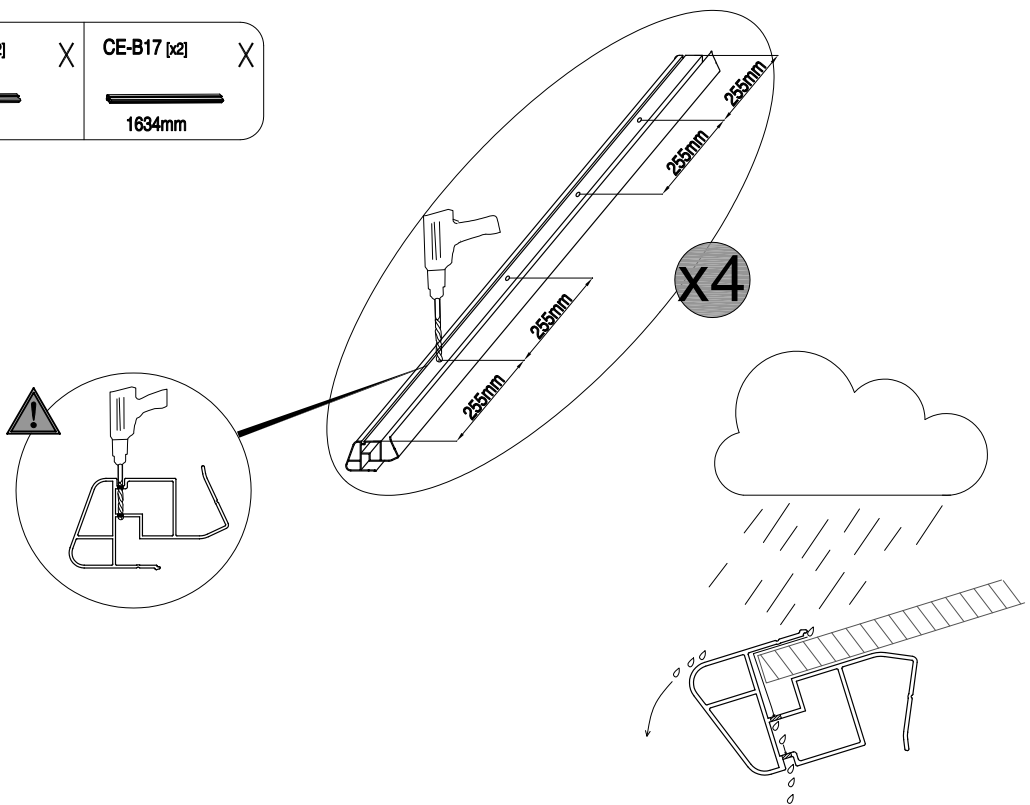
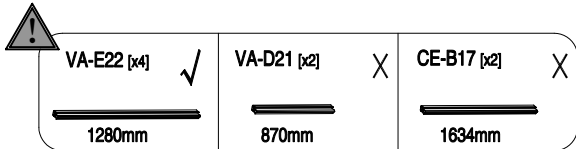








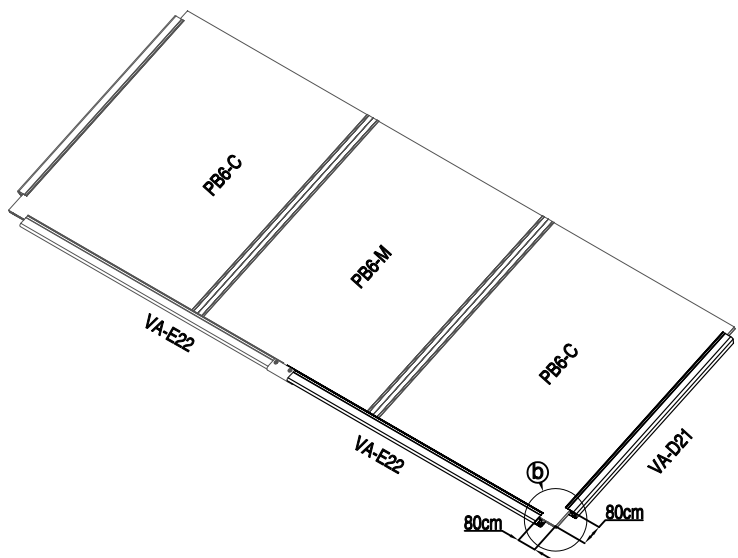
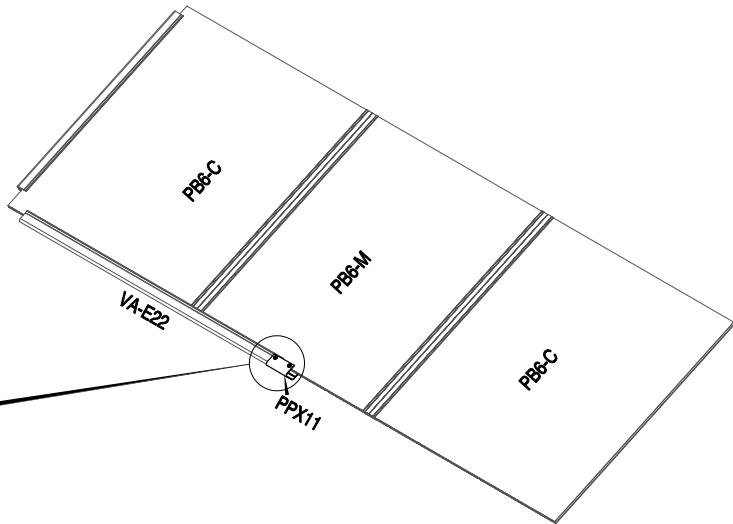
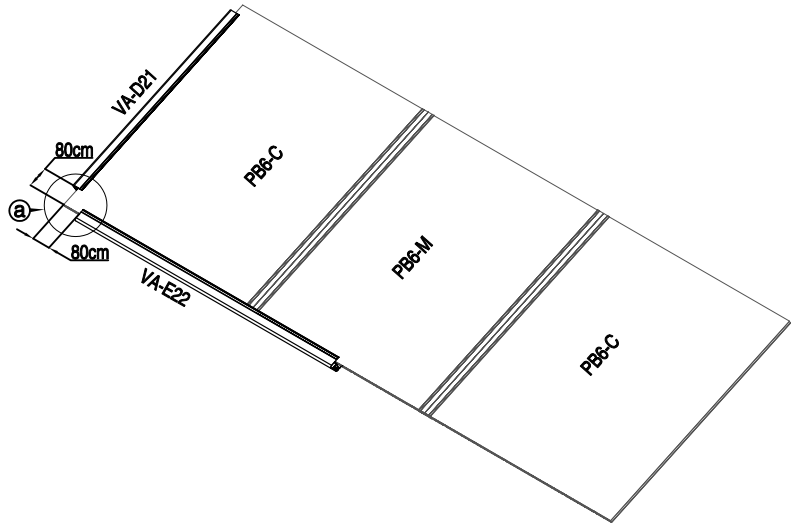
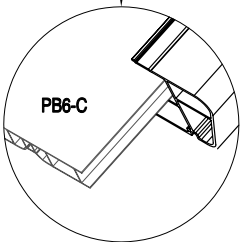
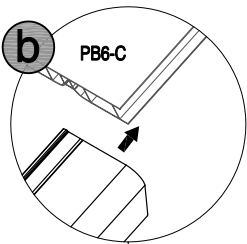
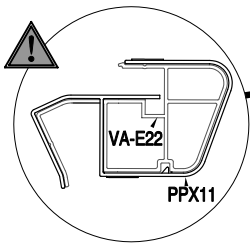
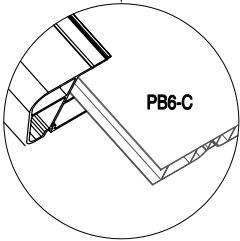
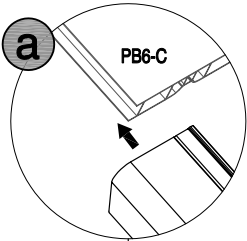
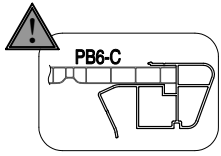
43	 VA-53 [x1]	 CE-C44 [x8]	 CN-A33
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
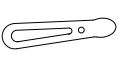


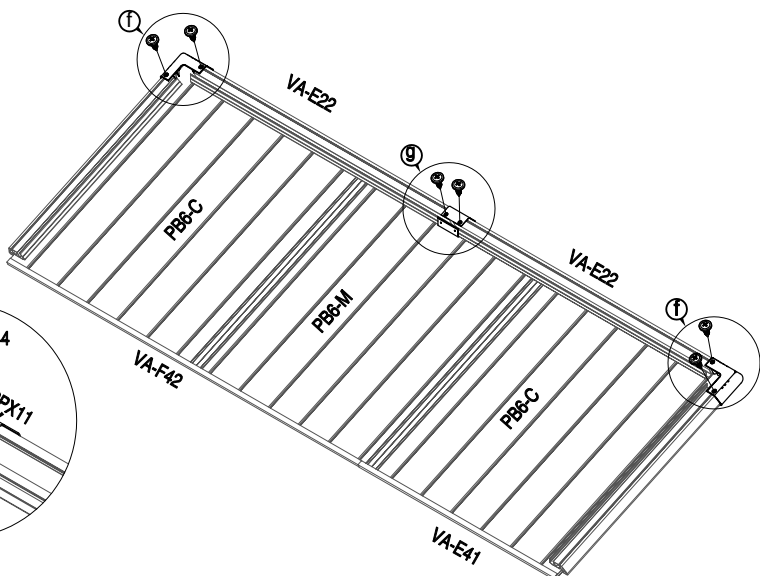
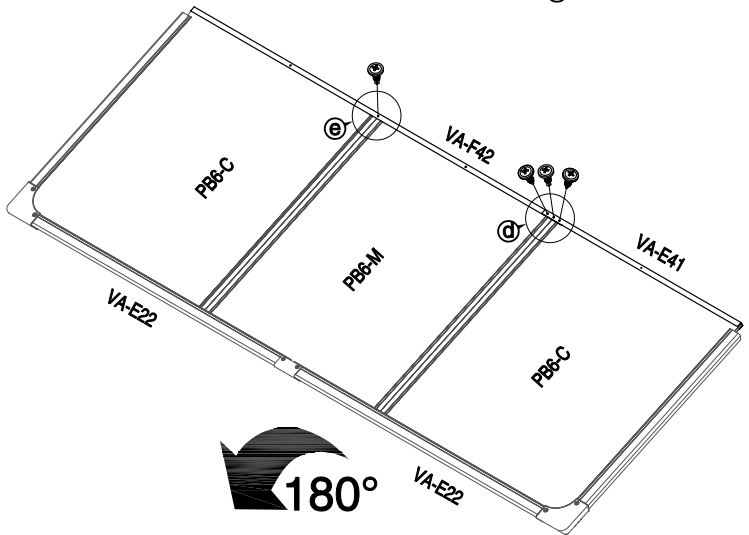
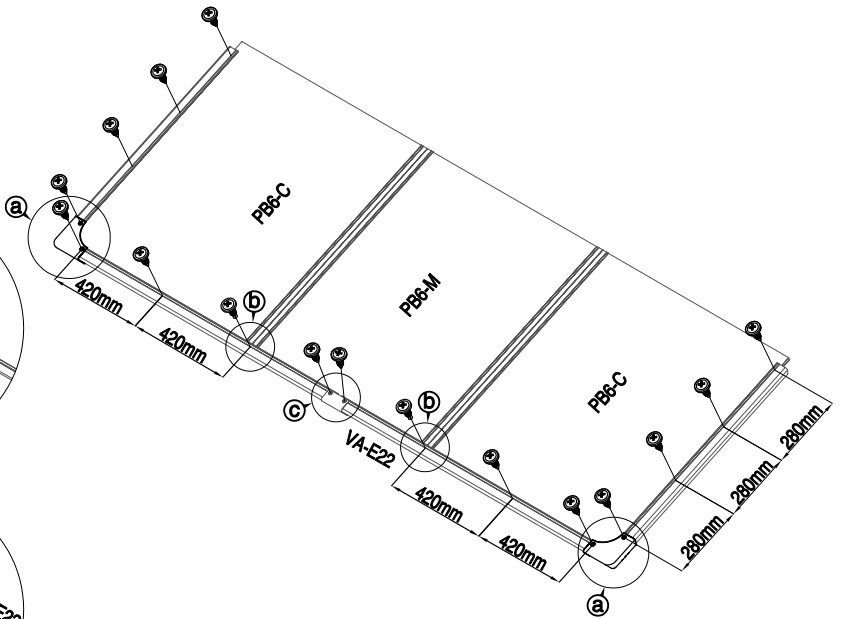
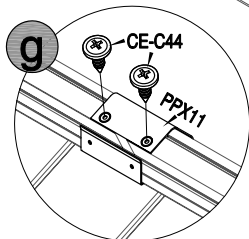
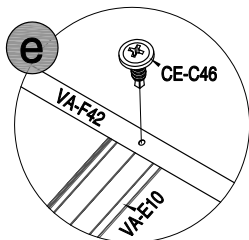
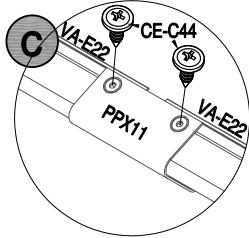
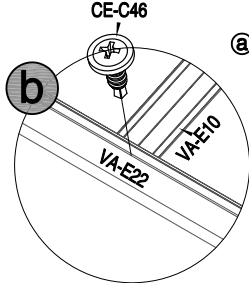
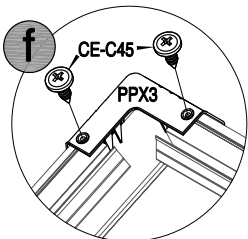
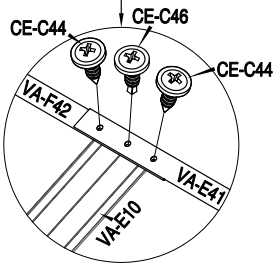
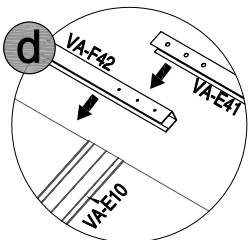
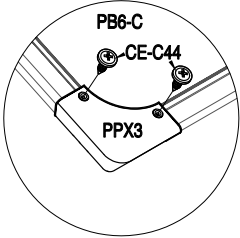
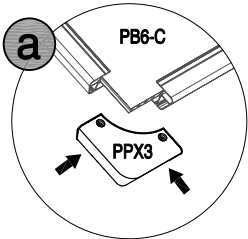
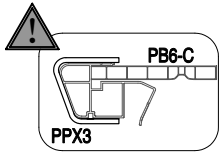
44	 VA-E22 [x4]	 Ø8mm
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45	 VA-D21 [x2]	 VA-E22 [x2]	 PPX11 [x1]	 CN-A33	
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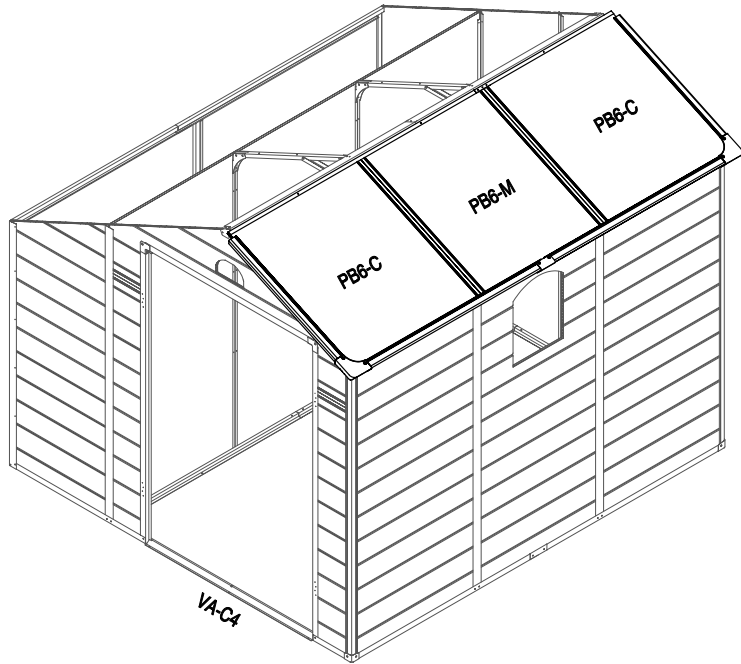
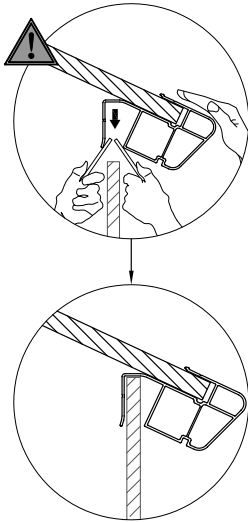
46	 PPX3 [x2]	 VA-E41 [x1]	 VA-F42 [x1]	 CE-C44 [x18]	 CE-C45 [x4]	 CE-C46 [x4]	 CN-A33
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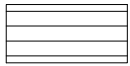
47



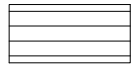
CN-A33



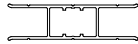
48



CE-B15 [x2]



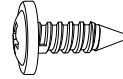
CE-C15a [x1]



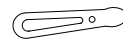
CE-B18 [x2]



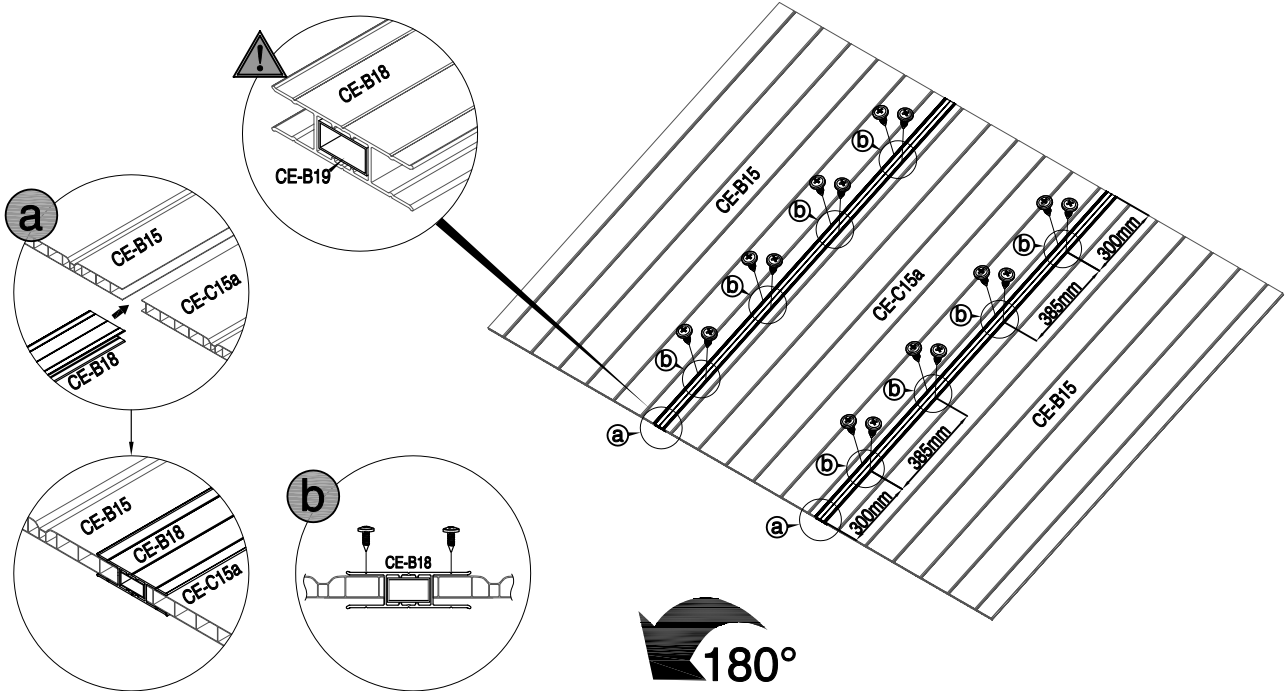
CE-B19 [x2]




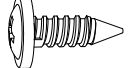
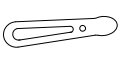


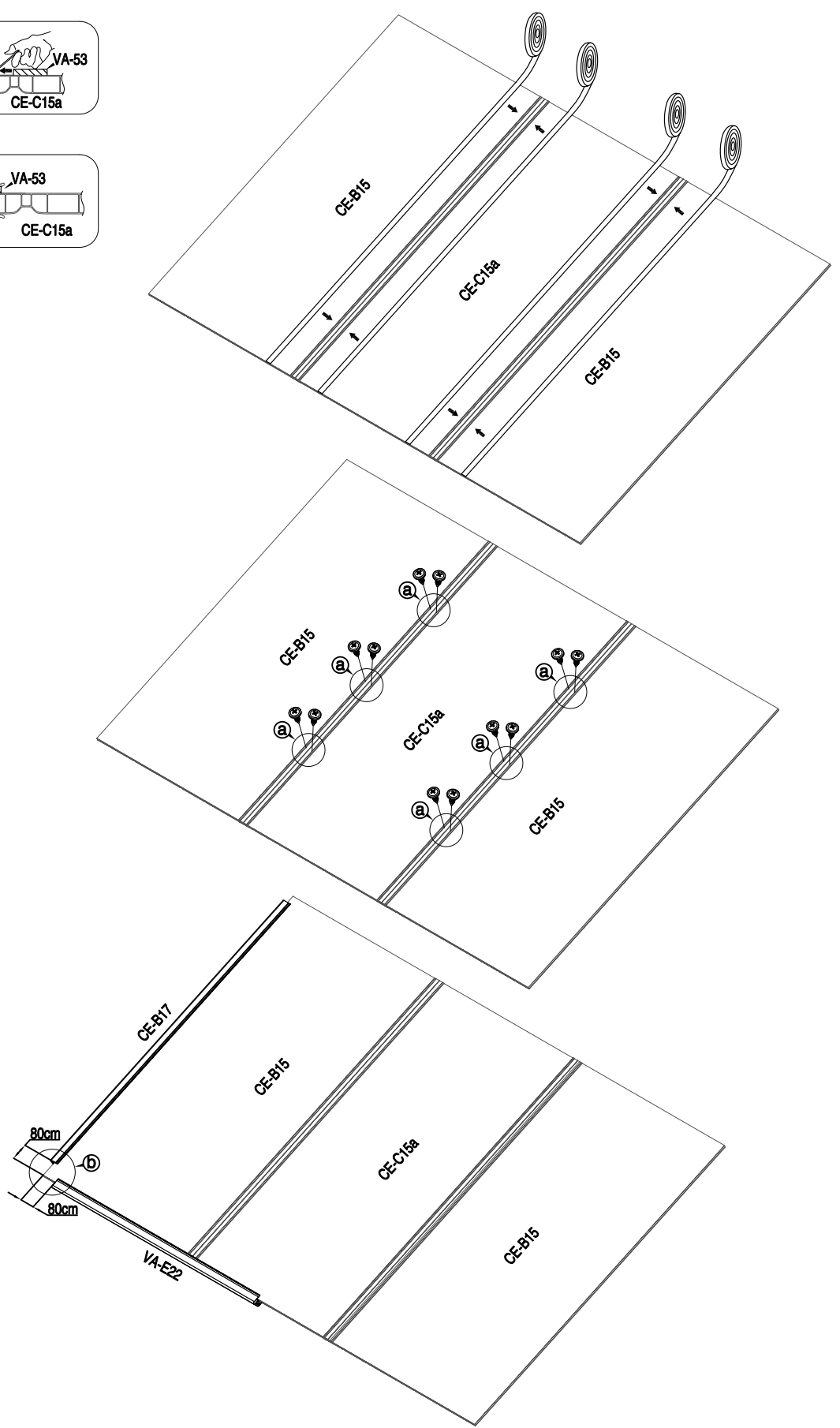
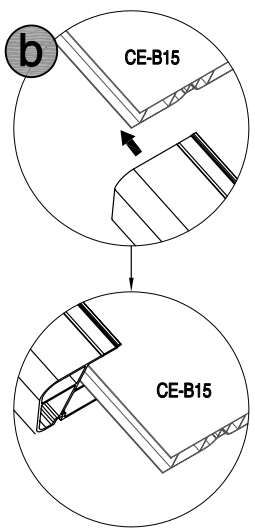
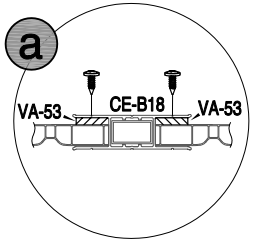
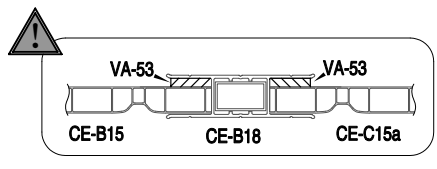
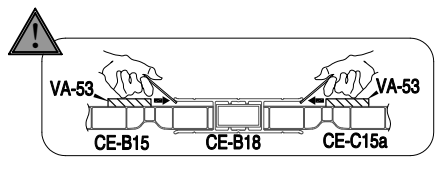
CE-C44 [x16]







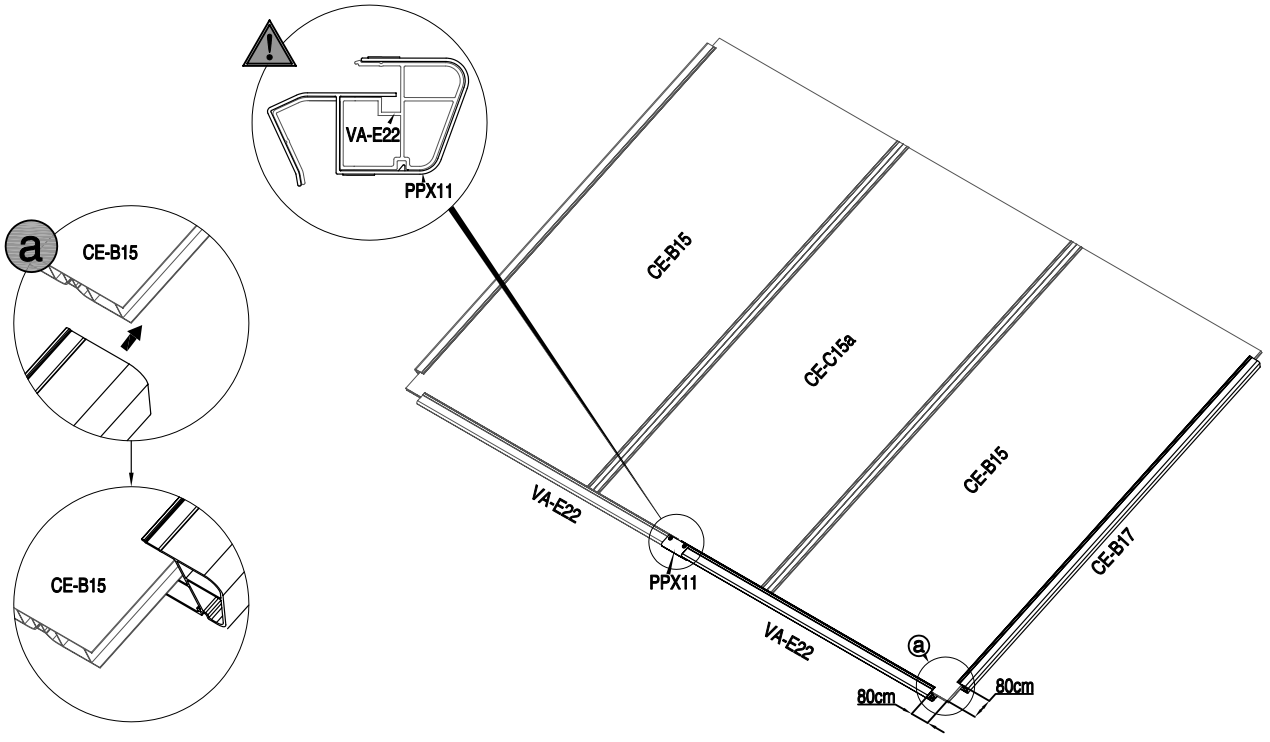
CN-A33


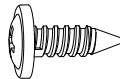
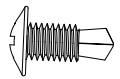


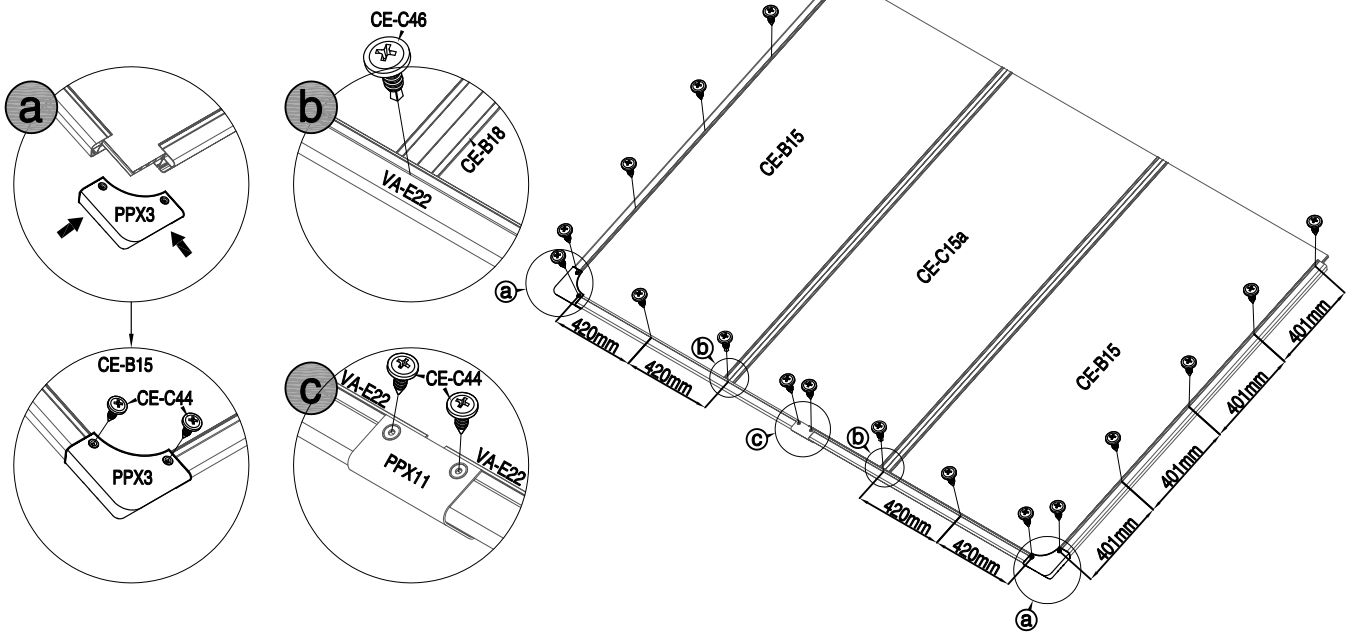
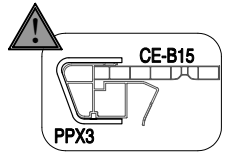
49	 CE-B17 [x1]	 VA-E22 [x1]	 VA-53 [x1]	 CE-C44 [x12]	 CN-A33	
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


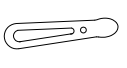


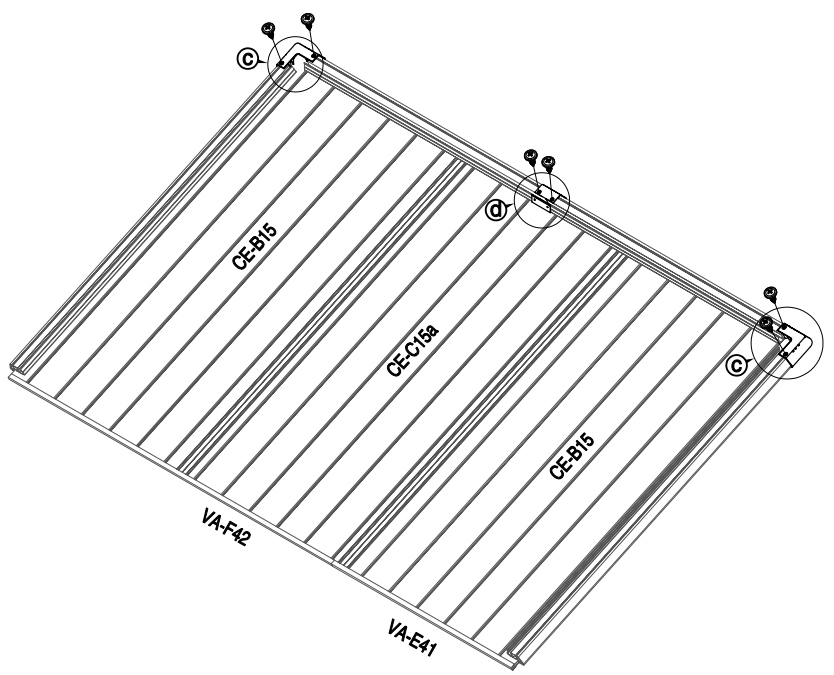
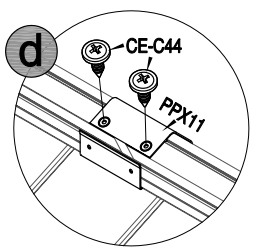
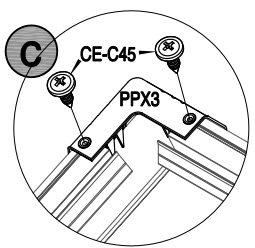
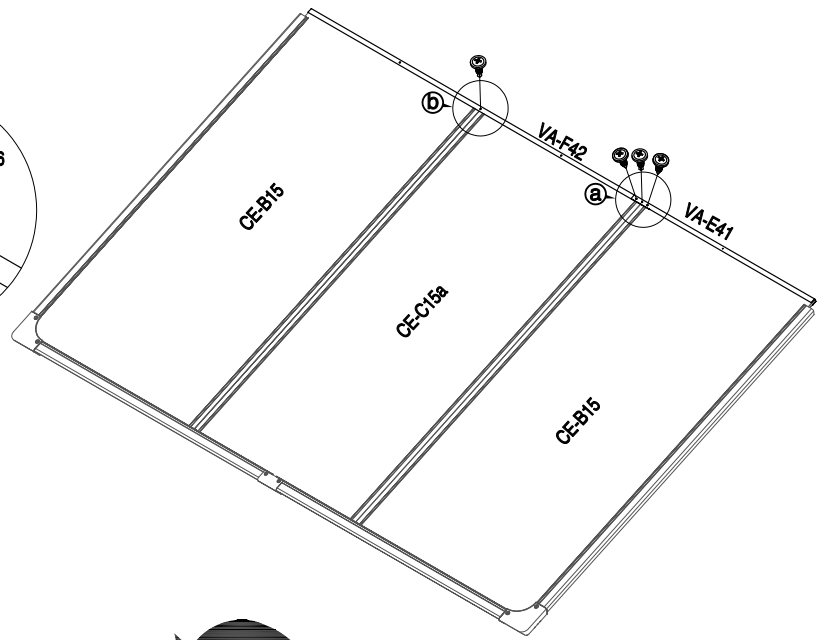
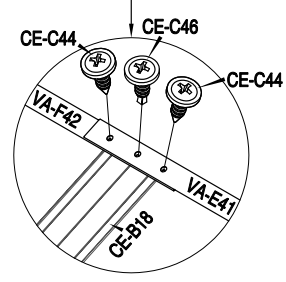
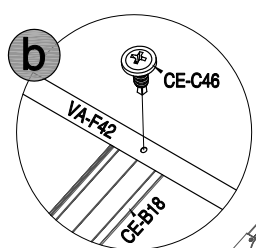
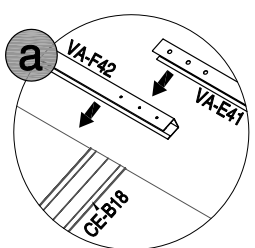
50	 CE-B17 [x1]	 VA-E22 [x1]	 PPX11 [x1]	 CN-A33	
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51	 PPX3 [x2]	 CE-C44 [x16]	 CE-C46 [x2]		
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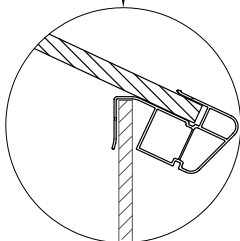
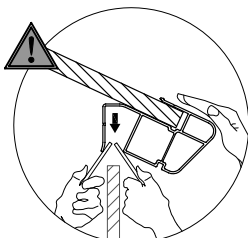
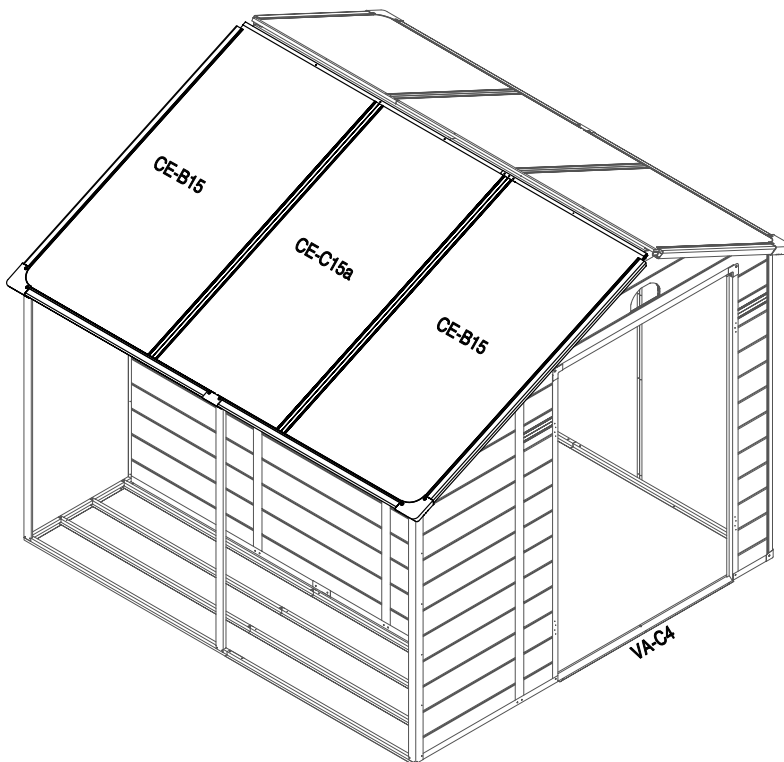
52	 VA-E41 [x1]	 VA-F42 [x1]	 CE-C44 [x4]	 CE-C45 [x4]	 CE-C46 [x2]	 CN-A33	
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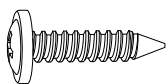
53



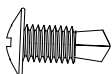
CN-A33



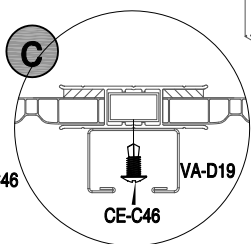
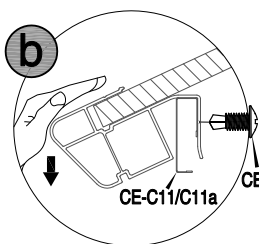
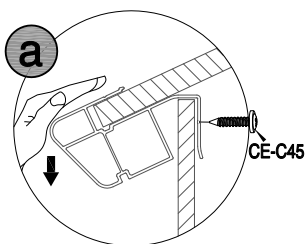
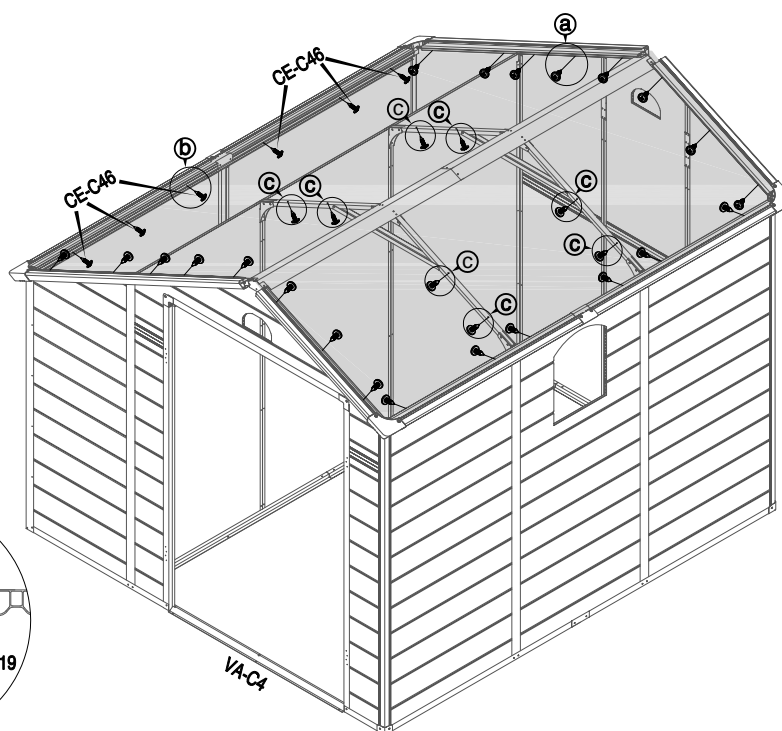
54


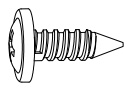
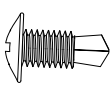



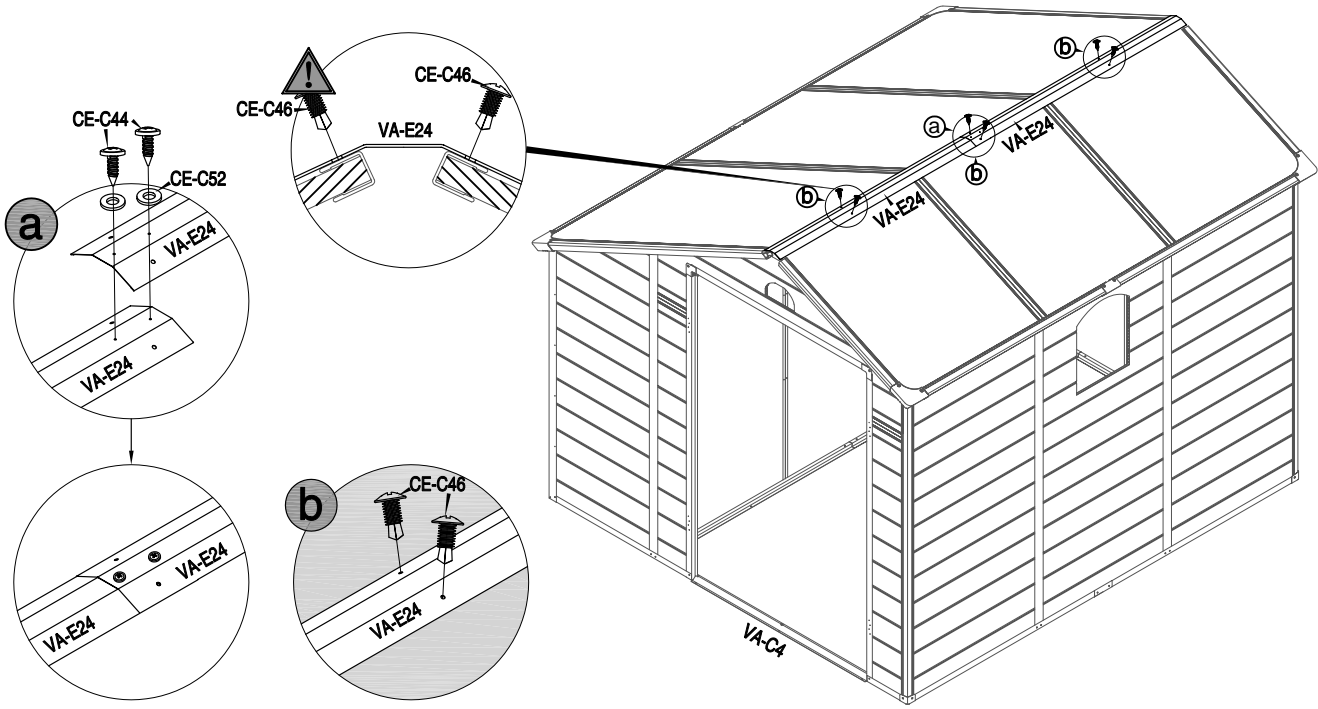
CE-C45 [x22]

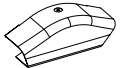

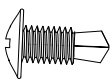


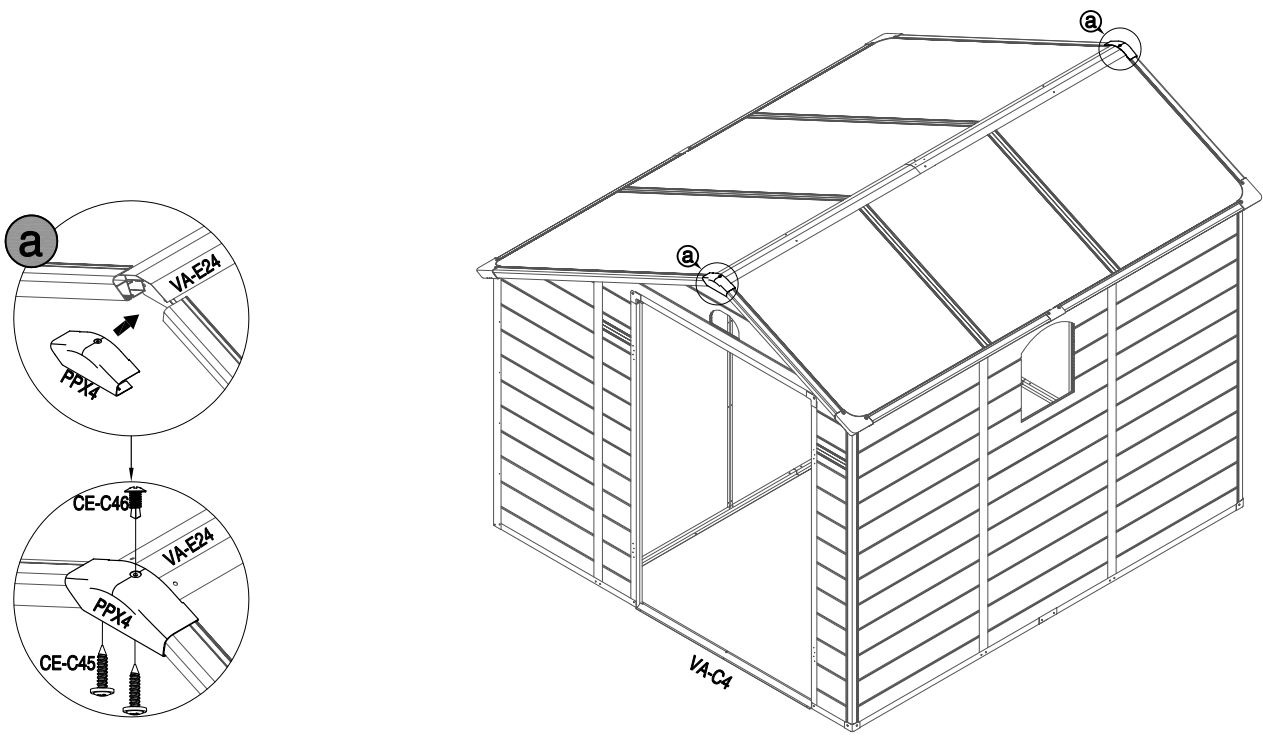
CE-C46 [x14]

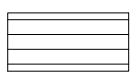


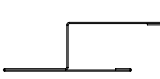
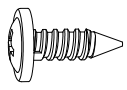


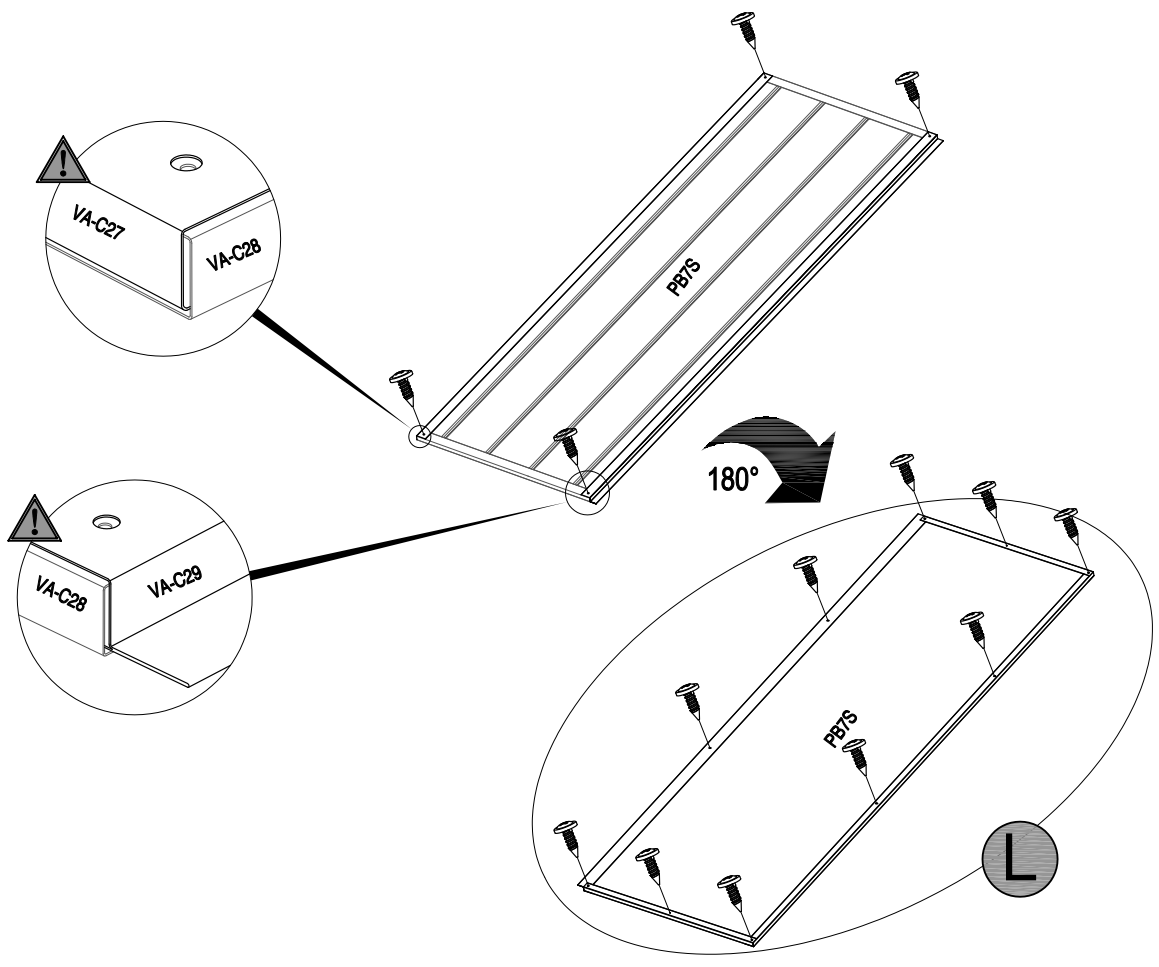
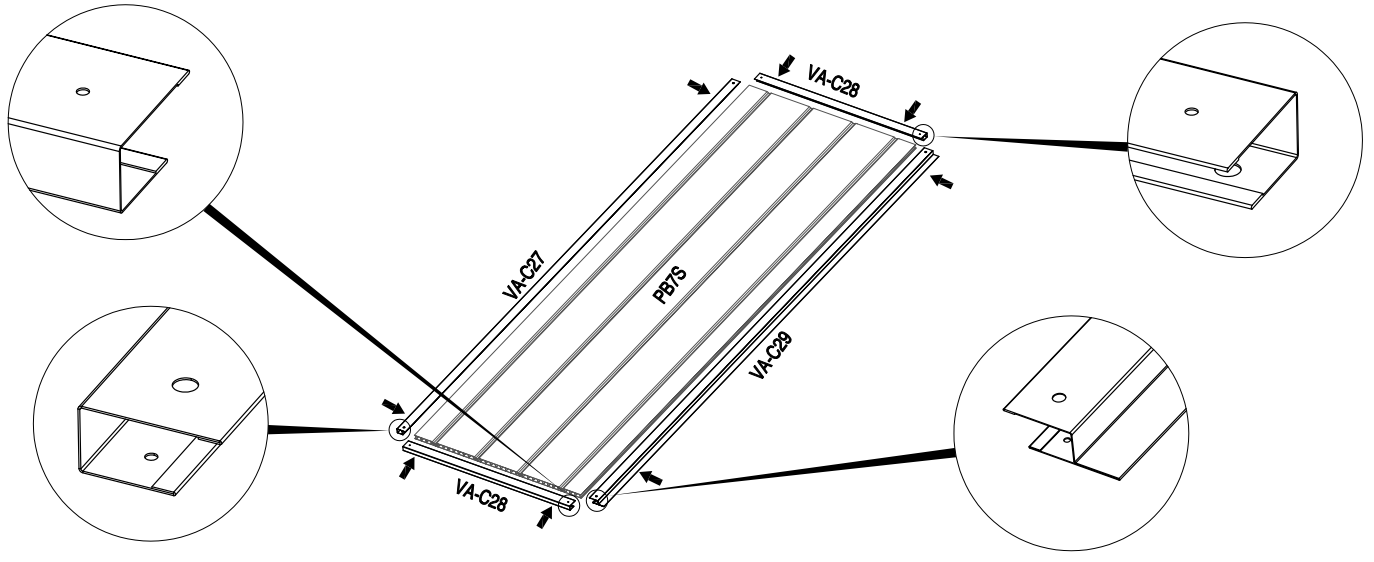
55	 VA-E24 [x2]	 CE-C44 [x2]	 CE-C46 [x6]	 CE-C52 [x2]	
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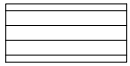
56	 PPX4 [x2]	 CE-C45 [x4]	 CE-C46 [x2]	
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57	 PB7S [x1]	 VA-C27 [x1]	 VA-C28 [x2]	 VA-C29 [x1]	 CE-C44 [x14]	
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58



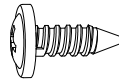
PB7S [x1]



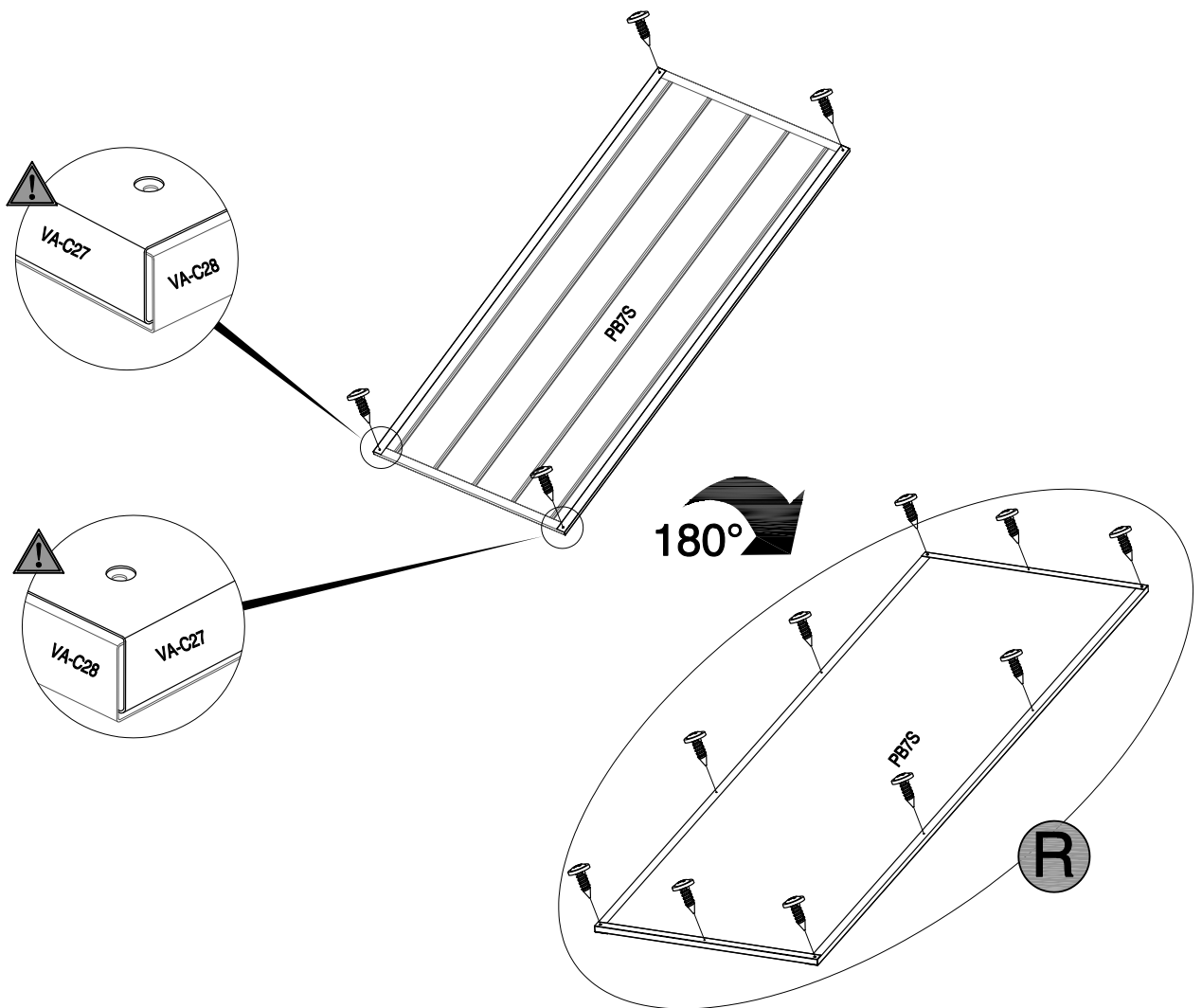
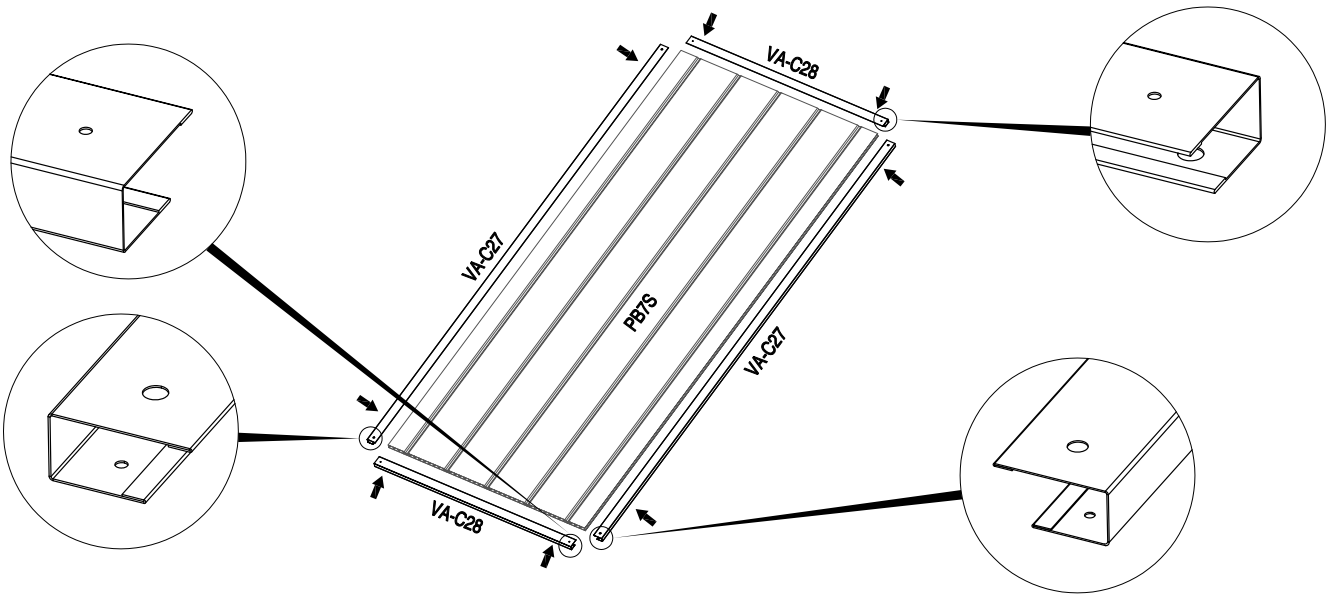
VA-C27 [x2]



VA-C28 [x2]



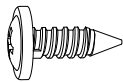
CE-C44 [x14]



59



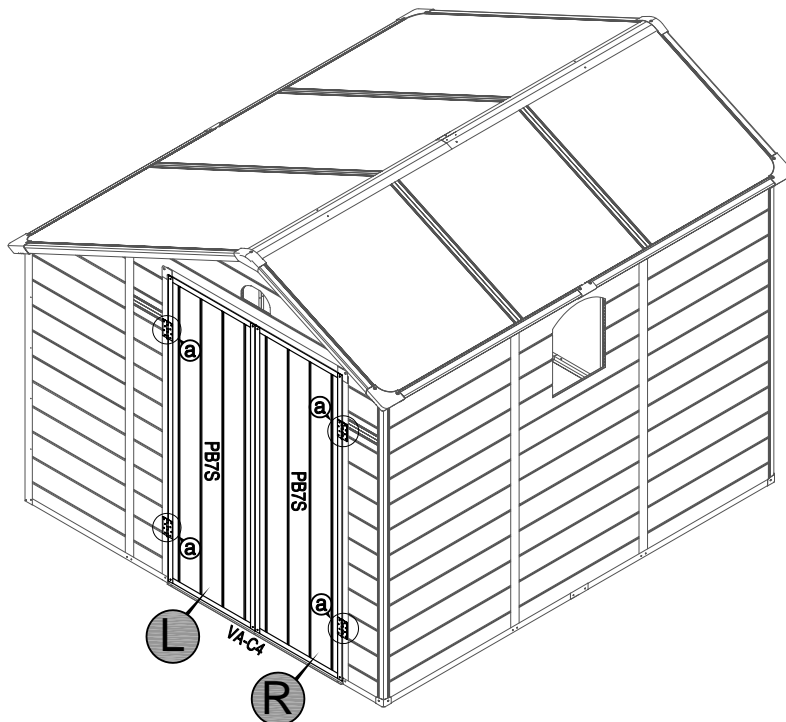
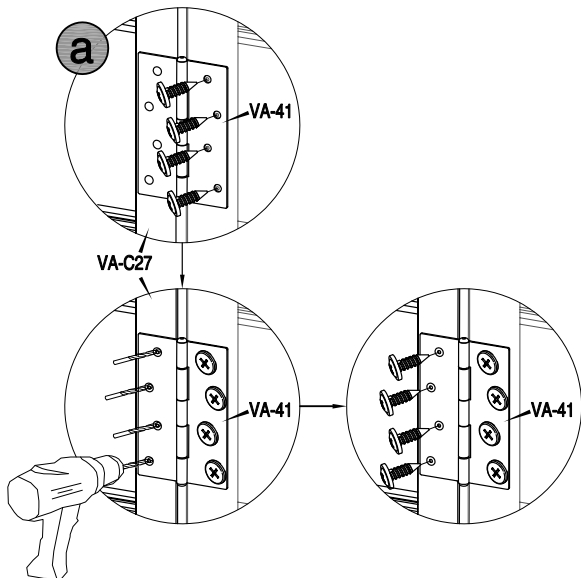
VA-41 [x4]



CE-C44 [x32]



Ø2.5mm



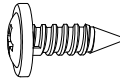
60



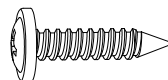
VA-40 [x1]



PA01 [x3]



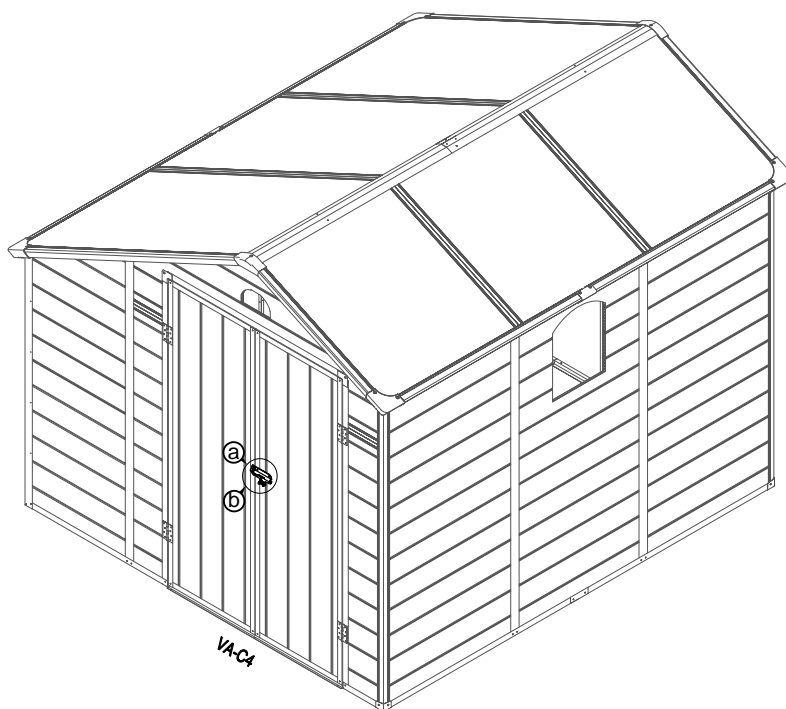
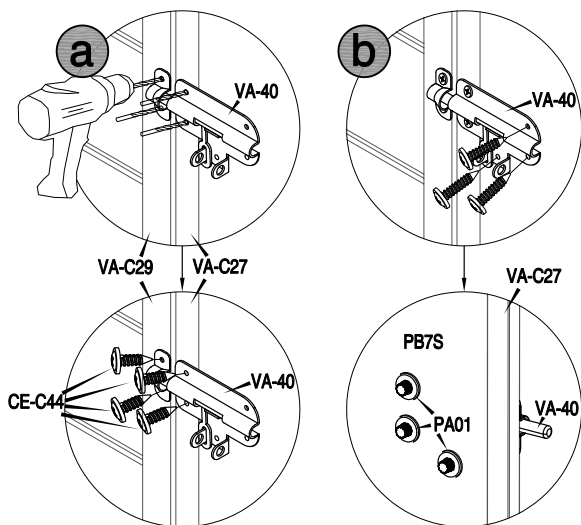
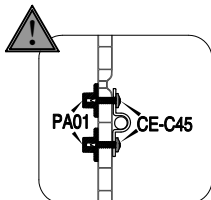
CE-C44 [x4]



CE-C45 [x3]



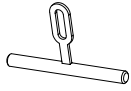
Ø2.5mm



61



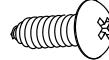
VA-38a [x2]



VA-38b [x2]



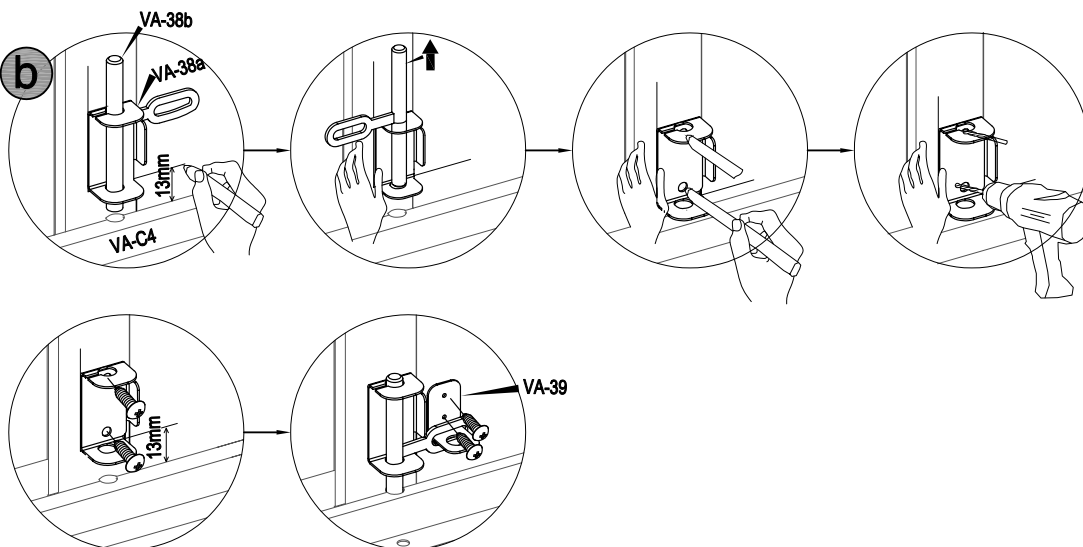
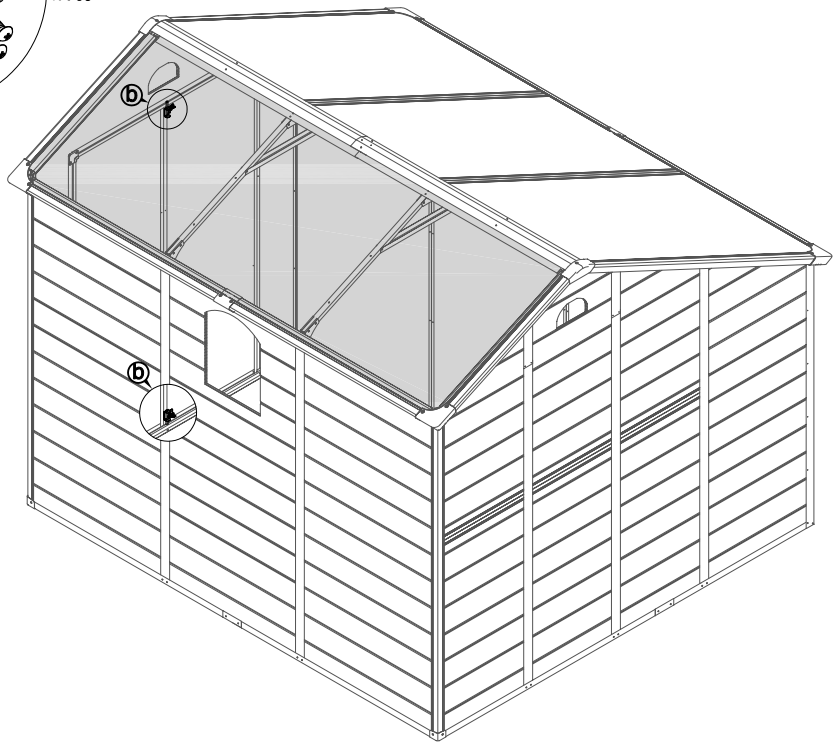
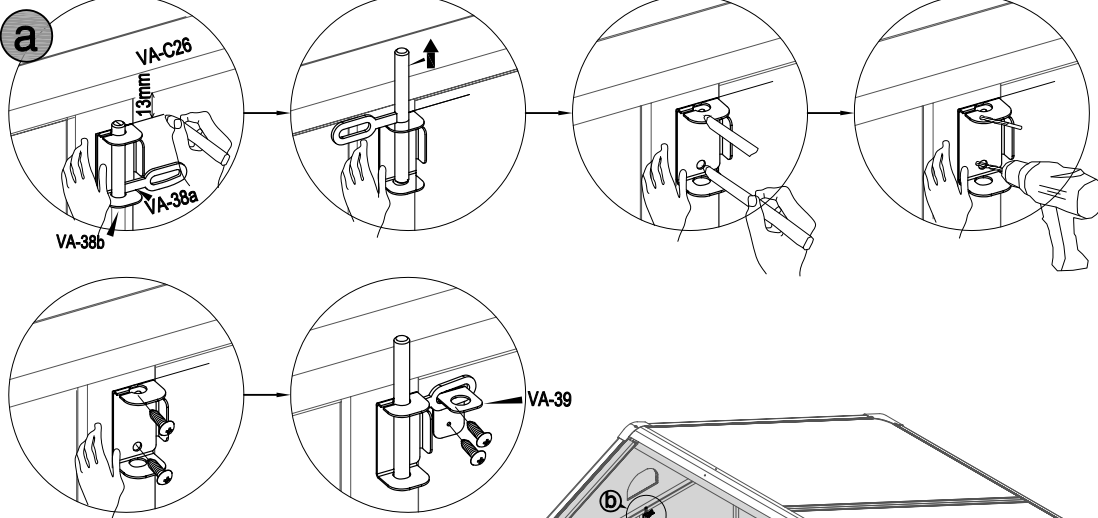
VA-39 [x2]



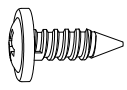


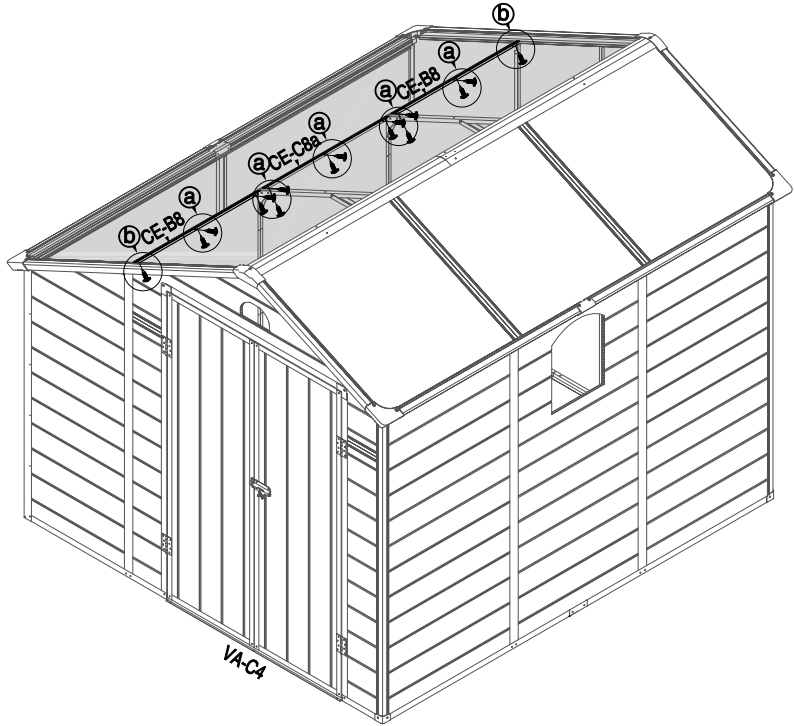
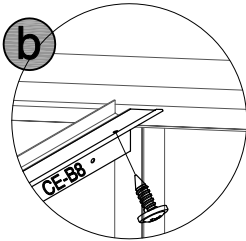
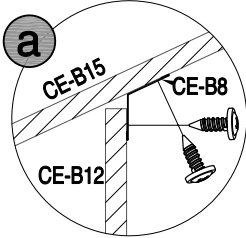
CE-C49 [x8]



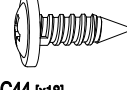


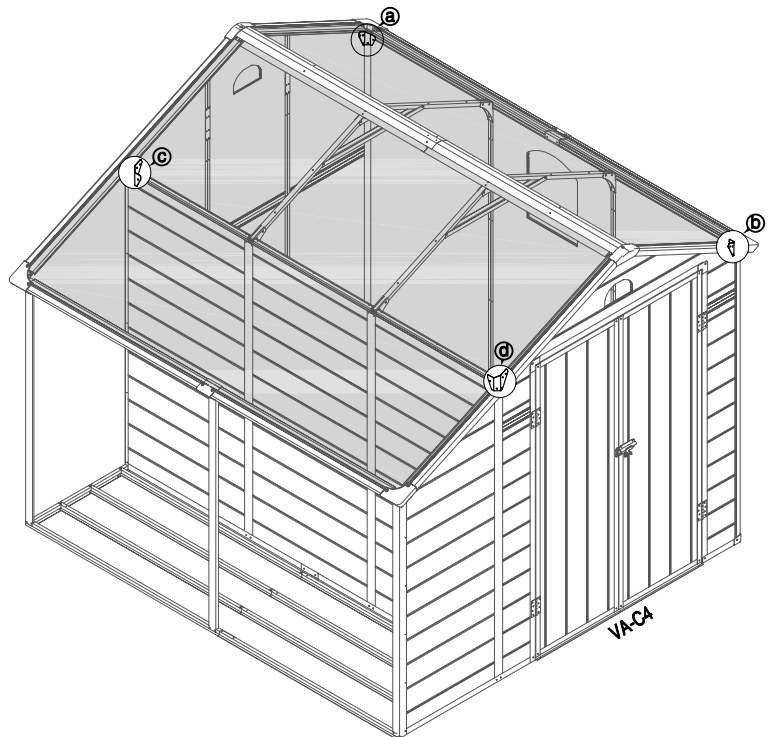
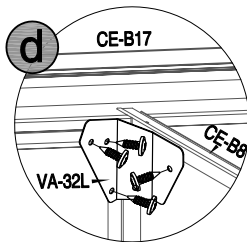
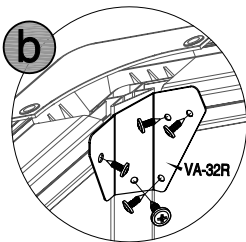
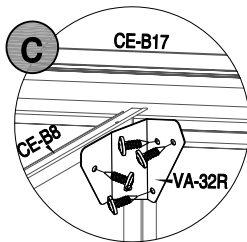
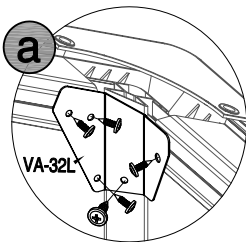
Ø2.5mm



<p>62</p>	 <p>CE-B8 [x2]</p>	 <p>CE-C8a [x1]</p>	 <p>CE-C44 [x16]</p>
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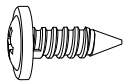
<p>63</p>	 <p>VA-32L [x2]</p>	 <p>VA-32R [x2]</p>	 <p>CE-C44 [x18]</p>
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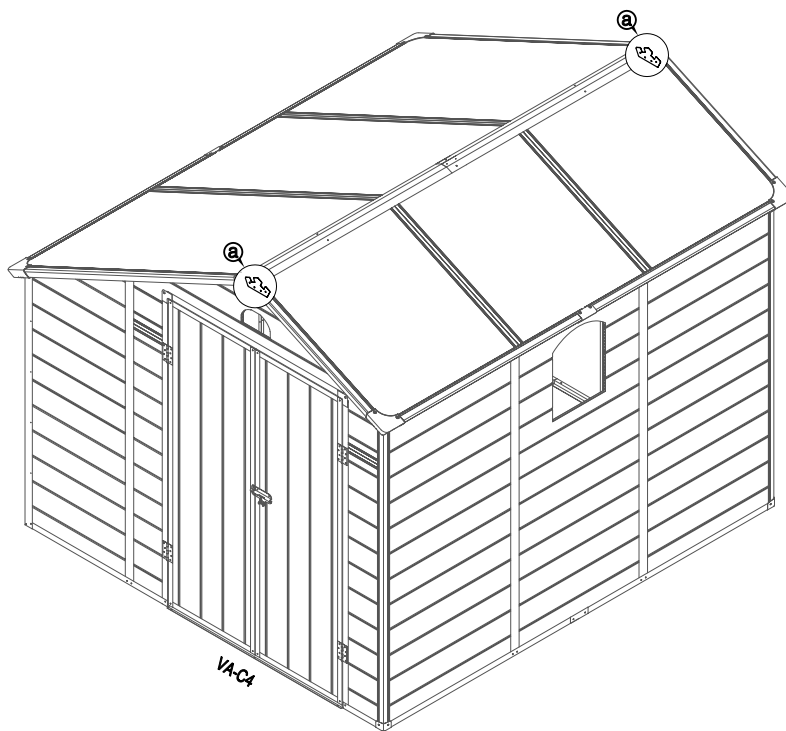
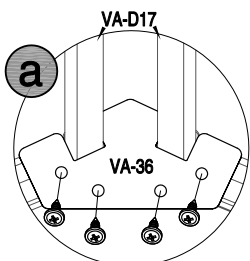
64



VA-36 [x2]



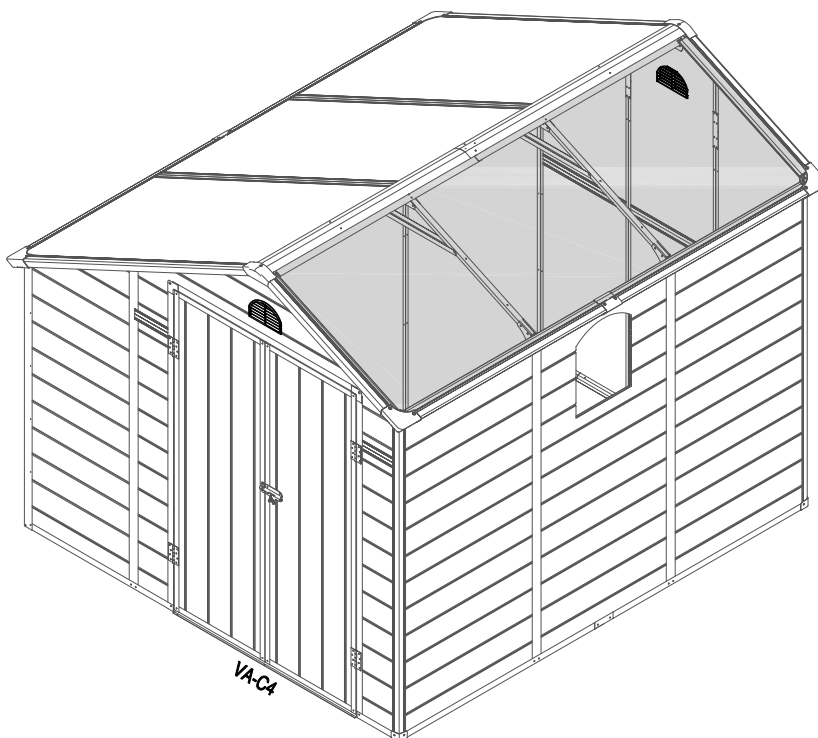
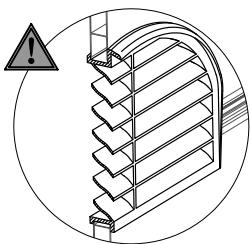
CE-C44 [x8]





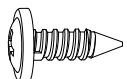


65



PPX14 [x2]



66	 PPX12 [x1]	 PPX13 [x1]	 W2S [x1]	 VA-51 [x1]	 CE-C44 [x10]	
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